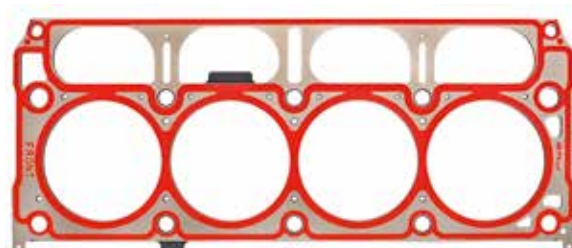


General Motors
Small Block LS Engines
Complete Gasket Range
Gen III / IV / V



Das Original

GM Small Block Engine Cylinder-Head Gaskets

Generation III / IV / V

As an automotive supplier, ElringKlinger has become a trusted partner to its customers – with a firm commitment to shaping the future of mobility. We recently celebrated 140 years of engine gasket excellence in 2019. Our efforts to excel are supported by a dedicated global workforce of around 10,000 employees at 44 ElringKlinger locations worldwide.

One important milestone for our continuing success was reached in the mid '90s. At that time, GM awarded ElringKlinger the series contract for small block LS Engine cylinder head-gaskets.

Our success with GM is centered on a deep knowledge of multilayer steel head gasket technology, a new production location in Buford, Georgia and long-standing inter-company cooperation since 1924. That's when the first series cylinder-head gasket production for GM subsidiary Opel, located in Germany, was established between the two companies.

From the release of the Generation III engine in 1997, through Generation IV, and all the way until today's Generation V, ElringKlinger has been GM's only supplier for multilayer steel head gaskets for the small block engine family.

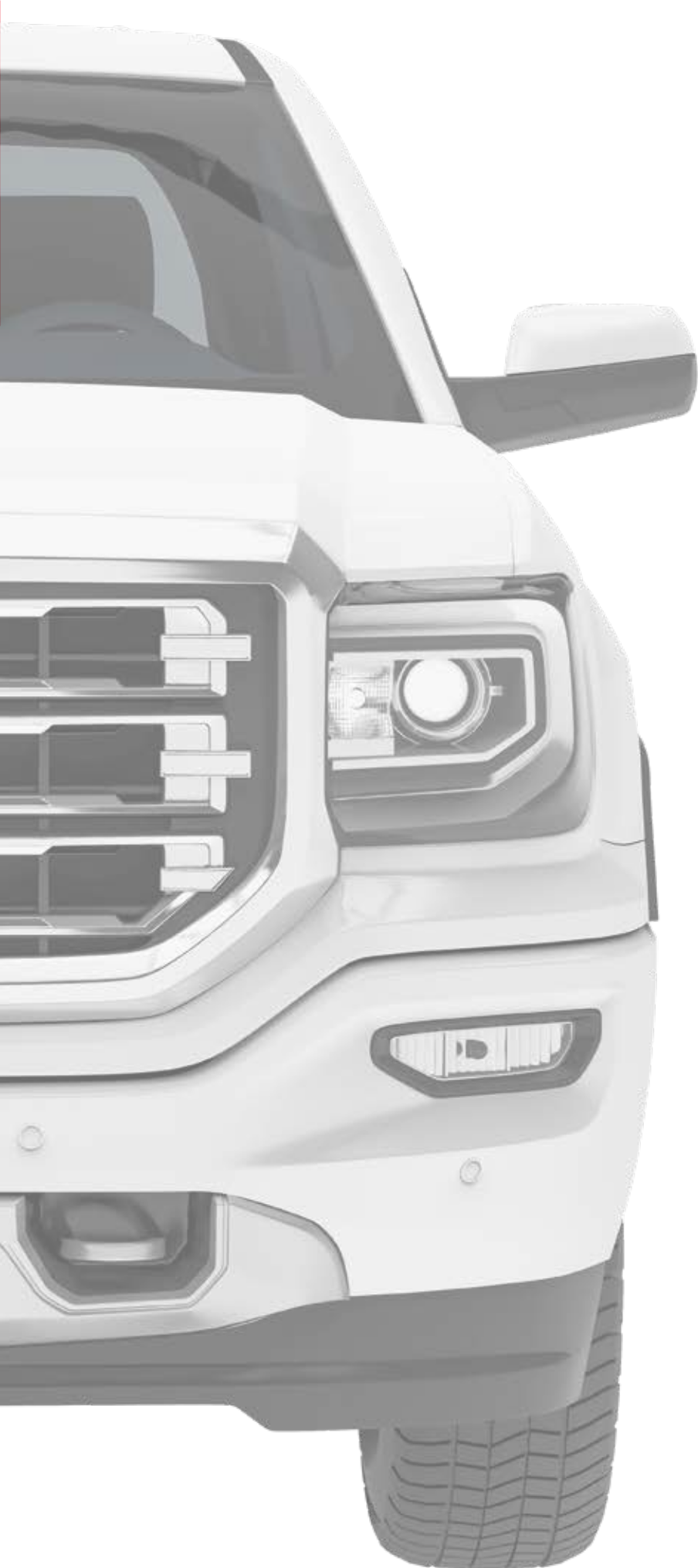
Over the years, there were challenges to overcome.

The first-Generation III cylinder-head gasket needed to be developed to cope with engine blocks cast in aluminum and iron combined, due to the differences in surface roughness. In addition, the former five-bolt pentagonal cylinder-head pattern was replaced with a square, four-bolt design. Specially designed beads on both functional layers in combination with a thin laser welded stopper on the carrier layer sealed the engine perfectly. This initial design performed well again, when some Generation IV engines were equipped with Displacement on Demand, which puts extra stress on the cylinder-head gasket due to increased sealing gap oscillations.

Another challenge encountered was the sealing of the LS7 Generation IV engine, which produces up to 513 HP. Due to the increased bore and reduced land width between the cylinders, a specially designed bead was created, and welded stoppers were placed on the functional layers. This cylinder-head gasket also seals the LS7427/570 crate motor, producing a stunning 570 Hp.

The Generation V presented new challenges. The most remarkable was the lack of five cylinder-head bolts on the intake side, making the sealing of the so called "backland" difficult. This was realized by a specially designed half bead in combination with a 5-layer concept. Some engines use an 'Active Fuel Management' system, meaning that they alternate between V4 & V8 modes. Others like the L87 engine, use a 'Dynamic Fuel Management' system. Both can lead to certain stresses on the cylinder-head gasket, as the shutdown of cylinders could be seen as a kind of cold start to the engine. In addition, the sealing gap oscillations are unevenly distributed. The 5-layer cylinder-head gasket proved to be the best solution, due to the achieved increase in fuel economy. Some cylinder-head gaskets are also fitted with a red silicon screen print for higher heat resistance.

These details are just a few of the technical highlights that can be found within the GM small block engine gasket range. Elring – Das Original, the aftermarket brand of ElringKlinger, is distributor for these outstanding examples of precision German engineering.



Contents

1 Gen III

6	L33	18	LQ9
8	L59	20	LR4
10	L92	22	LS1
12	LM4	24	LS6
14	LM7	26	LY2
16	LQ4		

2 Gen IV

30	L20	54	LH9
32	L76	56	LMF
34	L77	58	LMG
36	L94	60	LS2
38	L96	62	LS3
40	L99	64	LS4
42	L9H	66	LS7
44	LC8	68	LS9
46	LC9	70	LSA
48	LFA	72	LY5
50	LH6	74	LY6
52	LH8	76	LZ1

3 Gen V

80	L82	92	L8T
82	L83	94	LT1
84	L84	96	LT2
86	L86	98	LT4
88	L87	100	LT5
90	L8B		

Metal-layer Cylinder-Head Gaskets

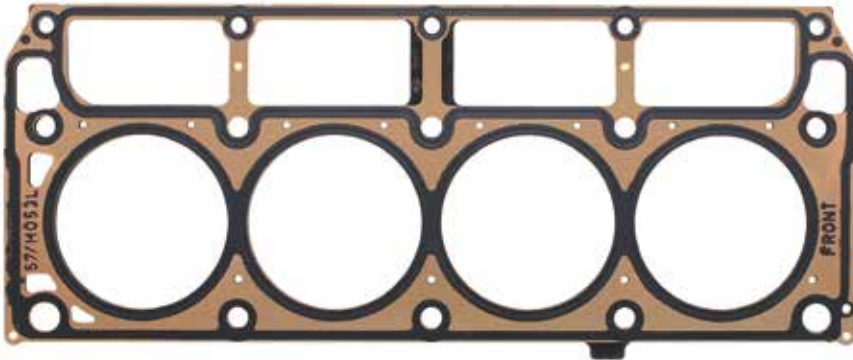
High Grade Spring Steel, Beads and Stoppers

Metaloflex – registered Trademark

261.721 // OE # 12589226

466.520 // Repair version: +0.5 mm

Generation III / IV · Bore: 100 mm

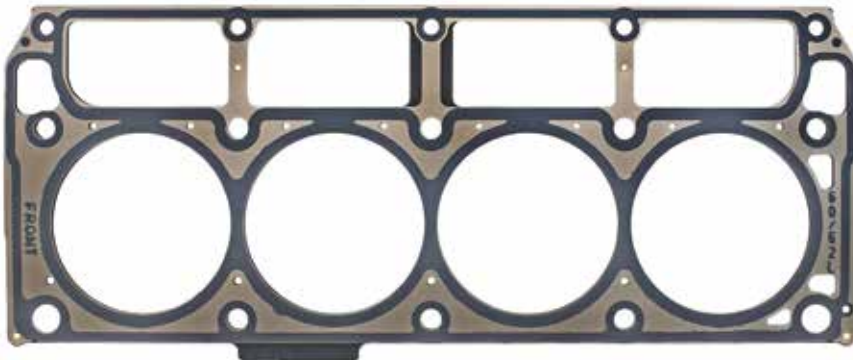


Three-layer design with
laser-welded stopper

157.744 // OE # 12610046

043.280 // Repair version: +0.5 mm

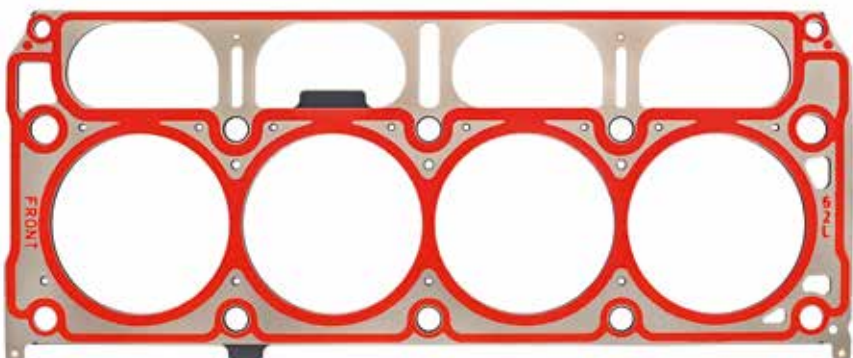
Generation IV · Bore: 104 mm



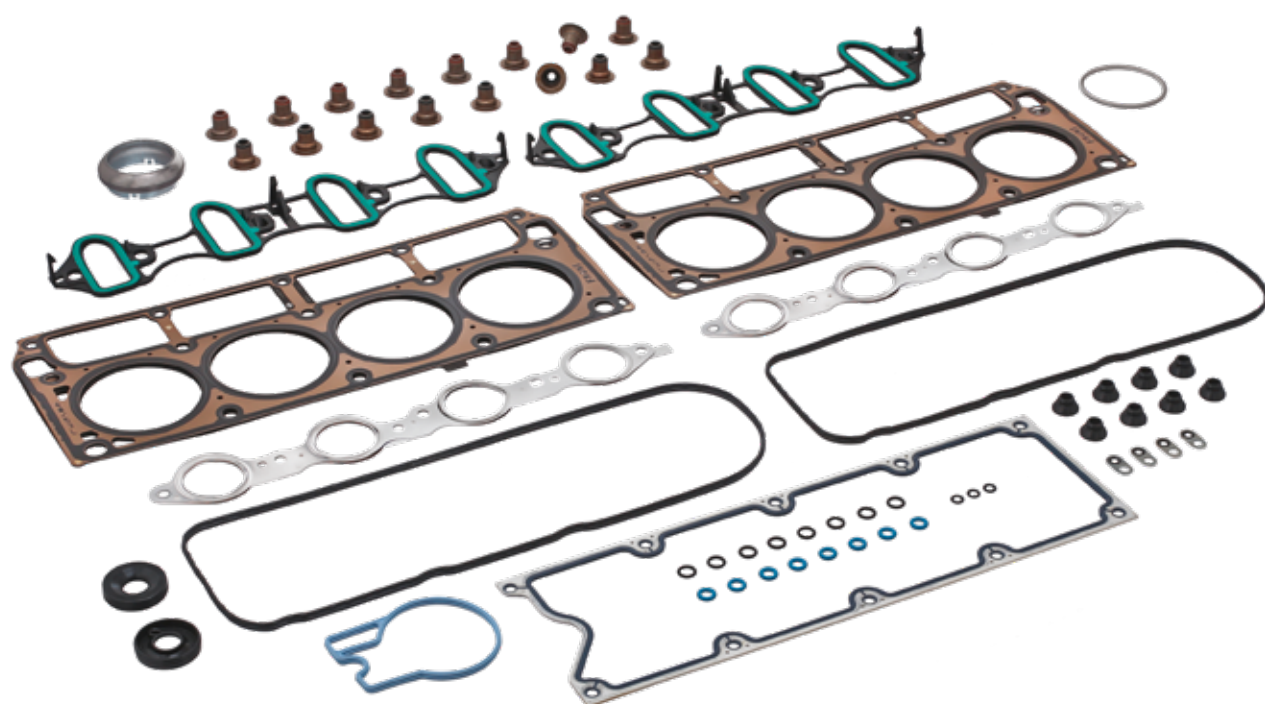
Five-layer design
Laser-welded double-sided
stoppers on central layer
Additionally inner NBR coating

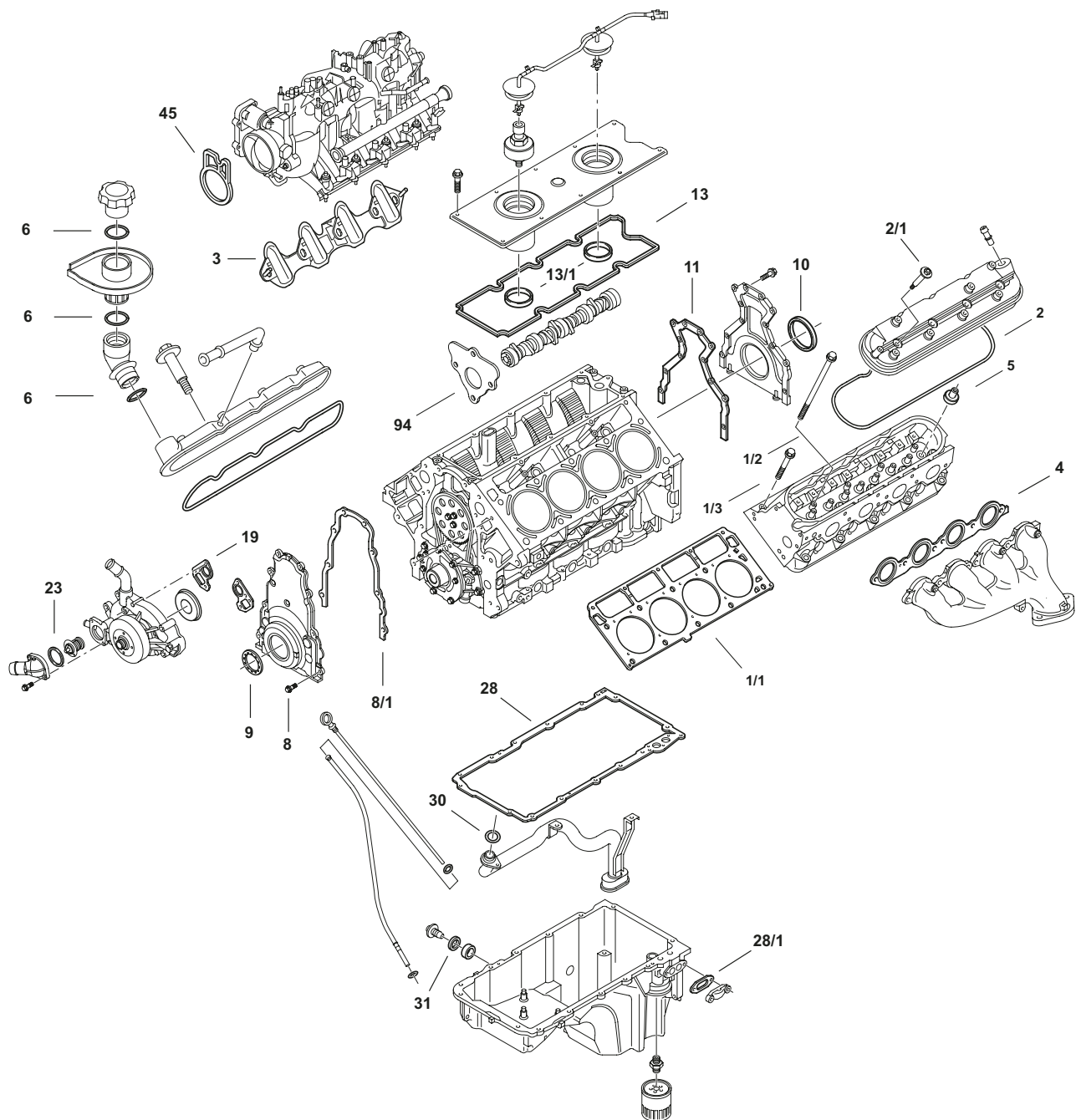
244.421 // OE # 12688943

Generation V · Bore: 104 mm



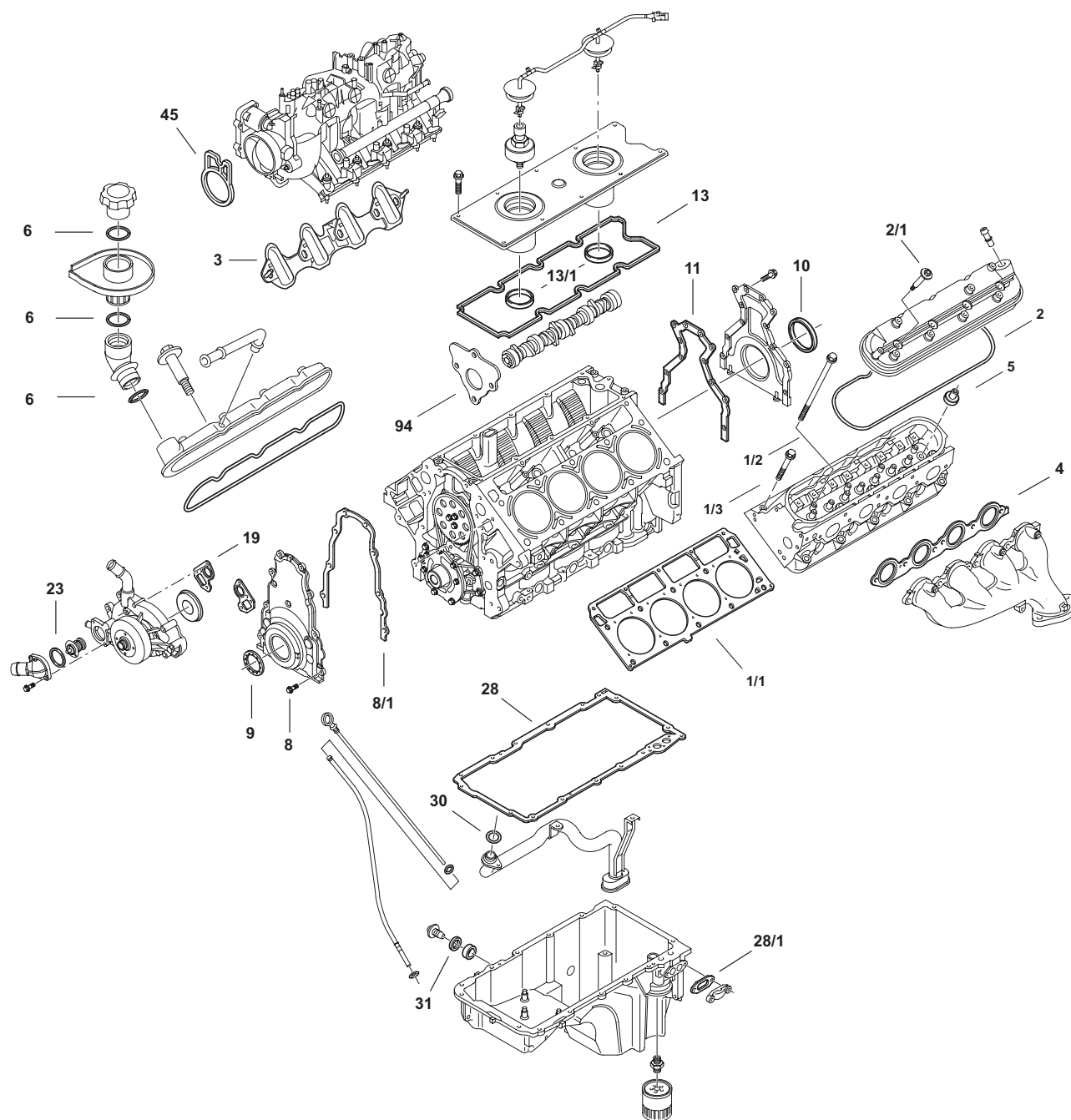
Five-layer design
Beads and stoppers concealed
on the inside red color silicone
screen print for higher heat-resis-
tance and increased stability

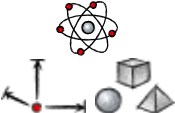


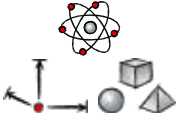


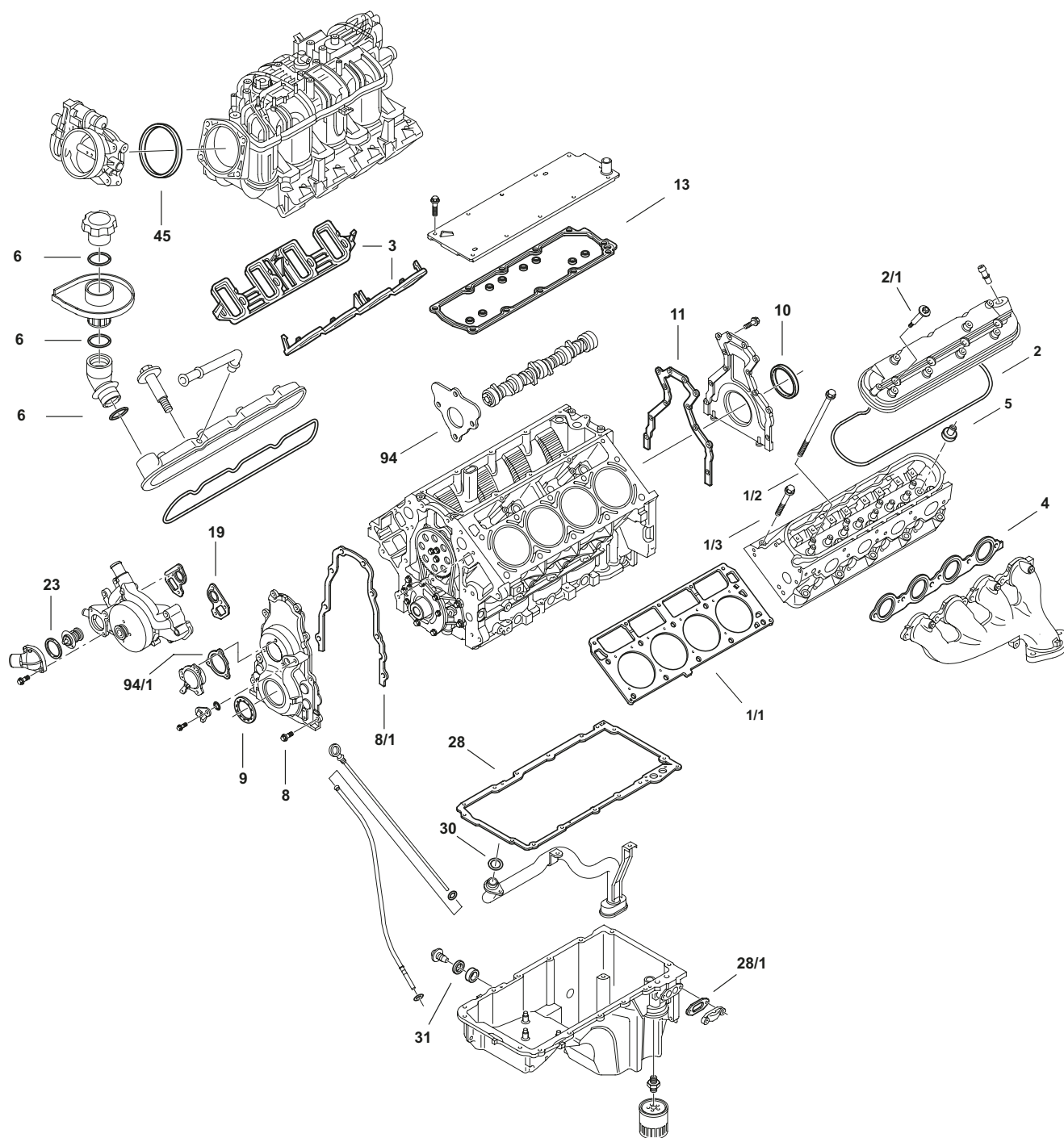
							
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	949.250	1x	–	–	–	–	–
	231.390	1x	–	–	–	–	–
	838.210	2x	–	–	–	–	Set
1/1	261.721	2x	–	–	–	–	–
1/1	466.520	2x	–	–	+0,5 mm	–	–
1/2	–	10x	12558840	M8x1,25x45	–	–	–
1/3	–	20x	19258707	M11x2x100	–	–	–
2	876.270	2x	12637683	–	–	–	–
2/1	875.380	8x	–	–	–	–	Grommet
3	878.650	1x	89060413	–	–	–	–
4	853.220	2x	12617944	–	–	–	–
5	876.100	8x	12482063	–	–	–	
5	876.110	8x	12457652	–	–	–	
6	592.250	3x	24100002	–	–	–	–
8	795.390	8x	11515758	M8x1,25x30	–	–	–
8/1	948.280	1x	12633904	–	–	–	–

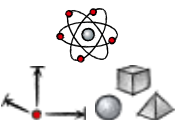
							
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10	877.130	1x	89060436	–	–	–	–
11	948.270	1x	12639249	–	–	–	–
13	876.210	1x	12558178	–	–	–	–
13/1	870.350	2x	12558177	–	–	–	Knock Sensor Grommet
19	853.300	2x	12630223	–	–	–	–
23	866.970	1x	12570307	–	–	–	–
28	947.800	1x	12612350	–	–	–	–
28/1	853.210	1x	12611384	–	–	–	–
30	875.400	1x	12584922	–	–	–	–
31	823.400	1x	11562588	–	–	–	With Drain Plug Seal
45	870.330	1x	17113561	–	–	–	–
94	857.320	1x	12589016	–	–	–	With Bolts

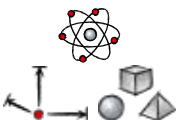


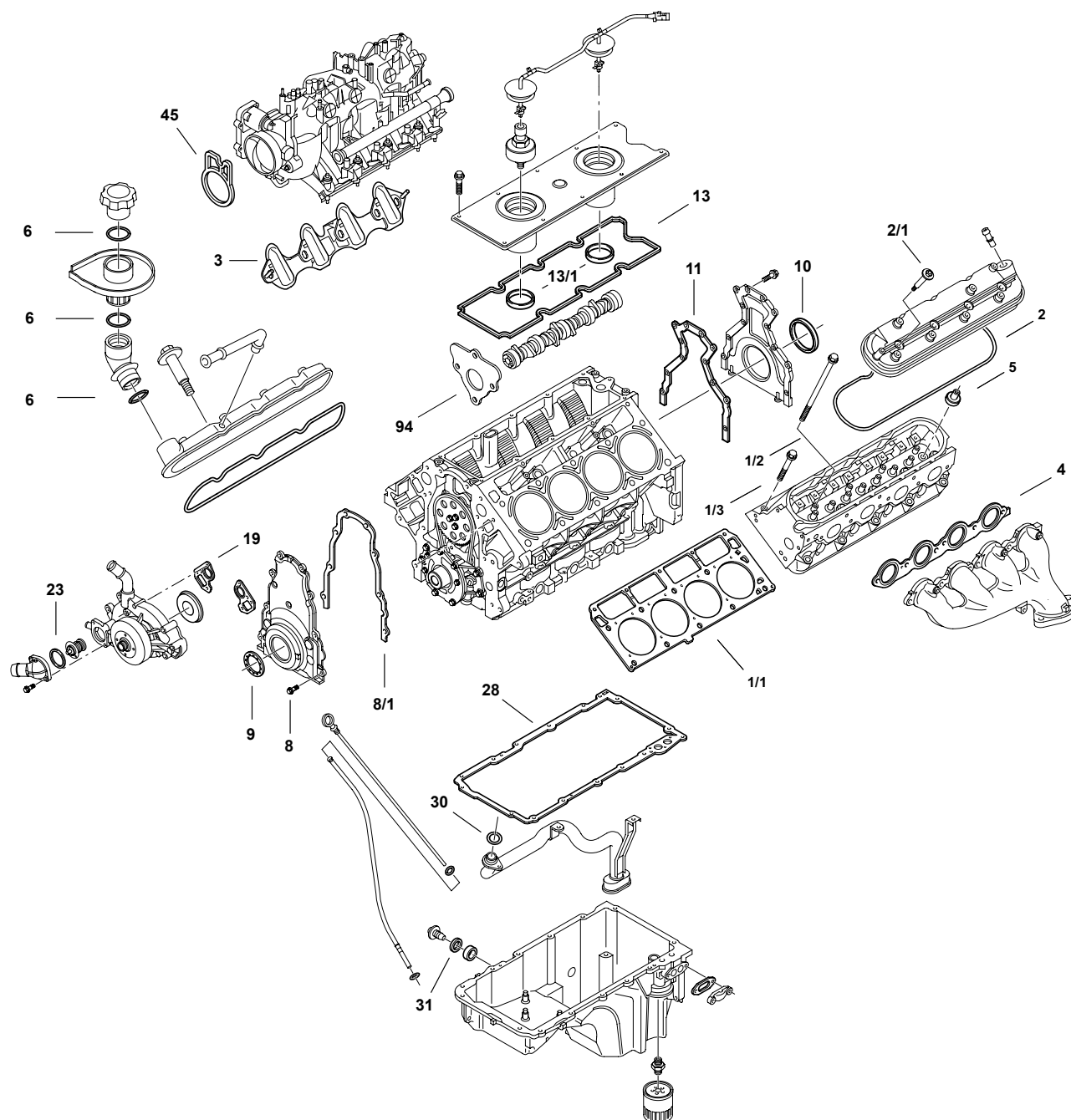
					
	911.500	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	069.352	2x	12575329	–	–
1/1	043.070	2x	–	+0,5 mm	–
1/2	–	20x	12560745	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–

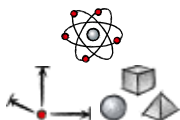
					
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10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	876.210	1x	12558178	–	–
13/1	870.350	2x	12558177	–	Knock Sensor Grommet
19	853.300	2x	12630223	–	–
23	866.970	1x	12570307	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	870.330	1x	17113561	–	–
94	857.320	1x	12589016	–	With Bolts

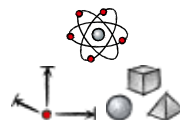


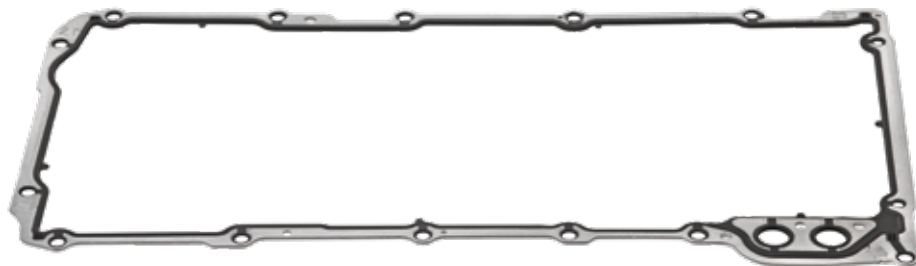
					
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	231.390	1x	–	–	–
	838.210	2x	–	–	Set
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1/1	043.280	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	802.730	2x	19207929	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–

					
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	782.350	1x	12610141	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	782.510	1x	12594339	–	–

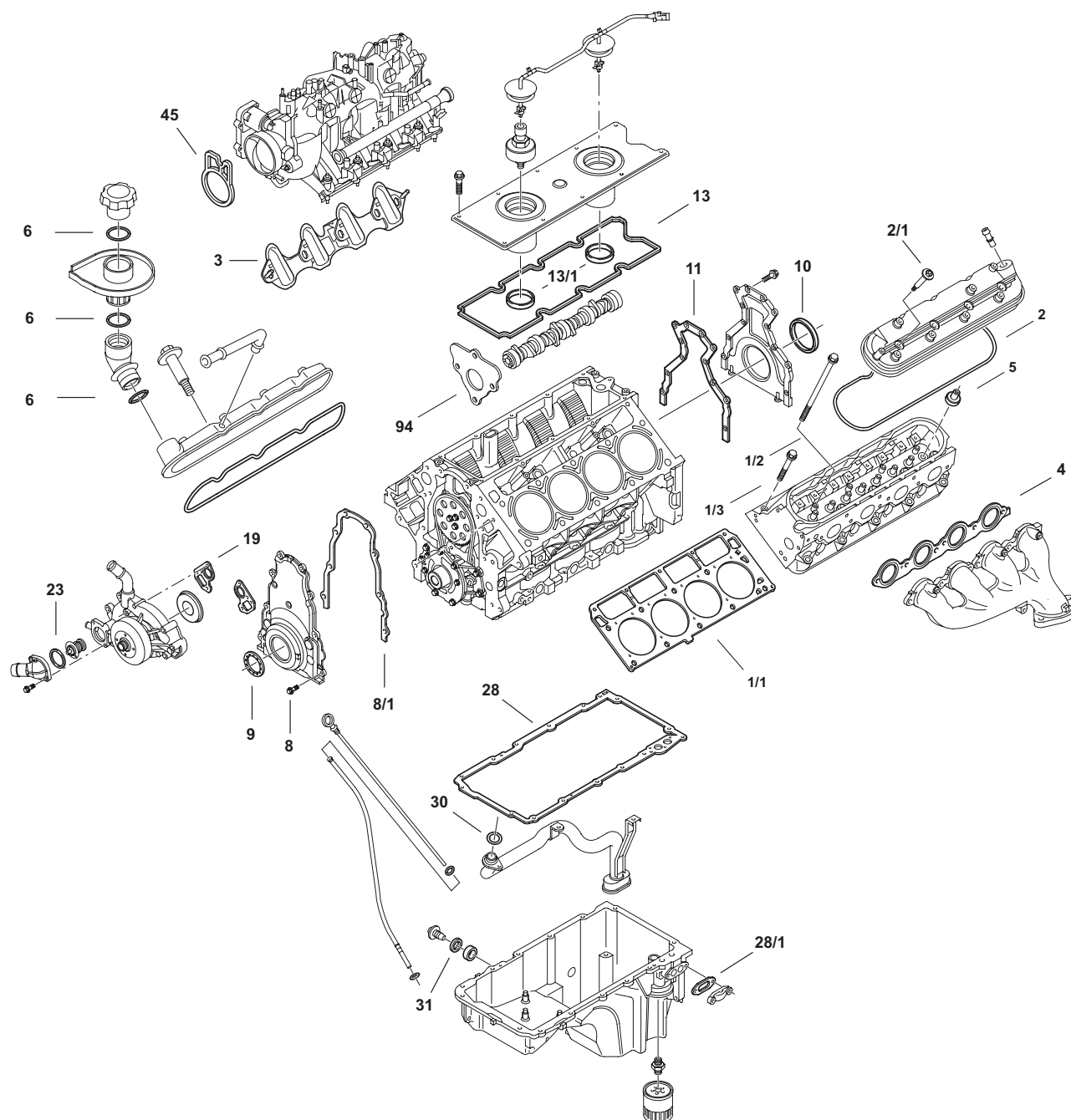


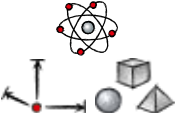
					
	911.500	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	069.352	2x	12575329	–	–
1/1	043.070	2x	–	+0,5 mm	–
1/2	–	4x	12560745	M11x2x100	–
1/3	–	16x	11588291	M11x2x155	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–

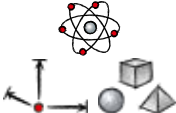
					
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	876.210	1x	12558178	–	–
13/1	870.350	2x	12558177	–	Knock Sensor Grommet
19	853.300	2x	12630223	–	–
23	866.970	1x	12570307	–	–
28	947.800	1x	12612350	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	870.330	1x	17113561	–	–
94	857.320	1x	12589016	–	With Bolts

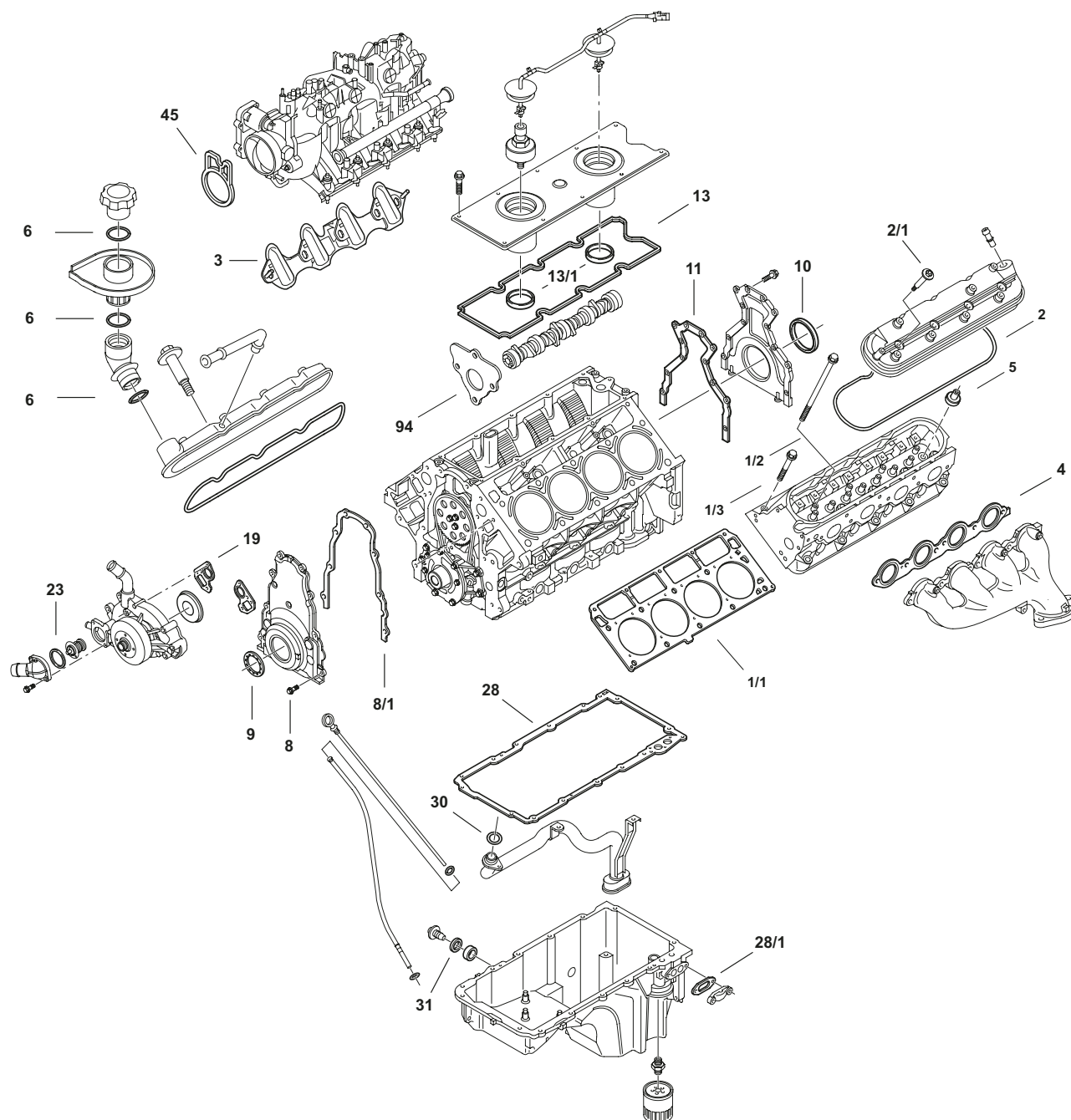


947.800 Oil Pan Gasket



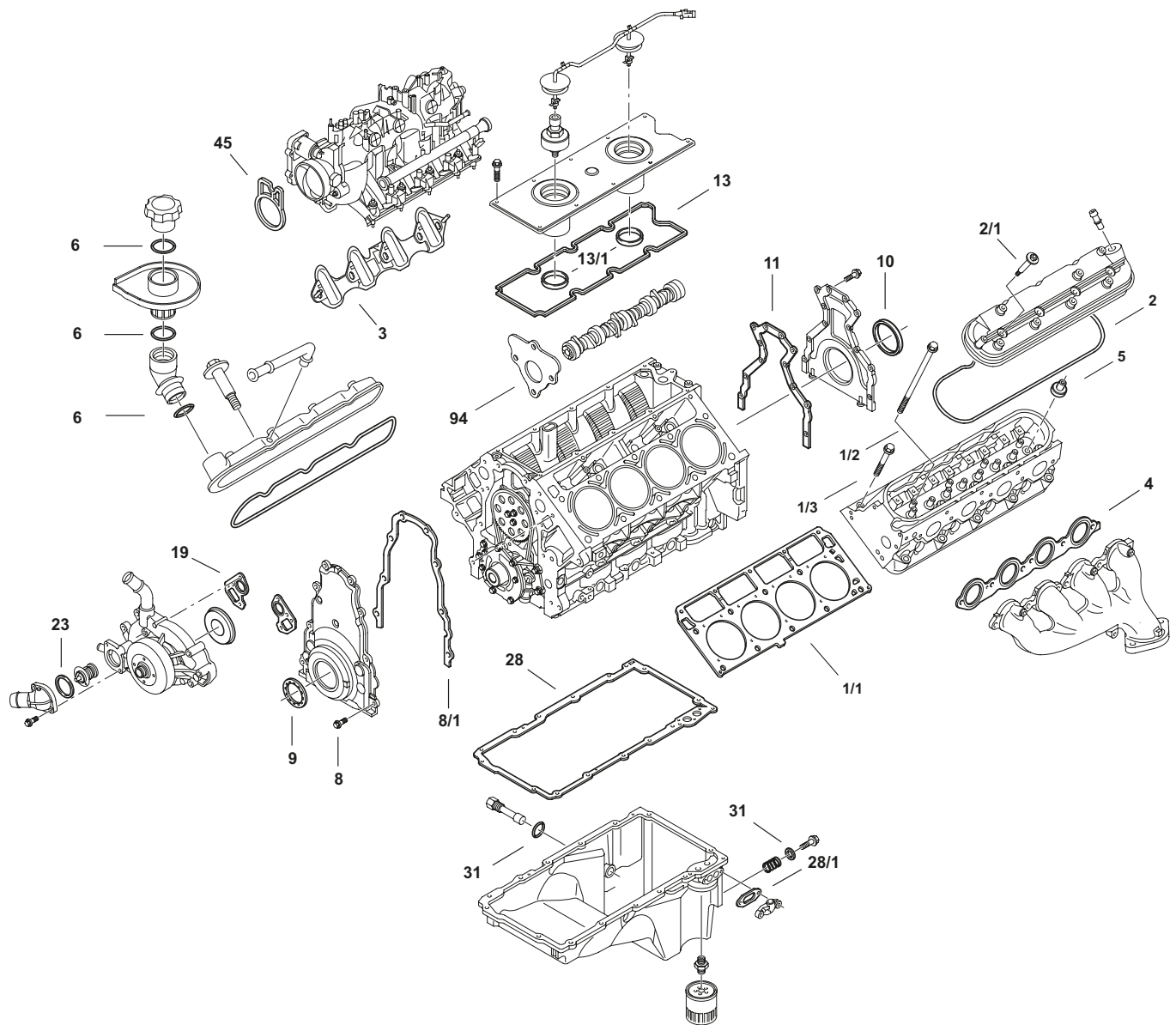
					
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	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	069.352	2x	12575329	–	–
1/1	043.070	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–

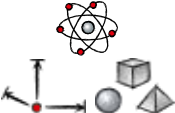
					
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	876.210	1x	12558178	–	–
13/1	870.350	2x	12558177	–	Knock Sensor Grommet
19	853.300	2x	12630223	–	–
23	866.970	1x	12570307	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	870.330	1x	17113561	–	–
94	857.320	1x	12589016	–	With Bolts

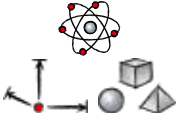


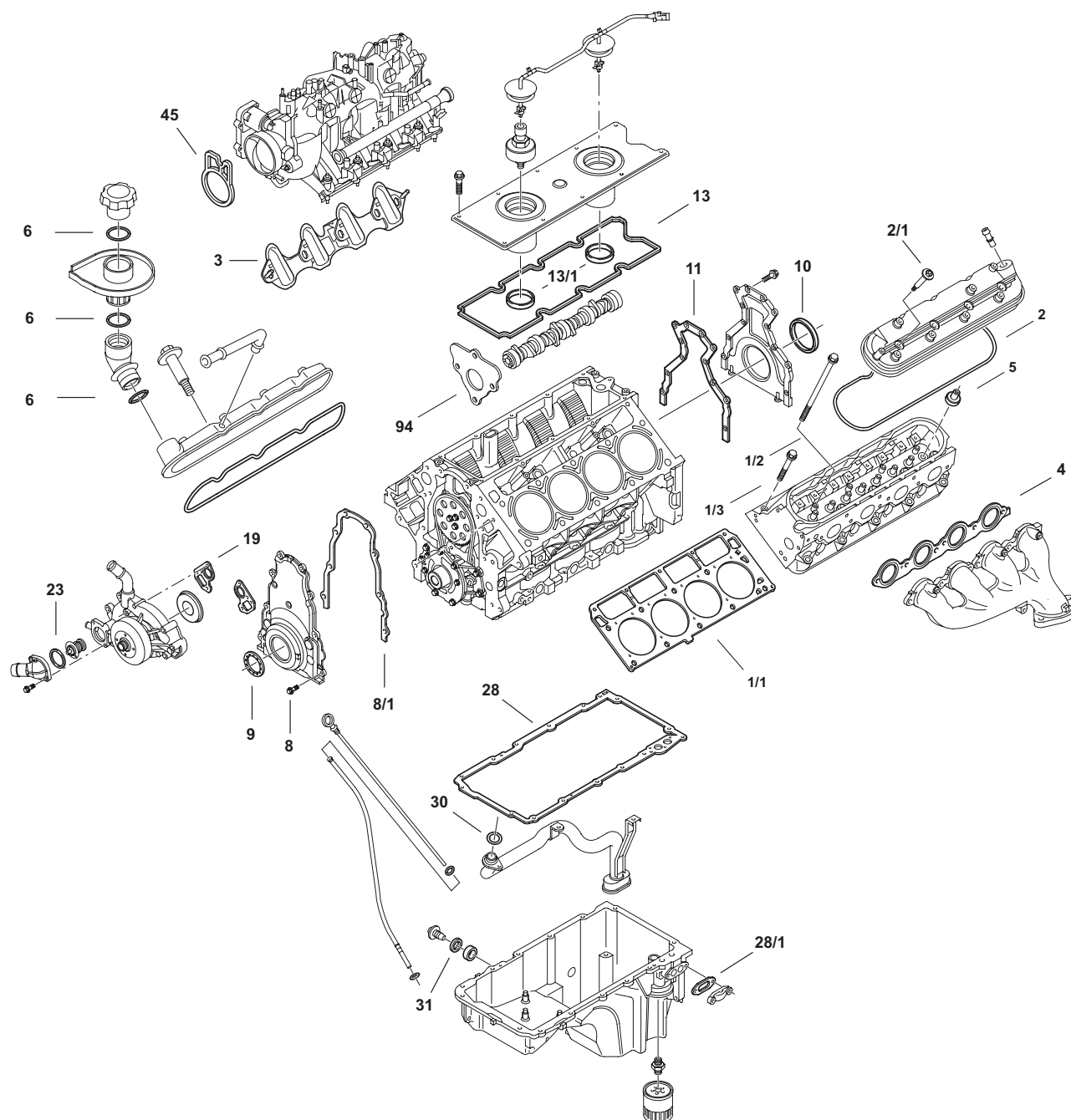
							
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	949.250	1x	–	–	–	–	–
	231.390	1x	–	–	–	–	–
	838.210	2x	–	–	–	–	Set
1/1	069.404	2x	12589277	–	–	–	–
1/1	043.110	2x	–	–	+0,5 mm	–	–
1/2	–	8x	12560745	M11x2x100	–	–	–
1/3	–	20x	12558840	M8x1,25x45	–	–	–
2	876.270	2x	12637683	–	–	–	–
2/1	875.380	8x	–	–	–	–	Grommet
3	878.650	1x	89060413	–	–	–	–
4	853.220	2x	12617944	–	–	–	–
5	876.100	8x	12482063	–	–	–	
5	876.110	8x	12457652	–	–	–	
6	592.250	3x	24100002	–	–	–	–
8	795.390	8x	11515758	M8x1,25x30	–	–	–
8/1	948.280	1x	12633904	–	–	–	–

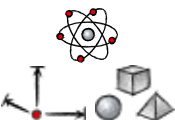
							
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10	877.130	1x	89060436	–	–	–	–
11	948.270	1x	12639249	–	–	–	–
13	876.210	1x	12558178	–	–	–	–
13/1	870.350	2x	12558177	–	–	–	Knock Sensor Grommet
19	853.300	2x	12630223	–	–	–	–
23	658.490	1x	12561155	–	–	–	–
28	947.800	1x	12612350	–	–	–	–
28/1	853.210	1x	12611384	–	–	–	–
30	875.400	1x	12584922	–	–	–	–
31	823.400	1x	11562588	–	–	–	With Drain Plug Seal
45	870.330	1x	17113561	–	–	–	–
94	857.320	1x	12589016	–	–	–	With Bolts

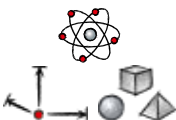


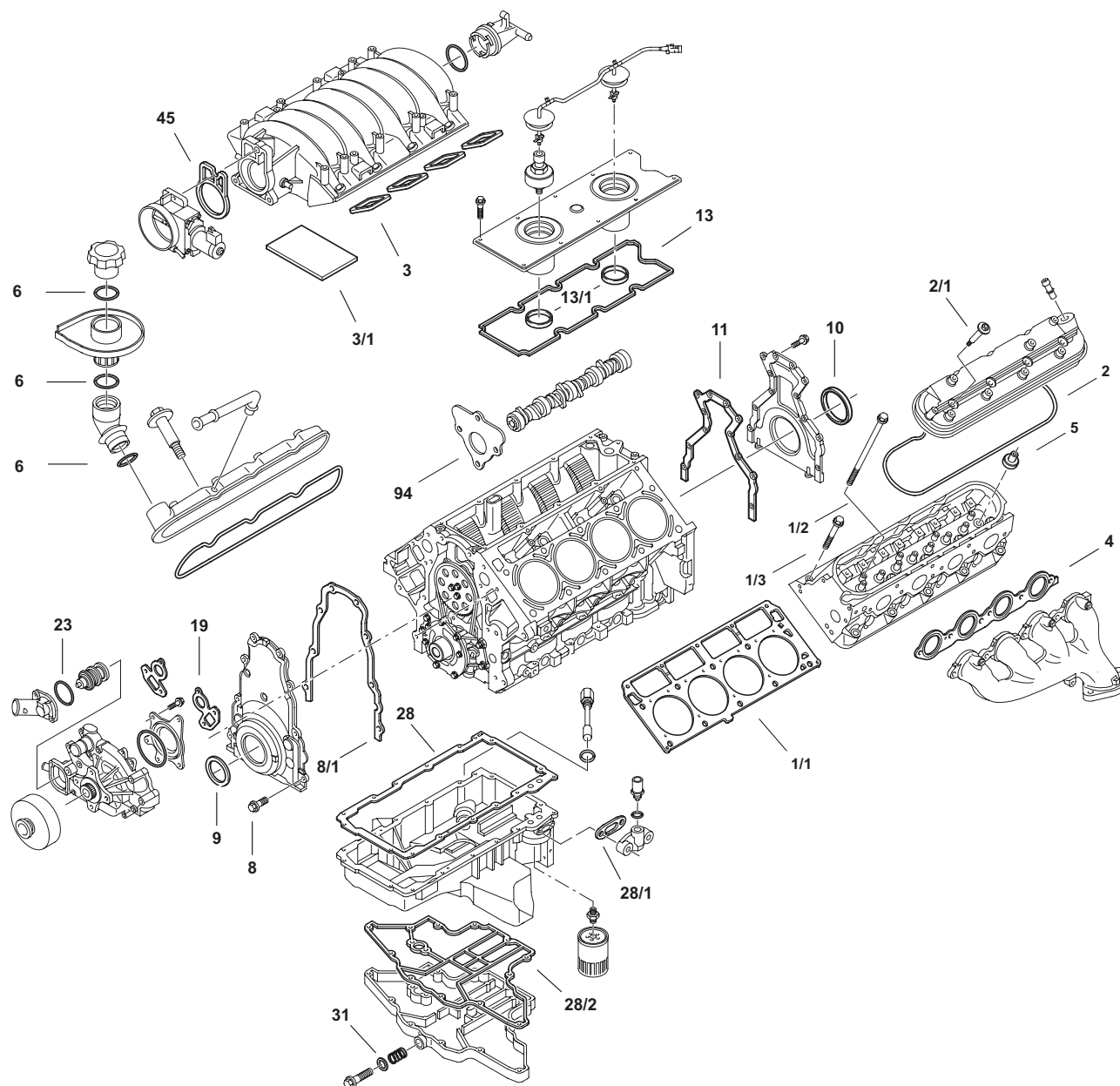
    					
	042.700	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	069.404	2x	12589227	–	–
1/1	043.110	2x	–	+0,5 mm	–
1/2	–	20x	12560745	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–

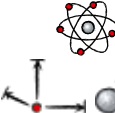
    					
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	876.210	1x	12558178	–	–
13/1	870.350	2x	12558177	–	Knock Sensor Grommet
19	853.300	2x	12630223	–	–
23	866.970	1x	12570307	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	870.330	1x	17113561	–	–
94	857.320	1x	12589016	–	With Bolts

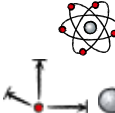


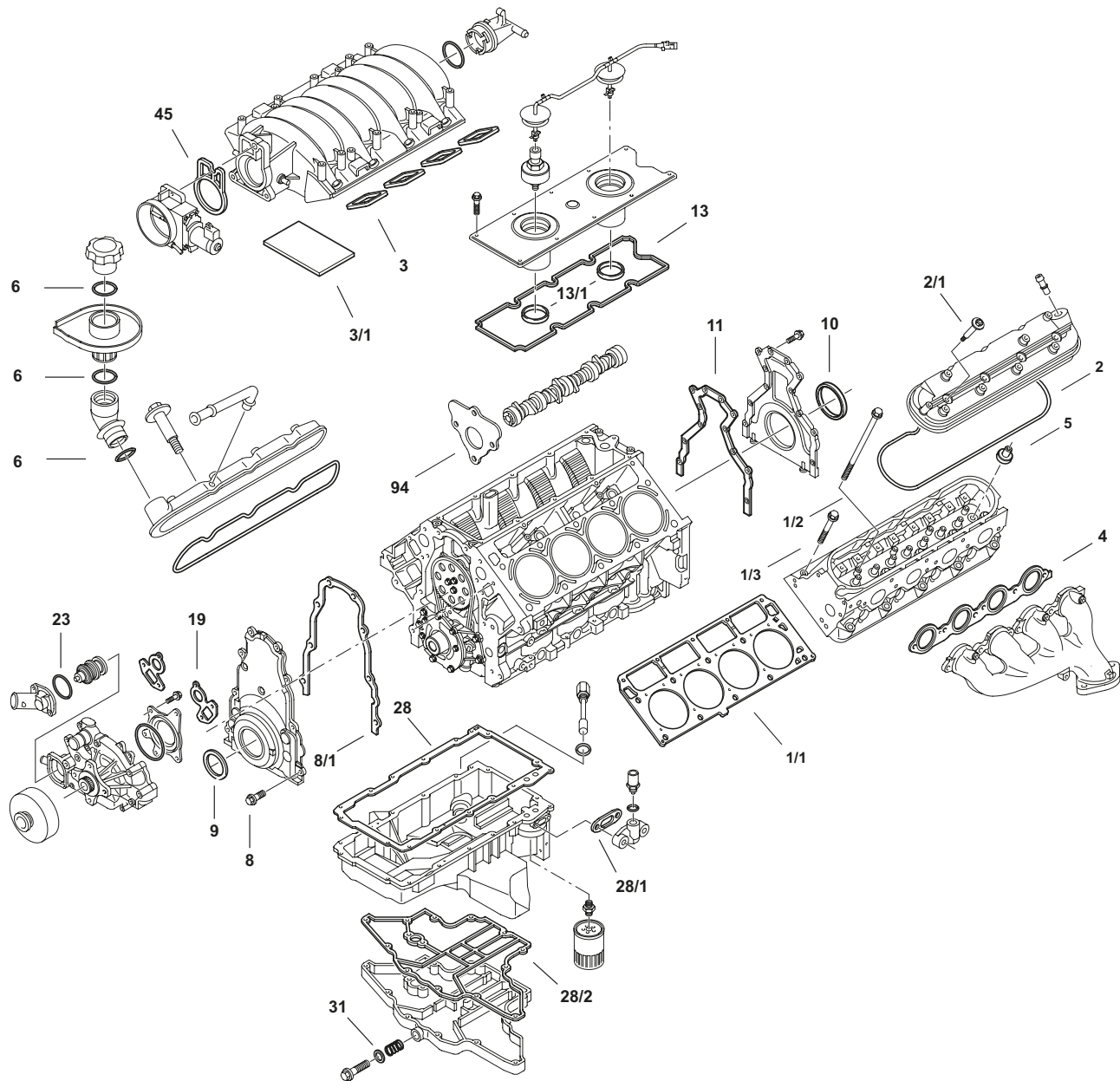
					
	911.500	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	069.352	2x	12575329	–	–
1/1	043.070	2x	–	+0,5 mm	–
1/2	–	20x	19258707	–	–
1/3	–	10x	12558840	–	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–

					
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	876.210	1x	12558178	–	–
13/1	870.350	2x	12558177	–	Knock Sensor Grommet
19	853.300	2x	12630223	–	–
23	866.970	1x	12570307	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	870.330	1x	17113561	–	–
94	857.320	1x	12589016	–	With Bolts



       					
	046.880	1x	–	–	Corvette
	042.330	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	710.830	1x	–	–	–
	838.210	2x	–	–	Set
1/1	261.721	2x	12589226	–	–
1/1	466.520	2x	–	+0,5mm	–
1/2	–	4x	12560745	M11x2x100	–
1/3	–	16x	11588291	M11x2x155	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	769.100	8x	12533587	–	–
3/1	782.530	2x	12560251	–	–
4	043.700	2x	12561912	–	Corvette
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–

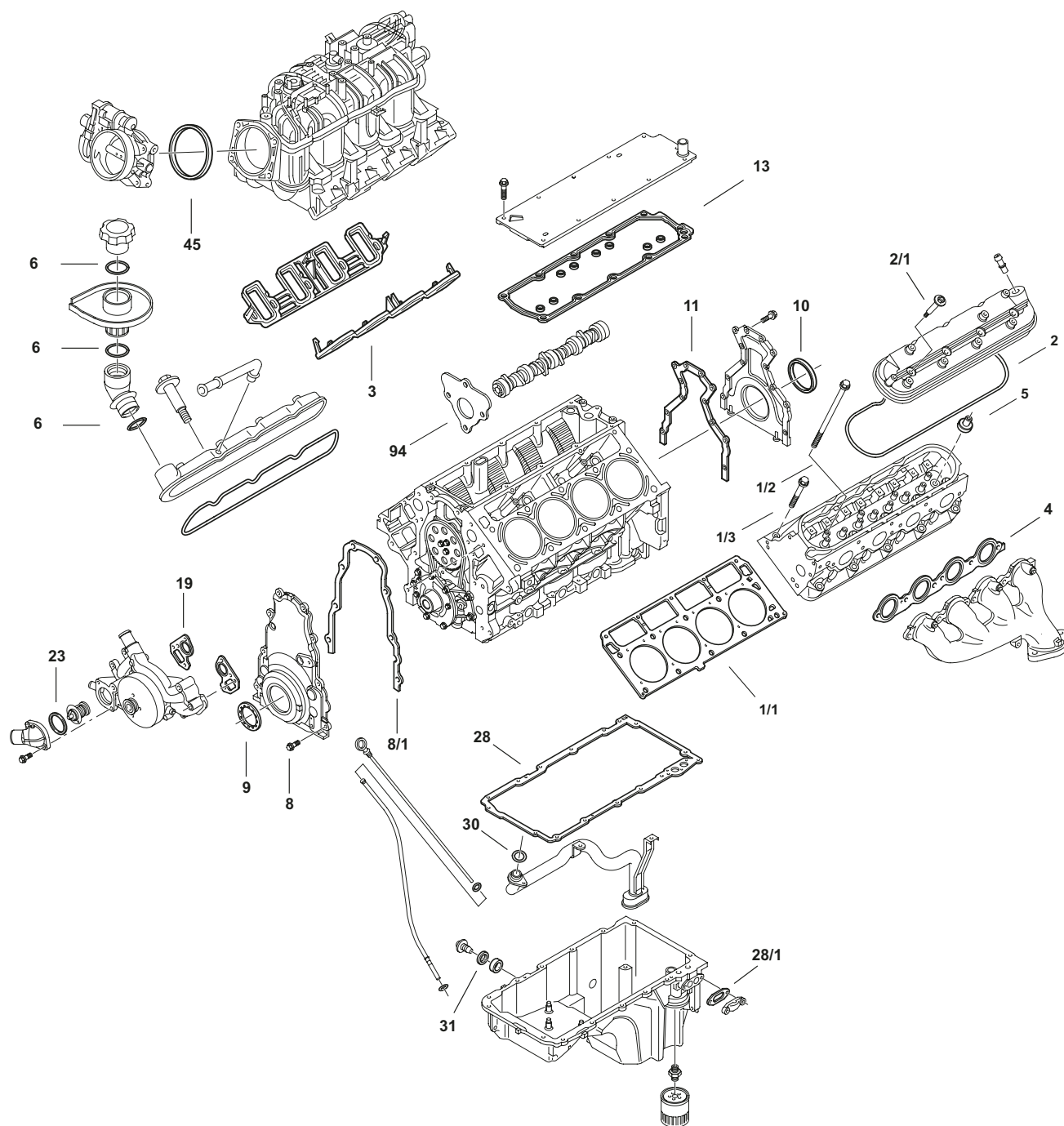
       					
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	876.210	1x	12558178	–	–
13/1	870.350	2x	12558177	–	Knock Sensor Grommet
19	846.960	2x	12559648	EWP	–
23	658.490	1x	12561155	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
28/2	857.610	1x	12562020	–	Corvette
31	823.400	1x	11562588	–	With Drain Plug Seal
45	769.090	1x	12552542	–	–
94	857.320	1x	12589016	–	With Bolts

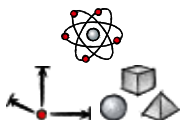


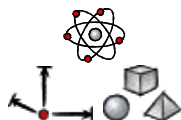
						
	042.330	1x	–	–	–	–
	949.250	1x	–	–	–	–
	231.390	1x	–	–	–	–
	710.830	1x	–	–	–	–
	838.210	2x	–	–	–	Set

1/1	261.721	2x	12589226	–	–	–
1/1	466.520	2x	–	+0,5 mm	–	–
1/2	–	4x	12560745	M11x2x100	–	–
1/3	–	16x	11588291	M11x2x155	–	–
2	876.270	2x	12637683	–	–	–
2/1	875.380	8x	–	–	–	Grommet
3	769.100	8x	12533587	–	–	–
3/1	782.530	2x	12560251	–	–	–
4	853.220	2x	12617944	–	–	–
5	876.100	8x	12482063	–	–	
5	876.110	8x	12457652	–	–	
6	592.250	3x	24100002	–	–	–

						
8	795.390	8x	11515758	M8x1,25x30	–	–
8/1	948.280	1x	12633904	–	–	–
9	868.600	1x	12585673	–	–	–
10	877.130	1x	89060436	–	–	–
11	948.270	1x	12639249	–	–	–
13	876.210	1x	12558178	–	–	–
13/1	870.350	2x	12558177	–	–	Knock Sensor Grommet
19	853.300	2x	12630223	–	–	–
23	658.490	1x	12561155	–	–	–
28	947.800	1x	12612350	–	–	–
28/1	853.210	1x	12611384	–	–	–
28/2	857.610	1x	12562020	–	–	Corvette
31	823.400	1x	11562588	–	–	With Drain Plug Seal
45	769.090	1x	12552542	–	–	–
94	857.320	1x	12589016	–	–	With Bolts



    					
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	261.721	2x	12589226	–	–
1/1	466.520	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–

    					
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	782.350	1x	12610141	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–
94	857.320	1x	12589016	–	With Bolts

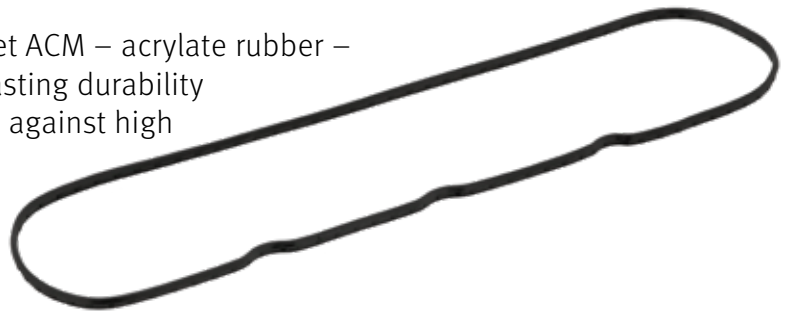


948.270
Crankcase Housing Cover Gasket

Secondary Sealing Systems

876.270 // OE # 12637683

Valve Cover Gasket ACM – acrylate rubber –
is used for long-lasting durability
Perfect resistance against high
temperature,
engine oil and
ozone



853.220 // OE # 12555289



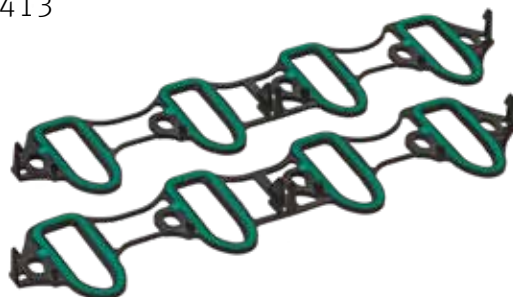
Exhaust Manifold Gasket Generation III / IV
Three layer design, oval shaped two layer sealing function, spring steel

599.770 // OE # 12657093

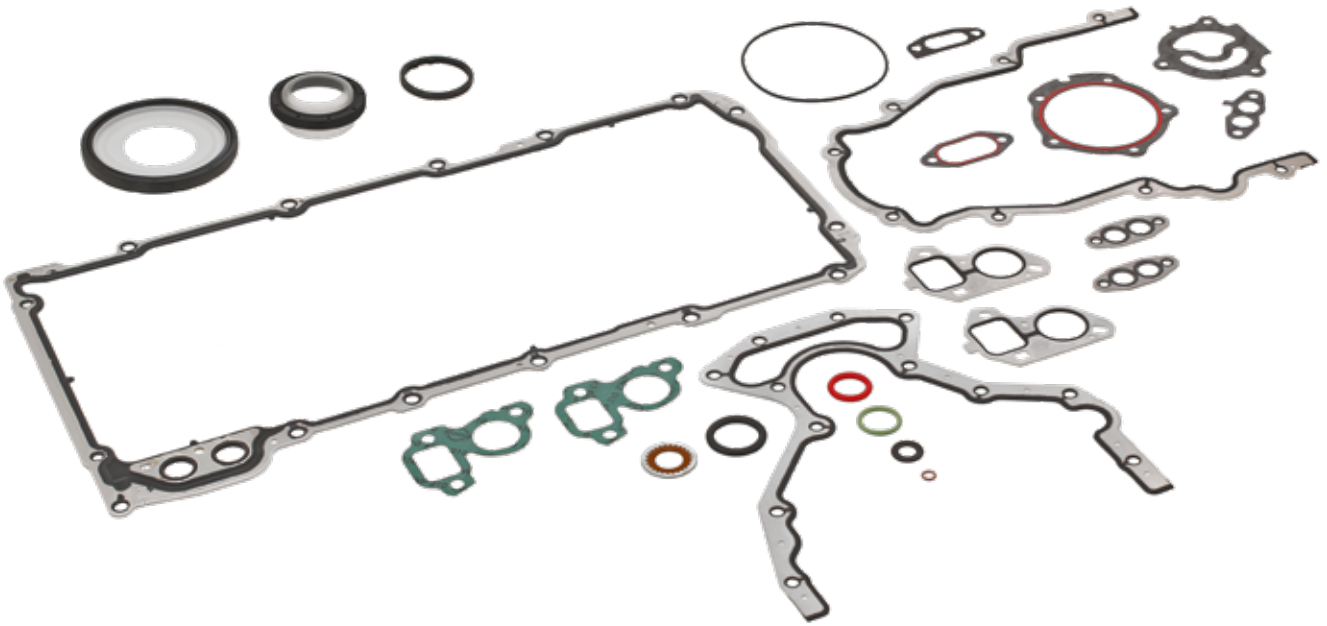


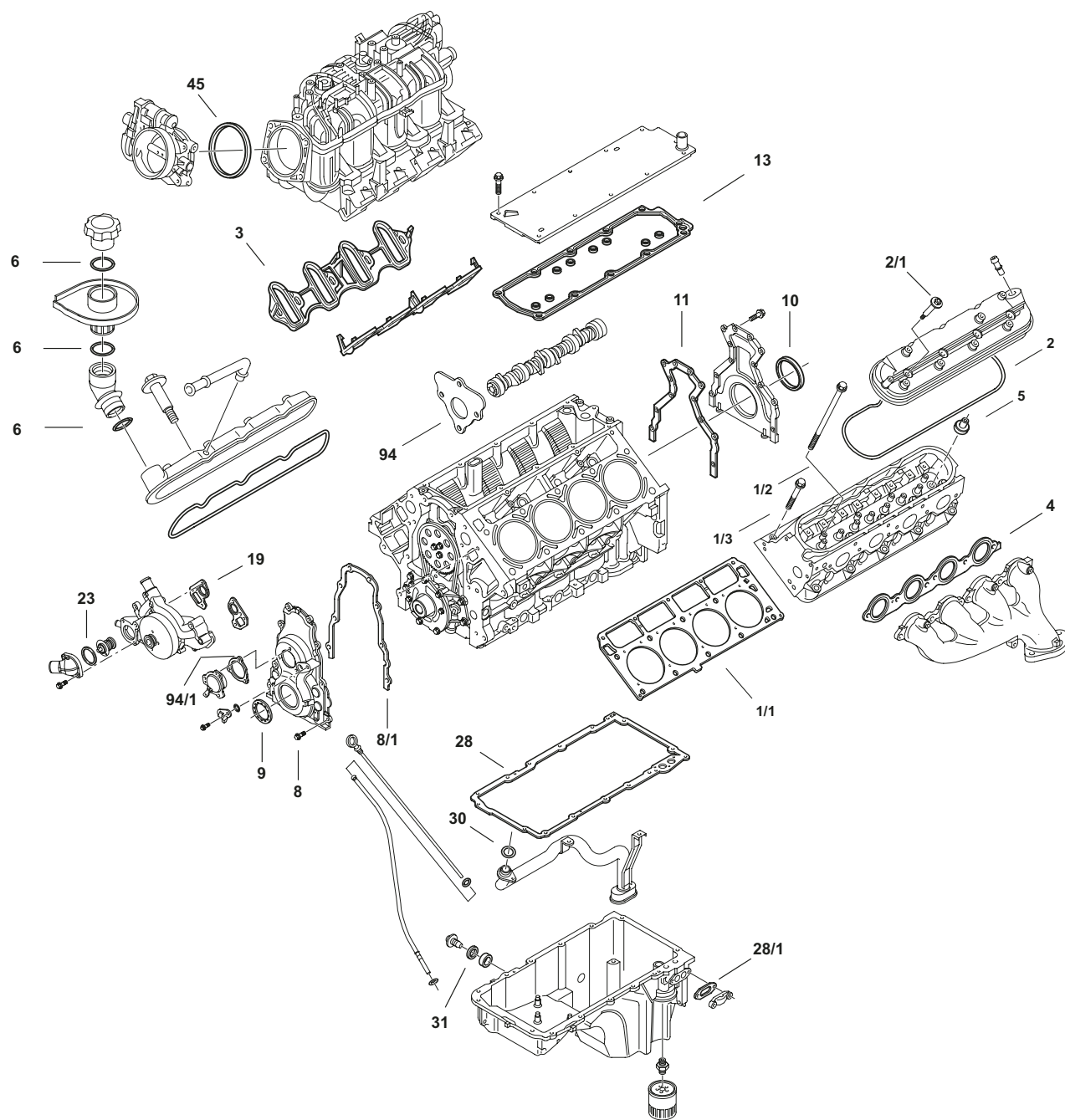
Exhaust Manifold Gasket Generation V
Two layer design with half beads on NBR coated main spring steel layer

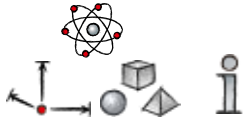
878.650 // OE # 89060413



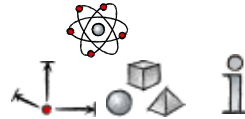
Intake Manifold Gasket Set
Fibre-glass-reinforced polyamid
carrier, injection molded
fluorocarbon rubber (FKM) sealing



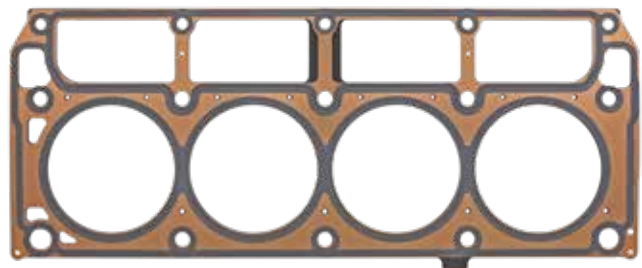




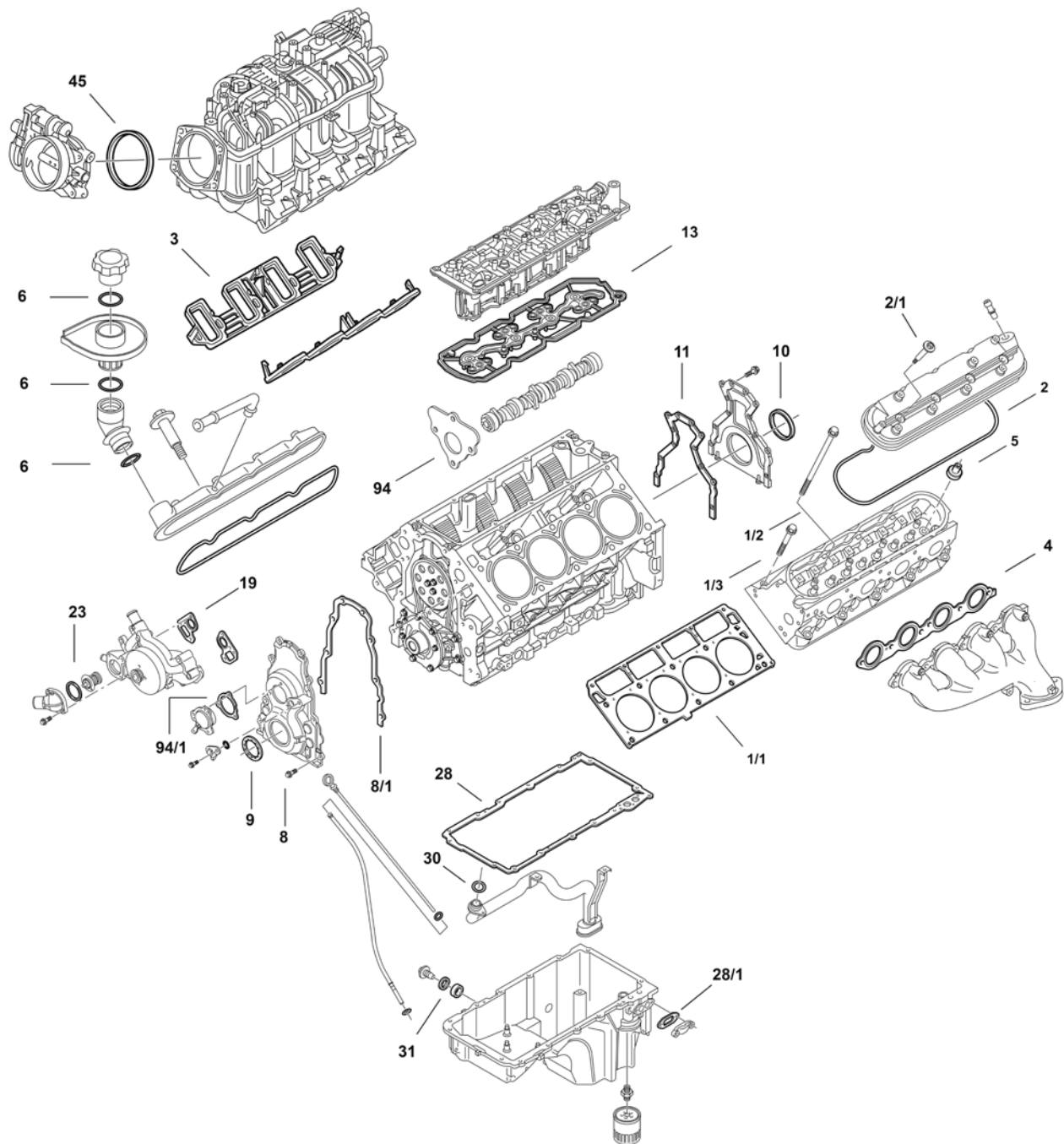
	042.760	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	261.721	2x	12589226	–	–
1/1	466.520	2x	–	+0,5 mm	–
1/2	–	20x	12560745	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–

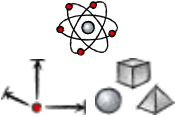


9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	782.350	1x	12610141	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	782.510	1x	12594339	–	–

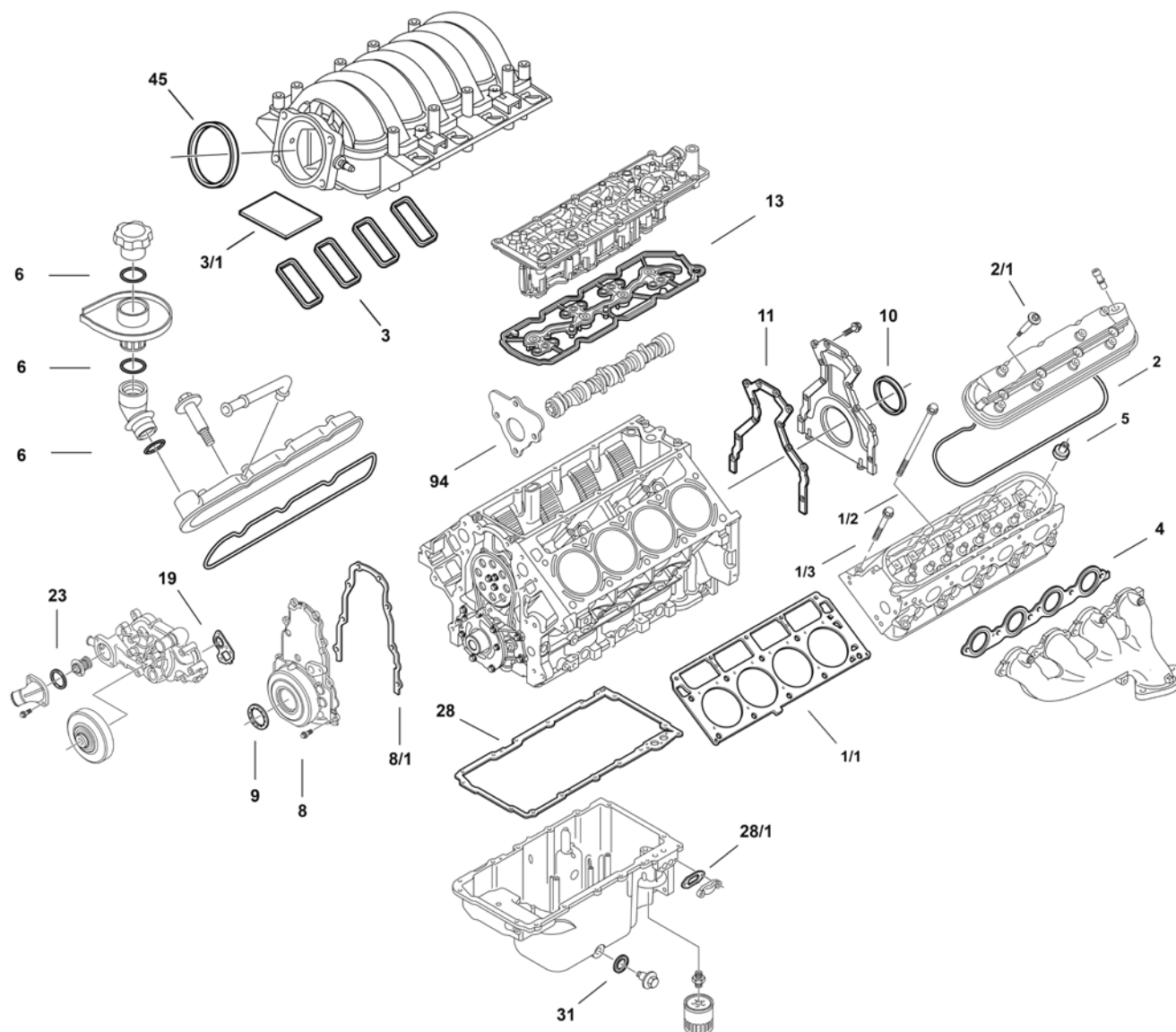


466.520 Cylinder Head Gasket +0,5 mm



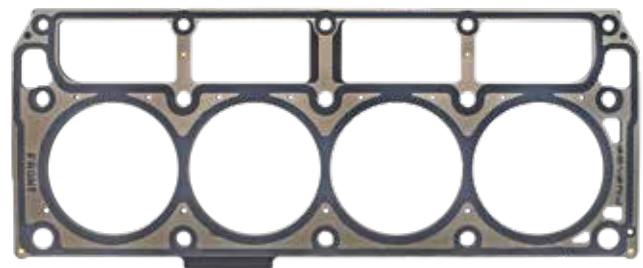
    					
	046.860	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	157.744	2x	12610046	–	–
1/1	043.280	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	802.730	2x	19207929	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–

    					
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	759.900	1x	89017690	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	782.510	1x	12594339	–	–

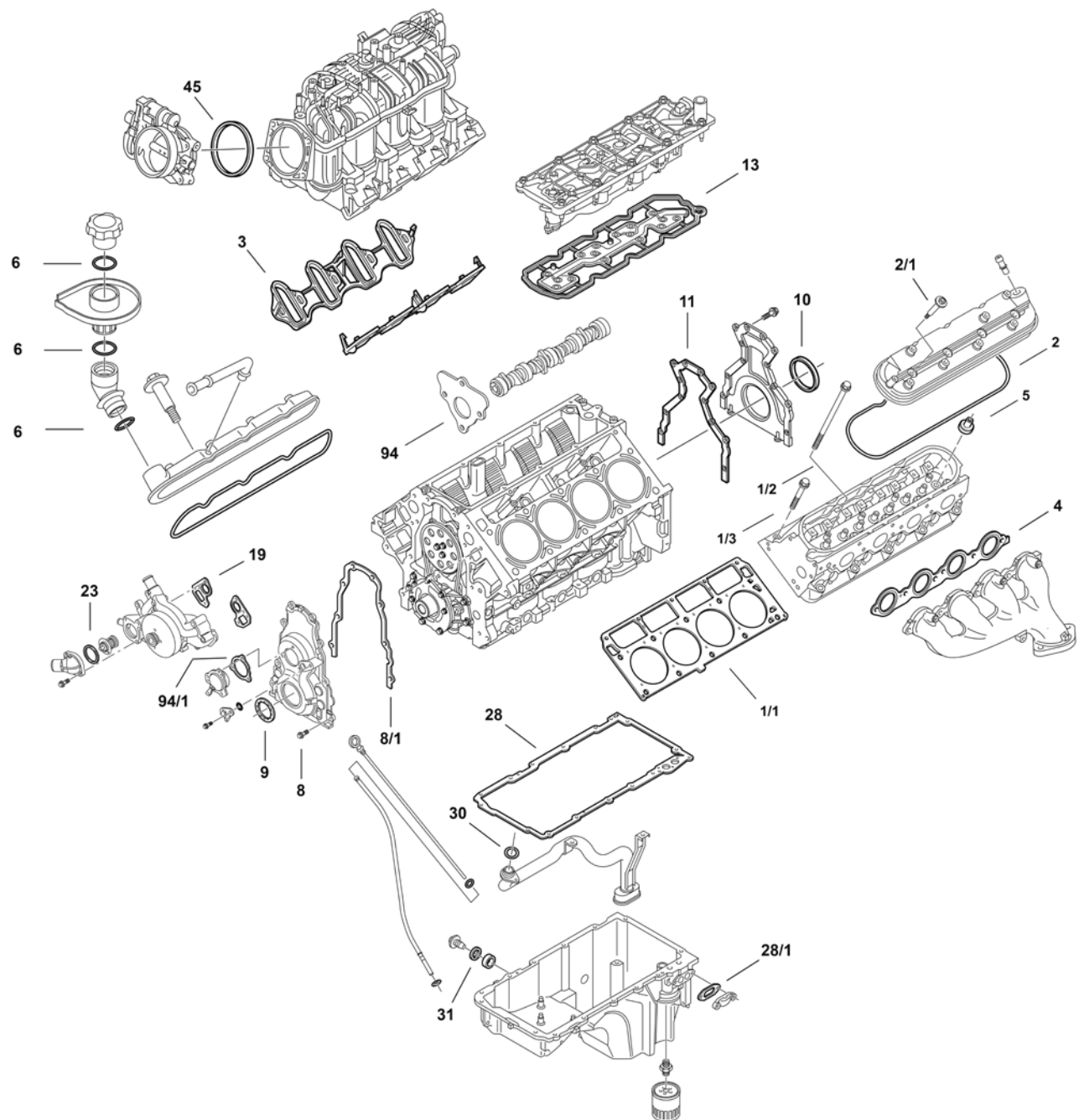


       					
	046.840	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	157.744	2x	12610046	–	–
1/1	043.280	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	782.020	8x	19256623	–	–
3/1	782.530	2x	12560251	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	

       					
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	759.900	1x	89017690	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	Oil Cooler
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.120	1x	12576549	–	–
94	857.320	1x	12589016	–	With Bolts

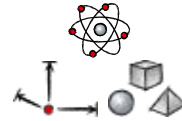


157.744 Cylinder-Head Gasket





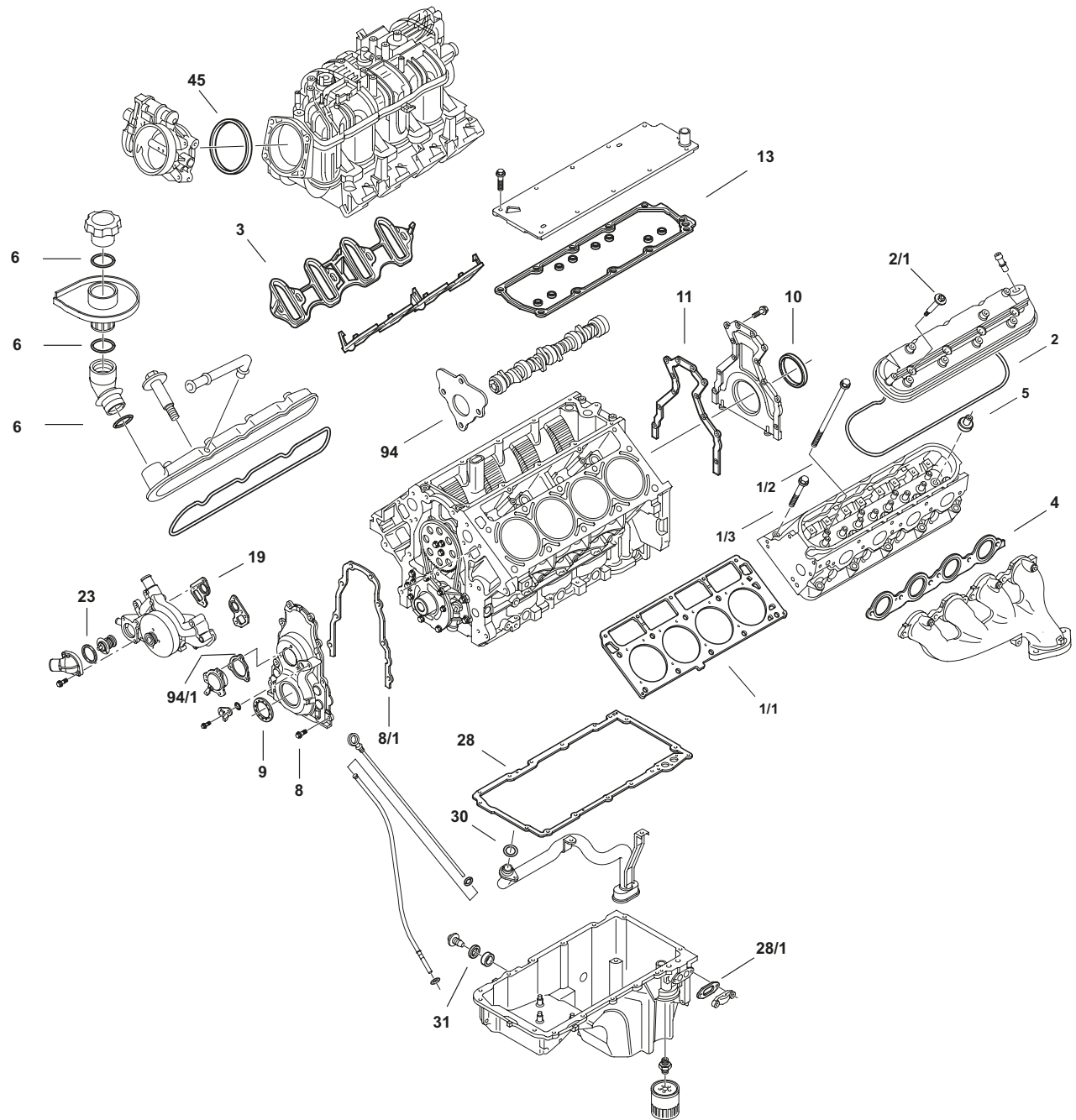
	046.960	1x	-	-	-
	231.390	1x	-	-	-
	838.210	2x	-	-	Set
1/1	157.744	2x	12610046	-	-
1/1	043.280	2x	-	+0,5 mm	-
1/2	-	20x	19258707	M11x2x100	-
1/3	-	10x	12558840	M8x1,25x45	-
2	876.270	2x	12637683	-	-
2/1	875.380	8x	-	-	Grommet
3	802.730	2x	19207929	-	-
4	853.220	2x	12617944	-	-
5	876.100	8x	12482063	-	
5	876.110	8x	12457652	-	
6	592.250	3x	24100002	-	-
8	795.390	8x	11515758	M8x1,25x30	-
8/1	948.280	1x	12633904	-	-
9	868.600	1x	12585673	-	-



10	877.130	1x	89060436	-	-
11	948.270	1x	12639249	-	-
13	759.900	1x	89017690	-	-
19	853.300	2x	12630223	-	-
23	782.380	1x	12587397	-	-
28	947.800	1x	12612350	-	-
28/1	853.210	1x	12611384	-	-
30	875.400	1x	12584922	-	-
31	823.400	1x	11562588	-	With Drain Plug Seal
45	777.110	1x	12589235	-	-
94	857.320	1x	12589016	-	With Bolts
94/1	782.510	1x	12594339	-	-

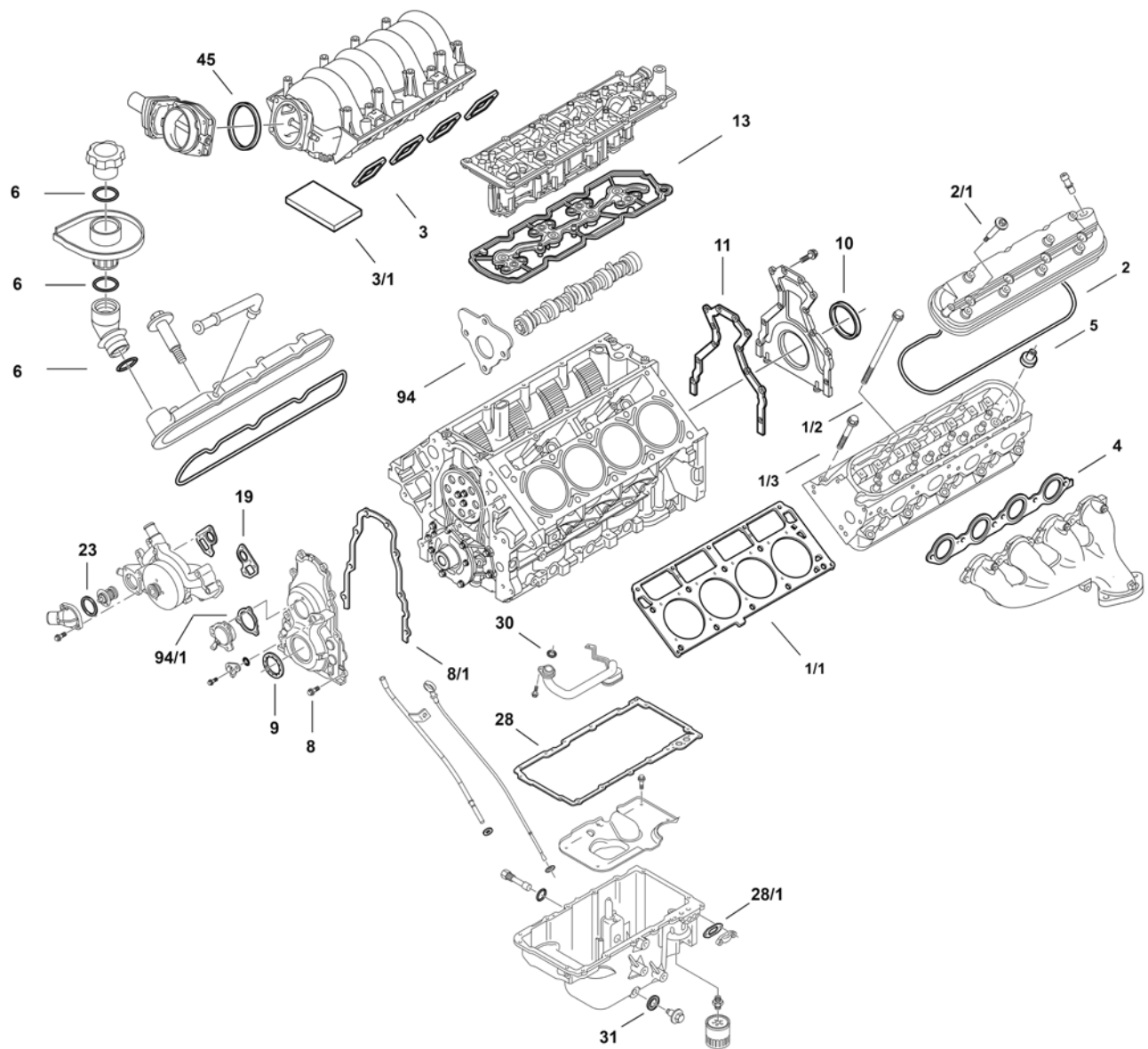


759.900 Valley Pan Gasket



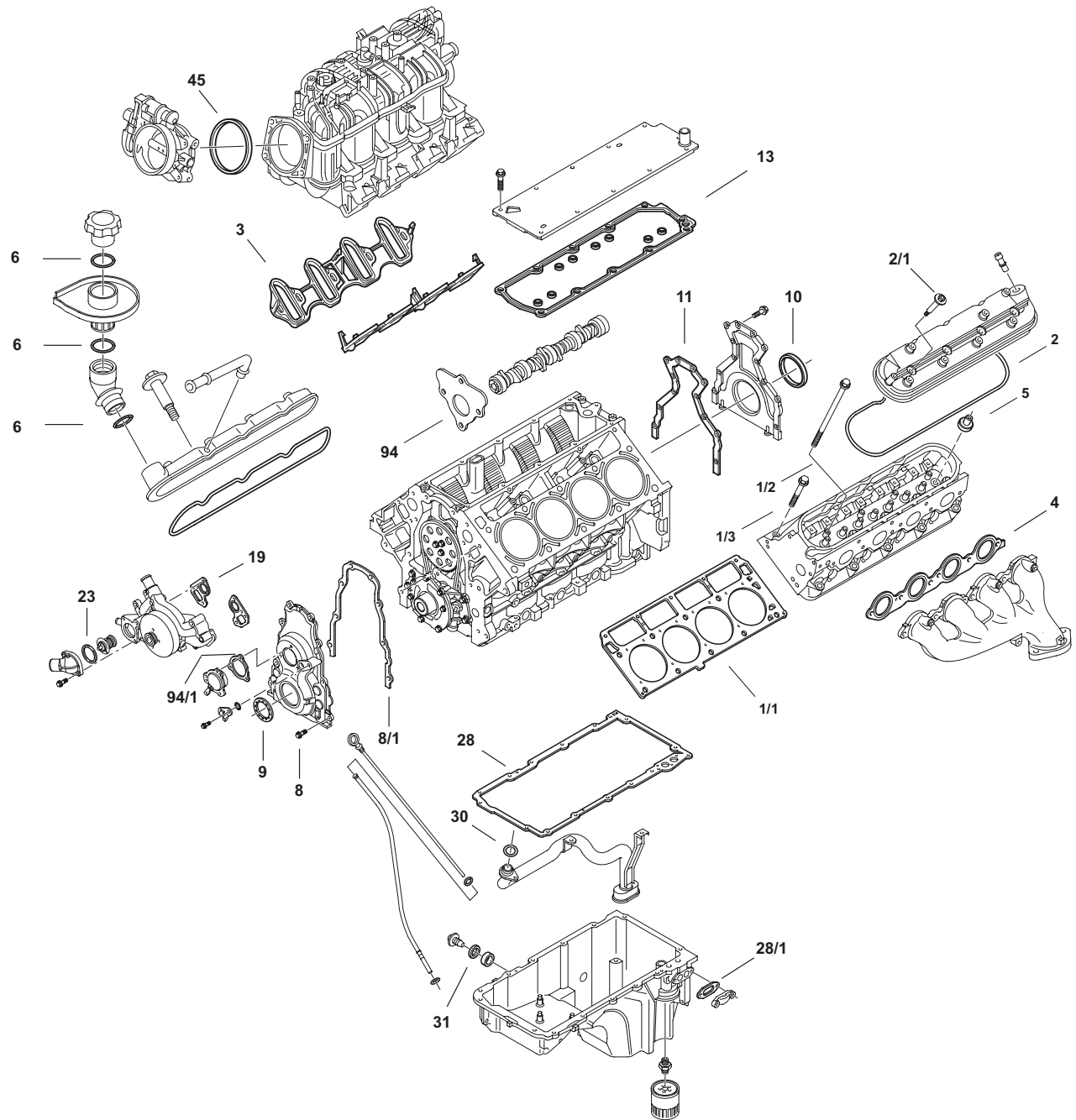
							
	042.760	1x	–	–	–	–	–
	949.250	1x	–	–	–	–	–
	231.390	1x	–	–	–	–	–
	838.210	2x	–	–	–	–	Set
1/1	157.744	2x	12610046	–	–	–	–
1/1	043.280	2x	–	+0,5 mm	–	–	–
1/2	–	20x	12560745	M11x2x100	–	–	–
1/3	–	10x	12558840	M8x1,25x45	–	–	–
2	876.270	2x	12637683	–	–	–	–
2/1	875.380	8x	–	–	–	–	Grommet
3	802.730	2x	89060413	–	–	–	–
4	853.220	2x	12617944	–	–	–	–
5	876.100	8x	12482063	–	–	–	
5	876.110	8x	12457652	–	–	–	
6	592.250	3x	24100002	–	–	–	–
8	795.390	8x	11515758	M8x1,25x30	–	–	–
8/1	948.280	1x	12633904	–	–	–	–

							
9	868.600	1x	12585673	–	–	–	–
10	877.130	1x	89060436	–	–	–	–
11	948.270	1x	12639249	–	–	–	–
13	782.350	2x	12610141	–	–	–	–
19	853.300	2x	12630223	–	–	–	–
23	782.380	1x	12587397	–	–	–	–
28	947.800	1x	12612350	–	–	–	–
28/1	853.210	1x	12611384	–	–	–	–
30	875.400	1x	12584922	–	–	–	–
31	823.400	1x	11562588	–	–	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–	–	–
94	857.320	1x	12589016	–	–	–	With Bolts
94/1	782.510	1x	12594339	–	–	–	–



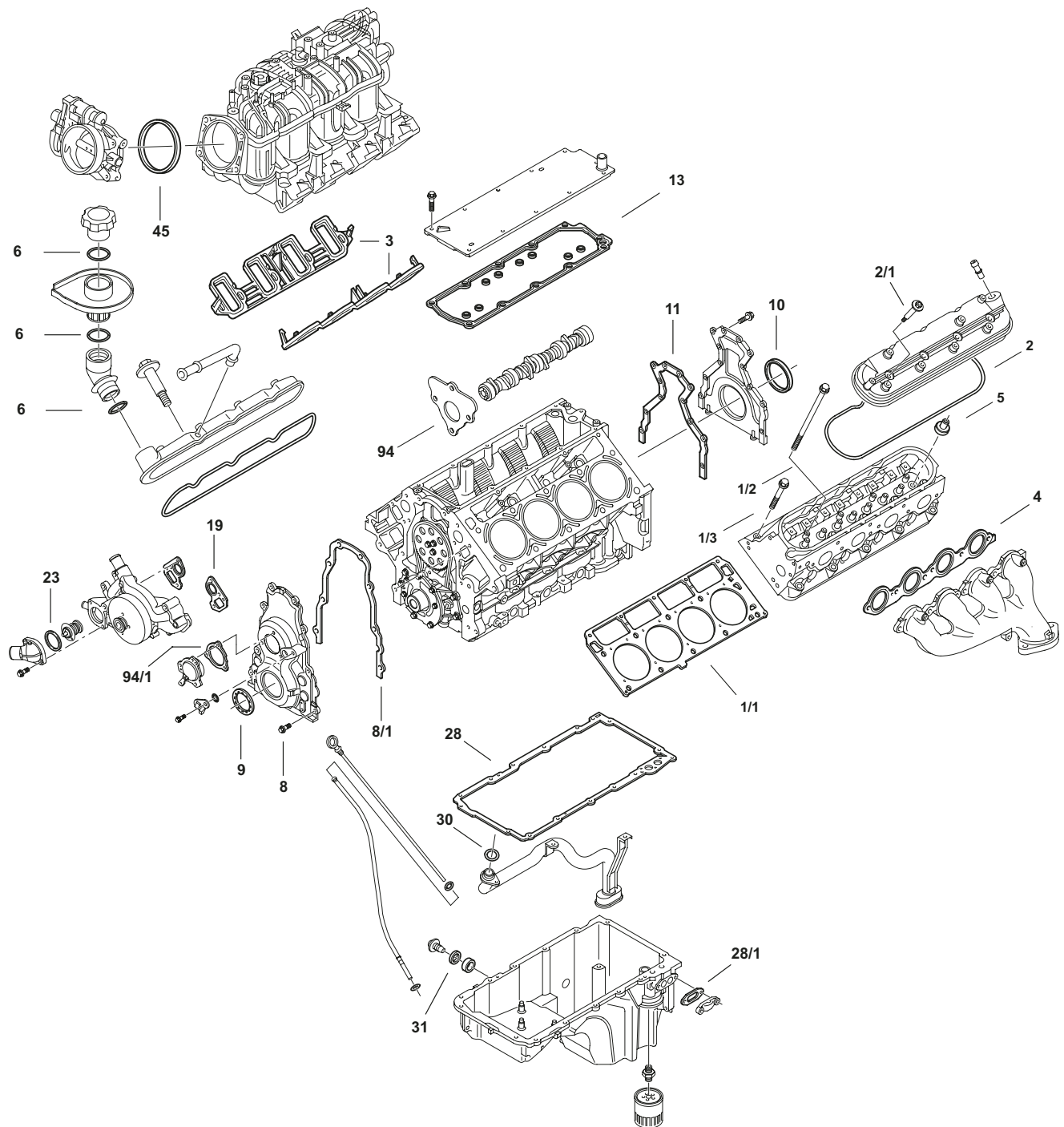
      					
	042.690	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	157.744	2x	12610046	–	–
1/1	043.280	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	782.020	8x	19256623	–	–
3/1	782.530	2x	12560251	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–

      					
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	759.900	1x	89017690	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.120	1x	12576549	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	782.510	1x	12594339	–	–



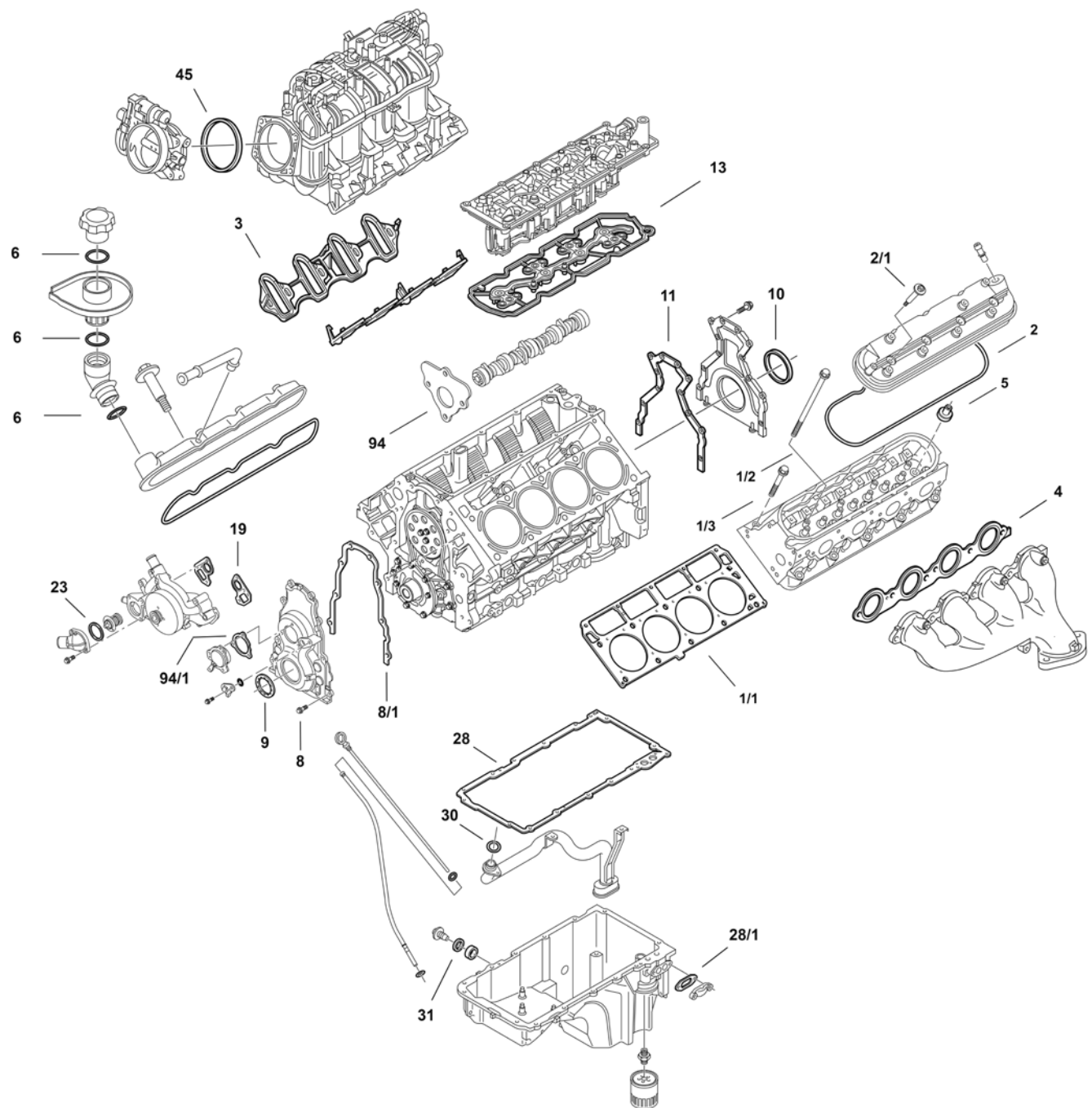
      					
	046.860	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	157.744	2x	12610046	–	–
1/1	043.280	2x	–	+0,5 mm	–
1/2	–	20x	12560745	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	802.730	2x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–

      					
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	782.350	1x	12610141	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	782.510	1x	12594339	–	–



							
	046.860	1x	–	–	–	–	–
	949.250	1x	–	–	–	–	–
	231.390	1x	–	–	–	–	–
	838.210	2x	–	–	–	–	Set
1/1	157.744	2x	12610046	–	–	–	–
1/1	043.280	2x	–	+0,5 mm	–	–	–
1/2	–	20x	19258707	M11x2x100	–	–	–
1/3	–	10x	12558840	M8x1,25x45	–	–	–
2	876.270	2x	12637683	–	–	–	–
2/1	875.380	8x	–	–	–	–	Grommet
3	802.730	2x	19207929	–	–	–	–
4	853.220	2x	12617944	–	–	–	–
5	876.100	8x	12482063	–	–	–	
5	876.110	8x	12457652	–	–	–	
6	592.250	3x	24100002	–	–	–	–
8	795.390	8x	11515758	M8x1,25x30	–	–	–
8/1	948.280	1x	12633904	–	–	–	–

							
9	868.600	1x	12585673	–	–	–	–
10	877.130	1x	89060436	–	–	–	–
11	948.270	1x	12639249	–	–	–	–
13	782.350	2x	12610141	–	–	–	–
19	853.300	2x	12630223	–	–	–	–
23	782.380	1x	12587397	–	–	–	–
28	947.800	1x	12612350	–	–	–	–
28/1	853.210	1x	12611384	–	–	–	–
30	875.400	1x	12584922	–	–	–	–
31	823.400	1x	11562588	–	–	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–	–	–
94	857.320	1x	12589016	–	–	–	With Bolts
94/1	782.510	1x	12594339	–	–	–	–

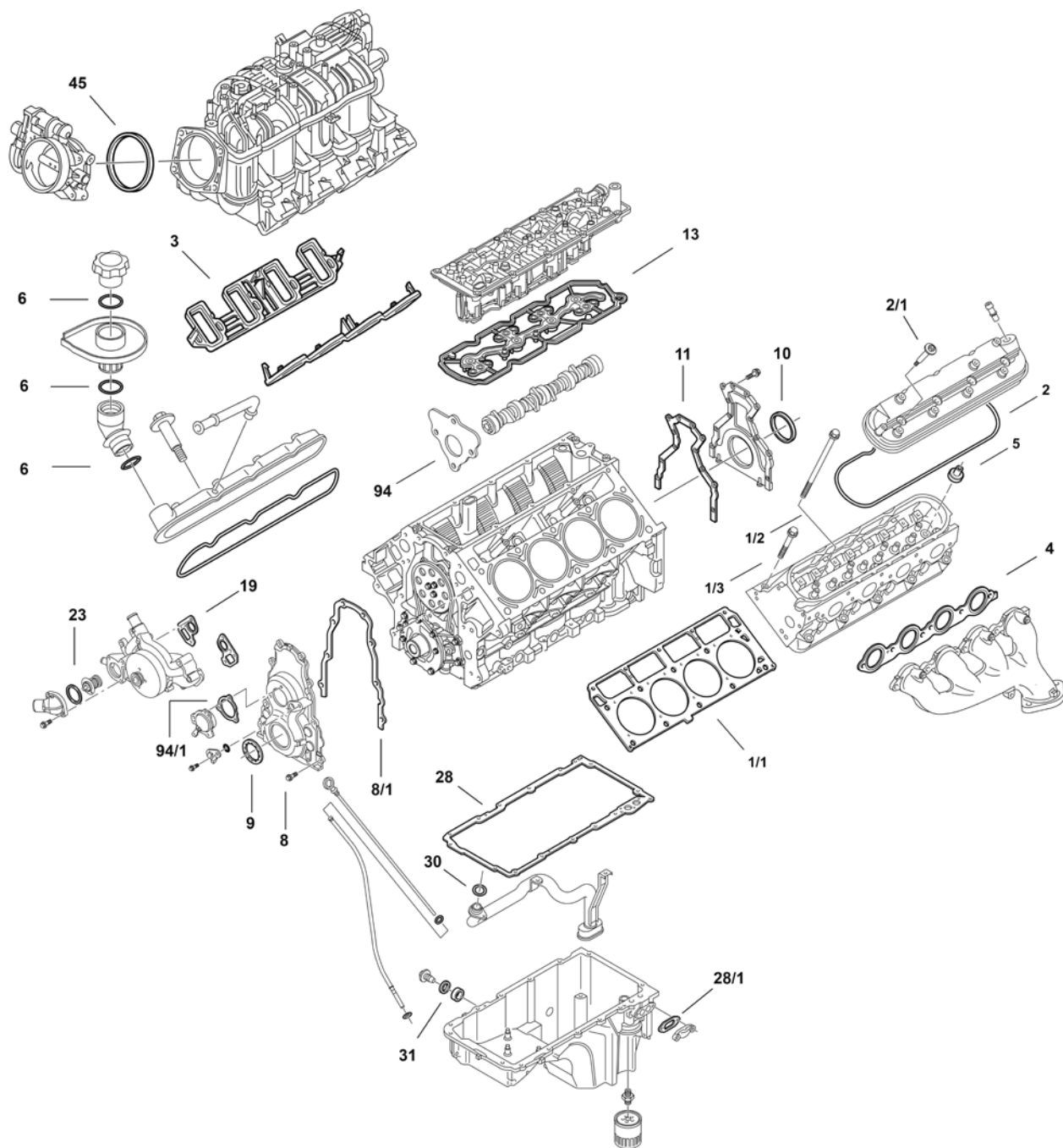


								
	042.730	1x	–	–	–	–	–	–
	949.250	1x	–	–	–	–	–	–
	231.390	1x	–	–	–	–	–	–
	838.210	2x	–	–	–	–	–	Set
1/1	261.721	2x	12589226	–	–	–	–	–
1/1	466.520	2x	–	–	+0,5 mm	–	–	–
1/2	–	20x	19258707	M11x2x100	–	–	–	–
1/3	–	10x	12558840	M8x1,25x45	–	–	–	–
2	876.270	2x	12637683	–	–	–	–	–
2/1	875.380	8x	–	–	–	–	–	Grommet
3	878.650	1x	89060413	–	–	–	–	–
4	853.220	2x	12617944	–	–	–	–	–
5	876.100	8x	12482063	–	–	–	–	
5	876.110	8x	12457652	–	–	–	–	
6	592.250	3x	24100002	–	–	–	–	–
8	795.390	8x	11515758	M8x1,25x30	–	–	–	–
8/1	948.280	1x	12633904	–	–	–	–	–

								
9	868.600	1x	12585673	–	–	–	–	–
10	877.130	1x	89060436	–	–	–	–	–
11	948.270	1x	12639249	–	–	–	–	–
13	759.900	1x	89017690	–	–	–	–	–
19	853.300	2x	12630223	–	–	–	–	–
23	782.380	1x	12587397	–	–	–	–	–
28	947.800	1x	12612350	–	–	–	–	–
28/1	853.210	1x	12611384	–	–	–	–	–
30	875.400	1x	12584922	–	–	–	–	–
31	823.400	1x	11562588	–	–	–	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–	–	–	–
94	857.320	1x	12589016	–	–	–	–	With Bolts
94/1	782.510	1x	12594339	–	–	–	–	–



853.220 Exhaust Manifold Gasket



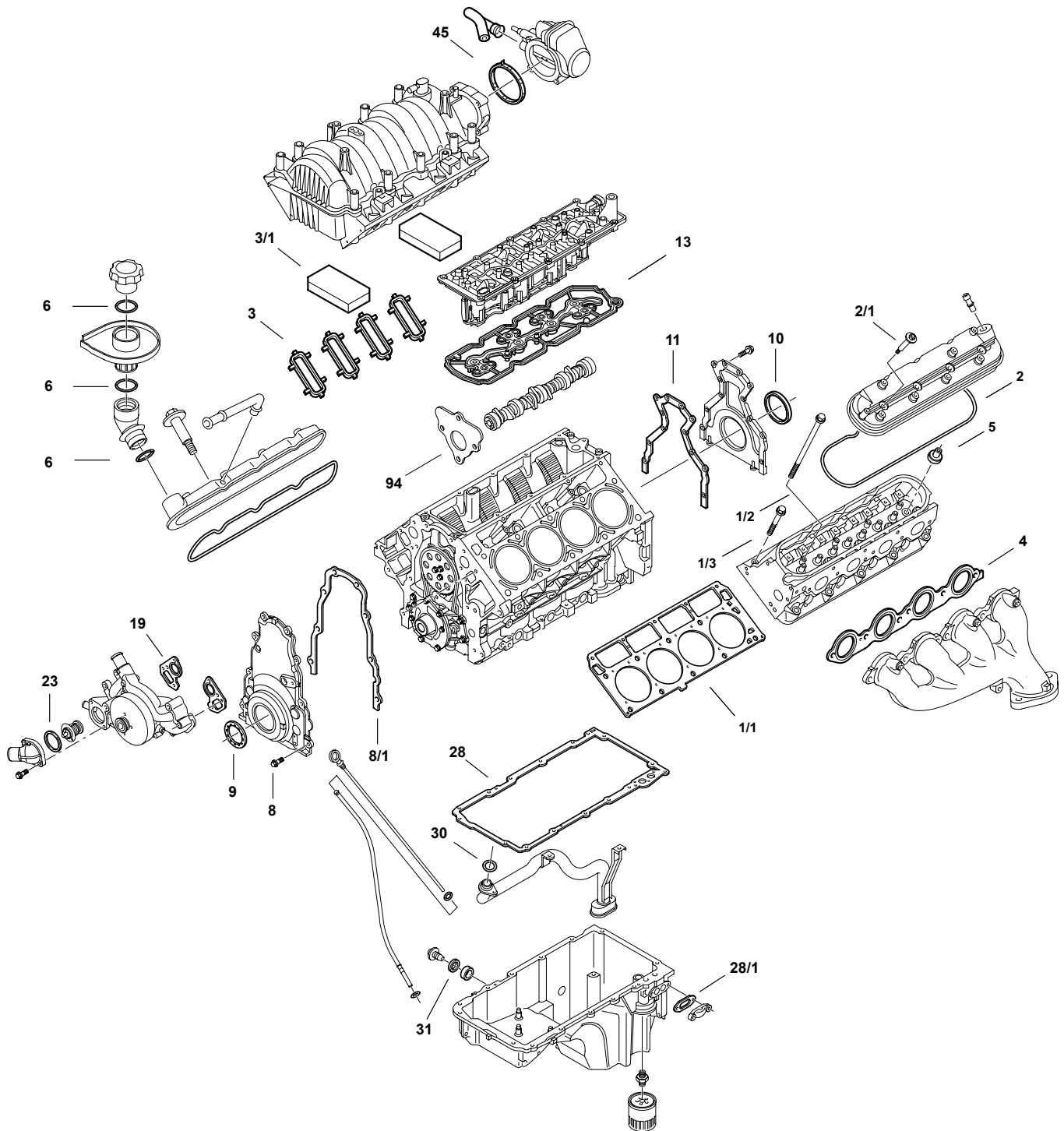
      					
	046.810	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	069.404	2x	12589227	–	–
1/1	043.110	2x	–	+0,5 mm	–
1/2	–	4x	19258707	M11x2x100	–
1/3	–	16x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3/1	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
6	592.250	3x	24100002	–	
8	795.390	8x	11515758	M8x1,25x30	Bolt
8/1	948.280	1x	12633904	–	–

      					
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	759.900	1x	89017690	–	–
19	853.300	2x	12630223	–	–
23	782.380	2x	12587397	EWP	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	782.510	1x	12594339		



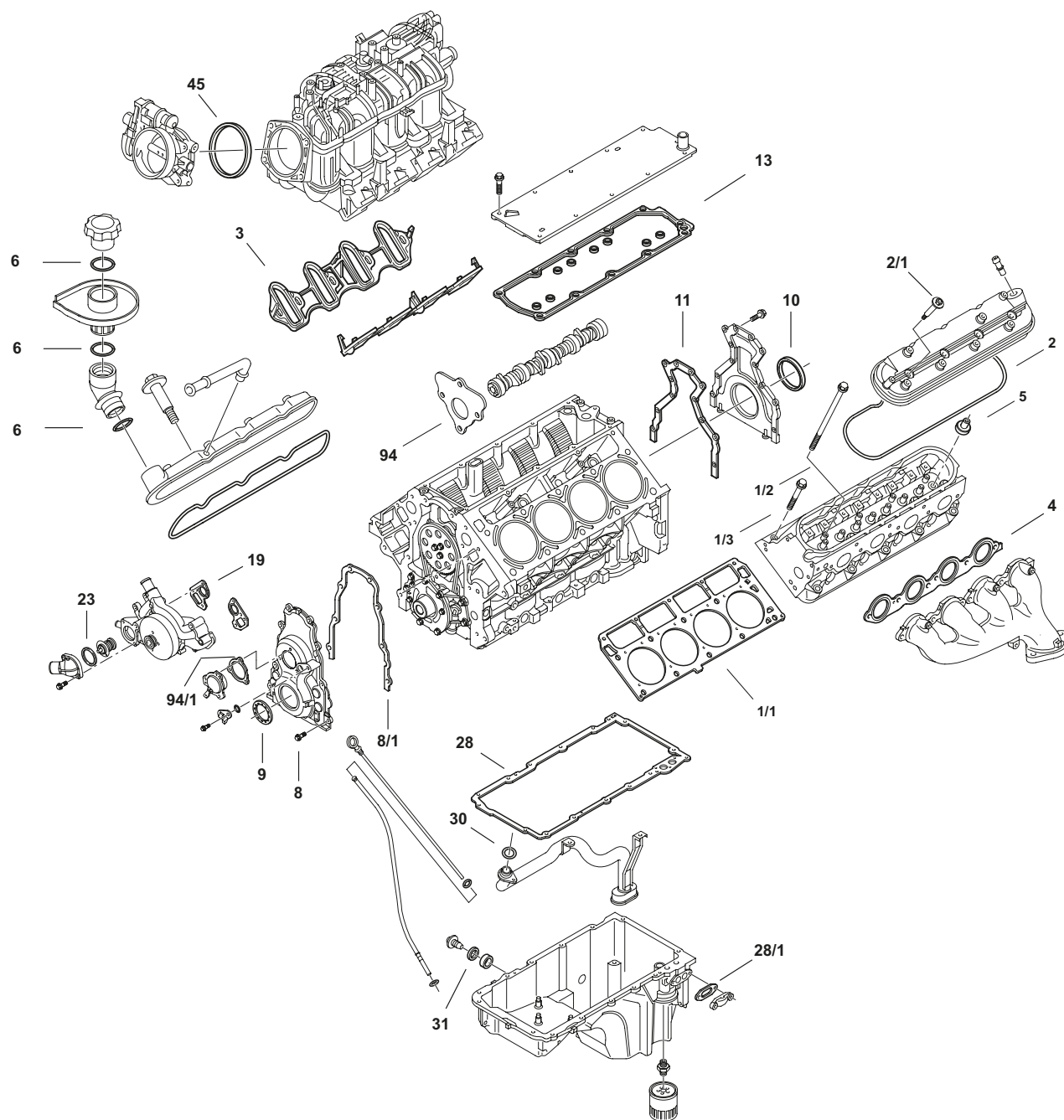
      					
	042.730	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	261.721	2x	12589226	–	–
1/1	466.520	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–

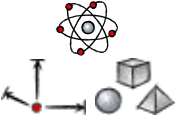
      					
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	759.900	1x	89017690	–	–
19	853.300	2x	12630223	–	–
23	866.970	1x	12570307	–	–
28	947.800	1x	12612350	–	–
30	846.920	1x	12567653	–	–
30/1	846.910	1x	12567654	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–
94	857.320	1x	12589016	–	With Bolts



						
	042.760	1x	–	–	–	–
	949.250	1x	–	–	–	–
	231.390	1x	–	–	–	–
	838.210	2x	–	–	–	Set
1/1	261.721	2x	12589226	–	–	–
1/1	466.520	2x	–	+0,5 mm	–	–
1/2	–	20x	19258707	M11x2x100	–	–
1/3	–	10x	12558840	M8x1,25x45	–	–
2	876.270	2x	12637683	–	–	–
2/1	875.380	8x	–	–	–	Grommet
3	878.650	1x	89060413	–	–	–
4	853.220	2x	12617944	–	–	–
5	876.100	8x	12482063	–	–	
5	876.110	8x	12457652	–	–	
6	592.250	3x	24100002	–	–	–

						
8	795.390	8x	11515758	M8x1,25x30	–	–
8/1	948.280	1x	12633904	–	–	–
9	868.600	1x	12585673	–	–	–
10	877.130	1x	89060436	–	–	–
11	948.270	1x	12639249	–	–	–
13	782.350	1x	12610141	–	–	–
19	853.300	2x	12630223	–	–	–
23	782.380	1x	12587397	–	–	–
28	947.800	1x	12612350	–	–	–
28/1	853.210	1x	12611384	–	–	–
30	875.400	1x	12584922	–	–	–
31	823.400	1x	11562588	–	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–	–
94	857.320	1x	12589016	–	–	With Bolts

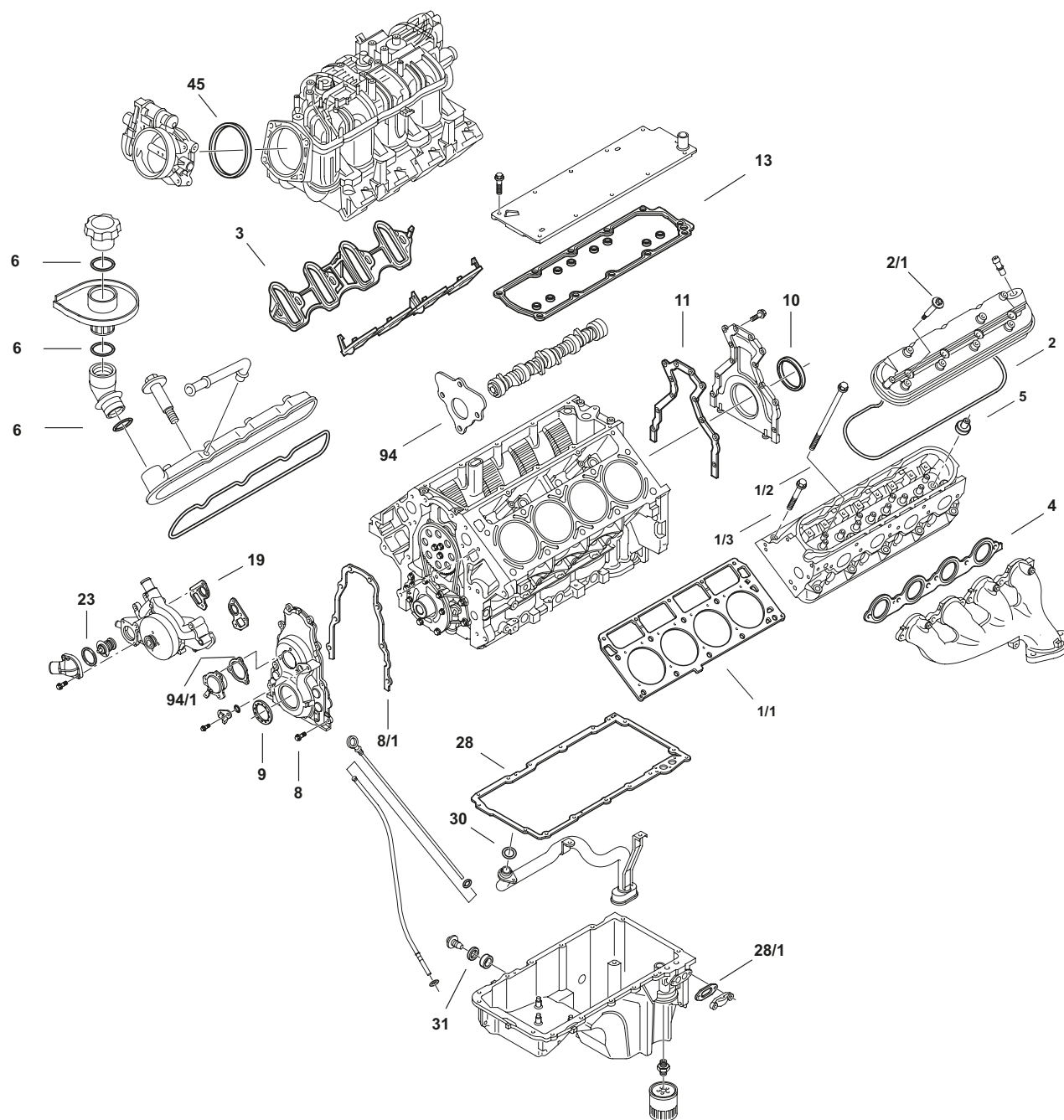


					
	042.760	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	261.721	2x	12589226	–	–
1/1	466.520	2x	–	+0,5 mm	–
1/2	–	20x	12560745	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–

					
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	782.350	2x	12610141	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	782.510	1x	12594339	–	–

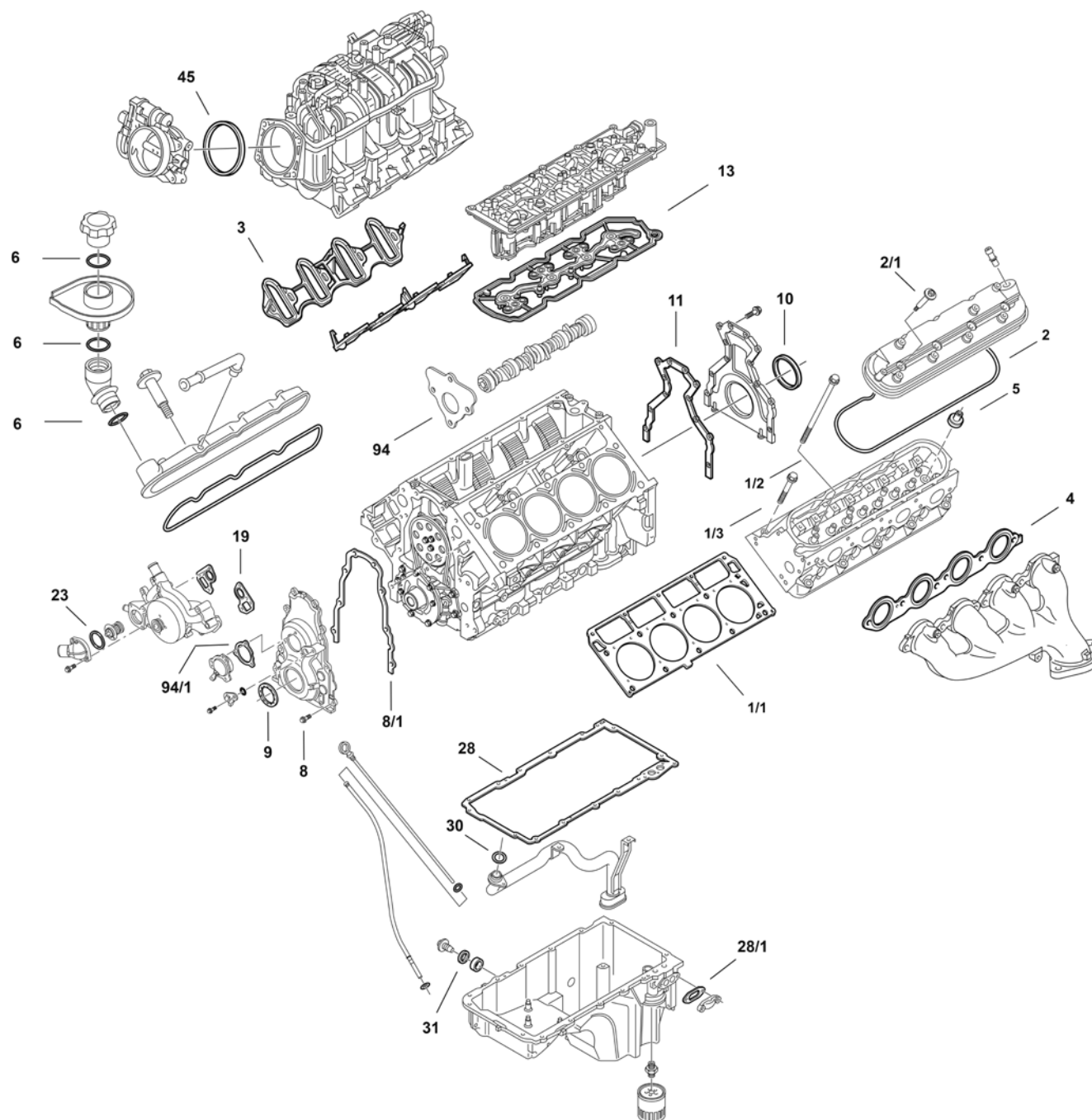


868.600 Crankshaft Seal



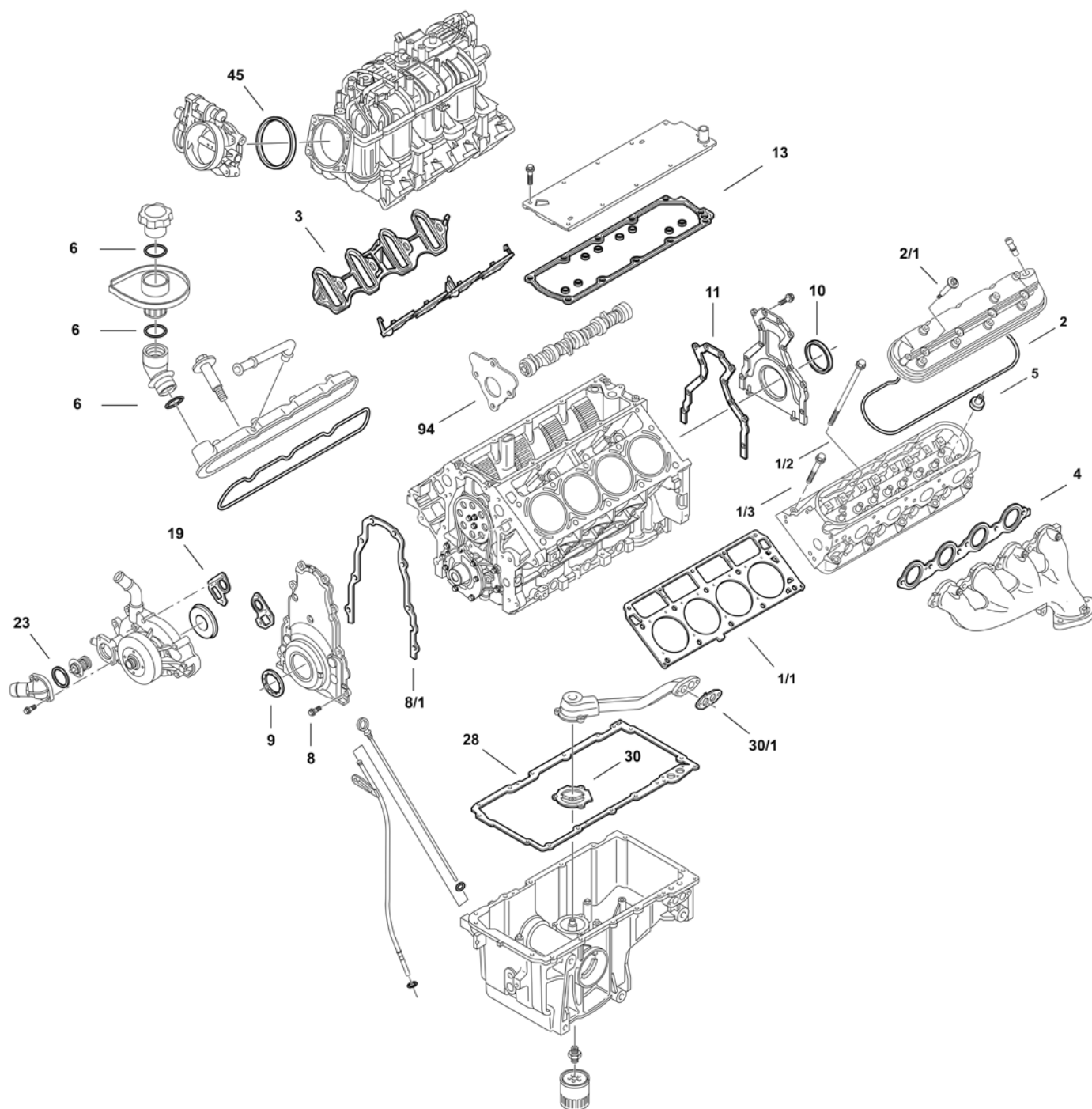
						
	042.760	1x	–	–	–	–
	949.250	1x	–	–	–	–
	231.390	1x	–	–	–	–
	838.210	2x	–	–	–	Set
1/1	261.721	2x	12589226	–	–	–
1/1	466.520	2x	–	+0,5 mm	–	–
1/2	–	20x	12560745	M11x2x100	–	–
1/3	–	10x	12558840	M8x1,25x45	–	–
2	876.270	2x	12637683	–	–	–
2/1	875.380	8x	–	–	–	Grommet
3	878.650	1x	89060413	–	–	–
4	853.220	2x	12617944	–	–	–
5	876.100	8x	12482063	–	–	
5	876.110	8x	12457652	–	–	
6	592.250	3x	24100002	–	–	–
8	795.390	8x	11515758	M8x1,25x30	–	–
8/1	948.280	1x	12633904	–	–	–

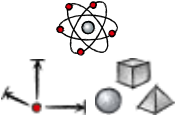
						
9	868.600	1x	12585673	–	–	–
10	877.130	1x	89060436	–	–	–
11	948.270	1x	12639249	–	–	–
13	782.350	2x	12610141	–	–	–
19	853.300	2x	12630223	–	–	–
23	782.380	1x	12587397	–	–	–
28	947.800	1x	12612350	–	–	–
28/1	853.210	1x	12611384	–	–	–
30	875.400	1x	12584922	–	–	–
31	823.400	1x	11562588	–	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–	–
94	857.320	1x	12589016	–	–	With Bolts
94/1	782.510	1x	12594339	–	–	–



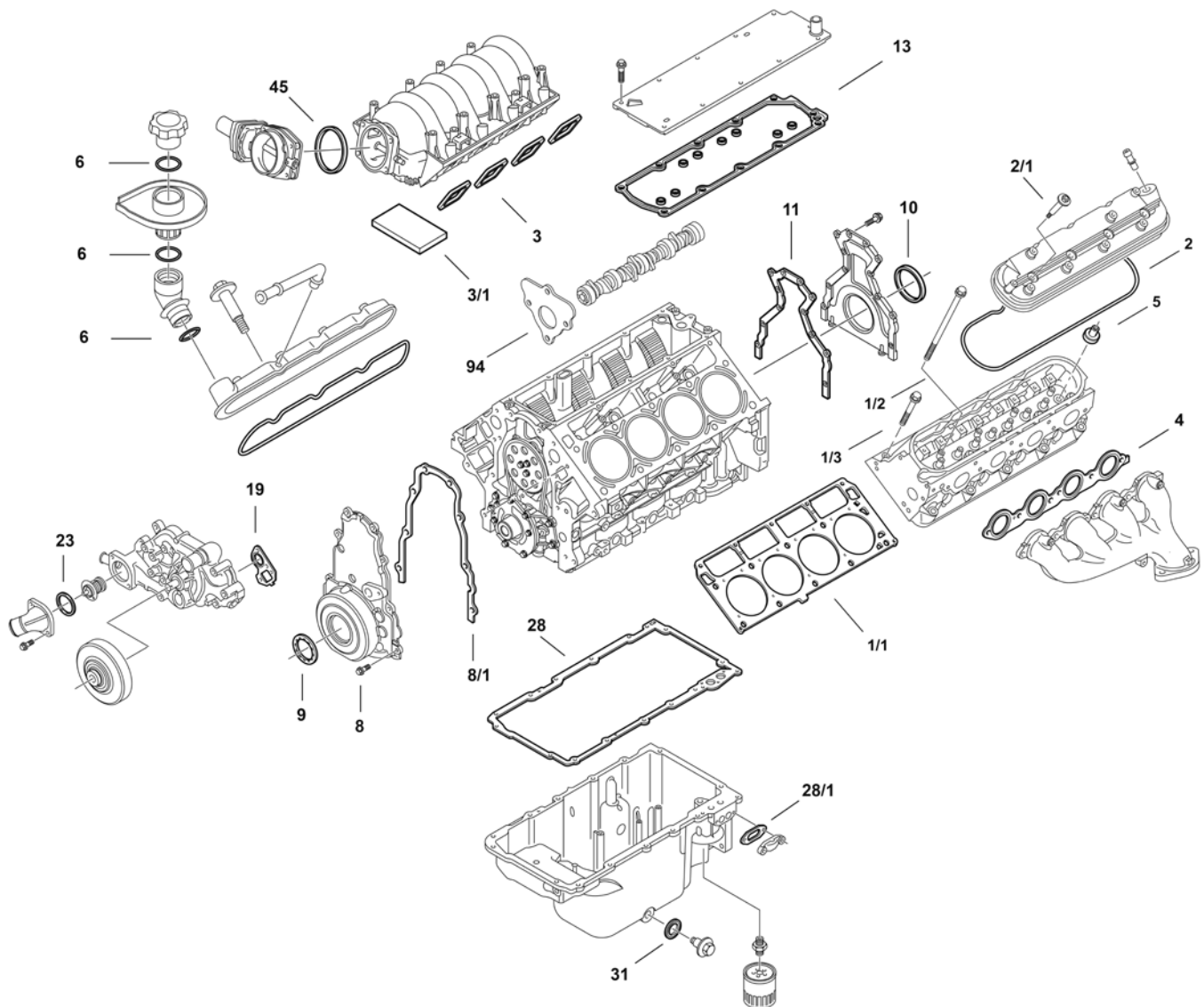
						
	042.730	1x	–	–	–	–
	949.250	1x	–	–	–	–
	231.390	1x	–	–	–	–
	838.210	2x	–	–	–	Set
1/1	261.721	2x	12589226	–	–	–
1/1	466.520	2x	–	+0,5 mm	–	–
1/2	–	20x	19258707	M11x2x100	–	–
1/3	–	10x	12558840	M8x1,25x45	–	–
2	876.270	2x	12637683	–	–	–
2/1	875.380	8x	–	–	–	Grommet
3	878.650	1x	89060413	–	–	–
4	853.220	2x	12617944	–	–	–
5	876.100	8x	12482063	–	–	
5	876.110	8x	12457652	–	–	
6	592.250	3x	24100002	–	–	–
8	795.390	8x	11515758	M8x1,25x30	–	–
8/1	948.280	1x	12633904	–	–	–

						
9	868.600	1x	12585673	–	–	–
10	877.130	1x	89060436	–	–	–
11	948.270	1x	12639249	–	–	–
13	759.900	1x	89017690	–	–	–
19	853.300	2x	12630223	–	–	–
23	782.380	1x	12587397	–	–	–
28	947.800	1x	12612350	–	–	–
28/1	853.210	1x	12611384	–	–	–
30	875.400	1x	12584922	–	–	–
31	823.400	1x	11562588	–	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–	–
94	857.320	1x	12589016	–	–	With Bolts
94/1	782.510	1x	12594339	–	–	–



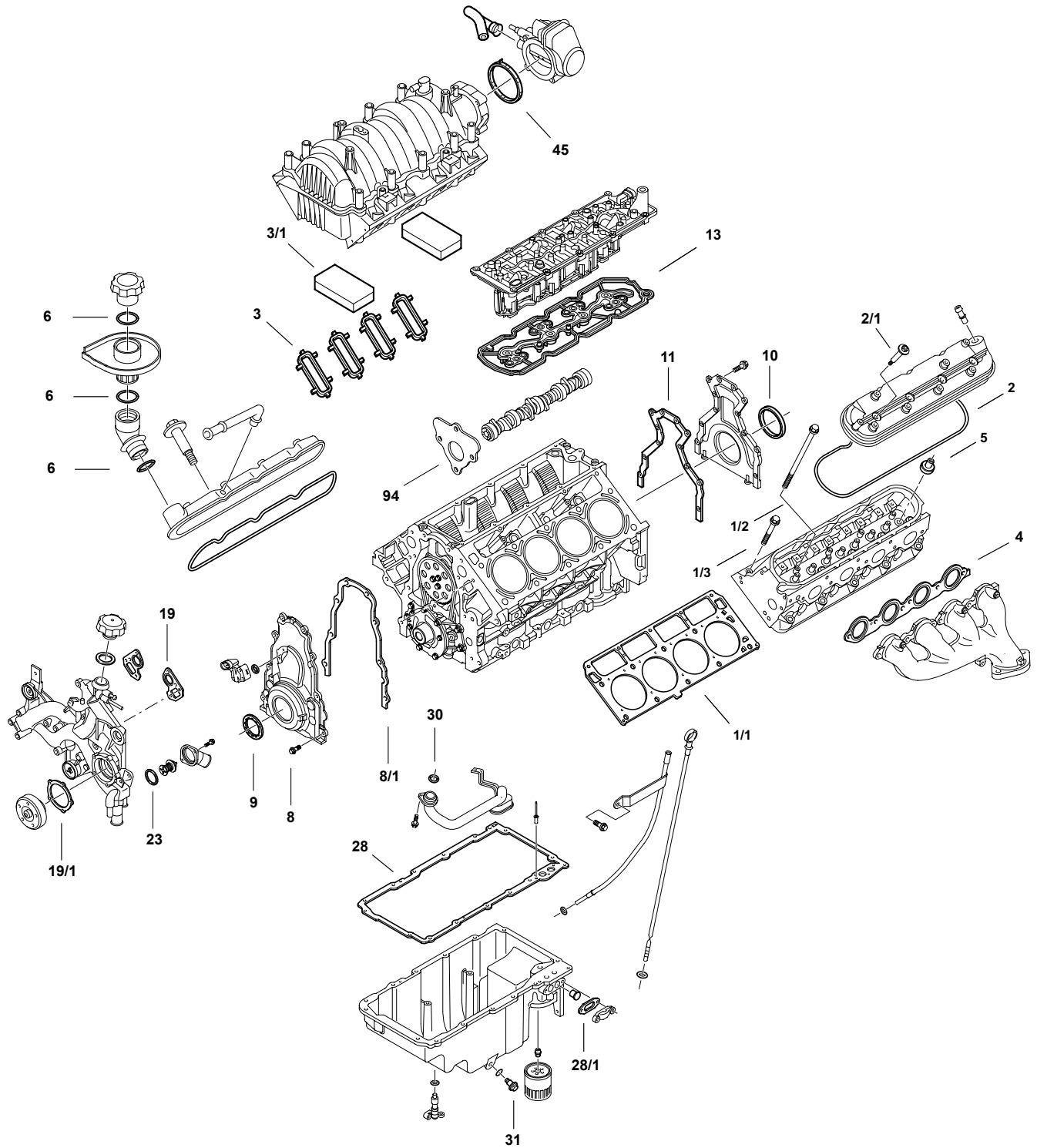
    					
	046.810	1x	–	–	Corvette
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	069.404	2x	12589227	–	–
1/1	043.110	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Corvette
2/1	857.640	8x	89017585	–	Corvette
3	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–

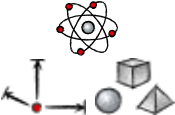
    					
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	782.350	2x	12610141	–	–
19	853.300	2x	12630223	–	–
23	866.970	1x	12570307	–	–
28	947.800	1x	12612350	–	–
30	846.920	1x	12567653	–	Corvette
30/1	846.910	1x	12567654	–	–
30/2	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	Corvette
31	777.120	1x	12576549	–	Corvette
45	777.110	1x	12589235	–	–
94	857.320	1x	12589016	–	With Bolts

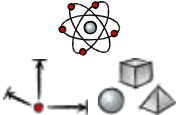


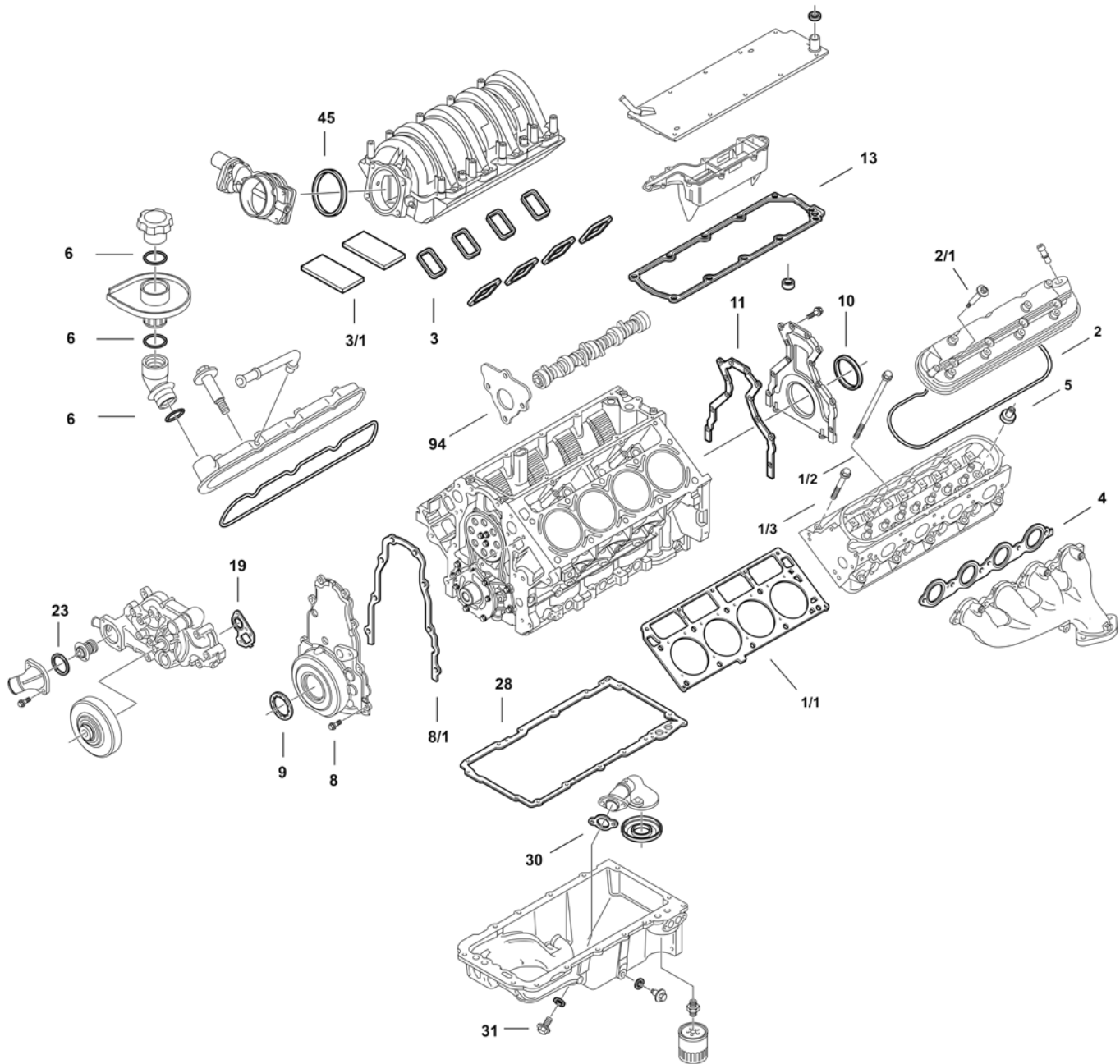
      					
	042.690	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	157.744	2x	12610046	–	–
1/1	043.280	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	782.020	8x	19256623	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–

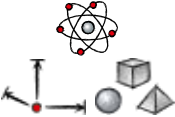
      					
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	782.350	1x	12610141	–	–
19	853.300	2x	12630223	–	–
23	866.970	1x	12587397	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.120	1x	12576549	–	–
94	857.320	1x	12589016	–	With Bolts



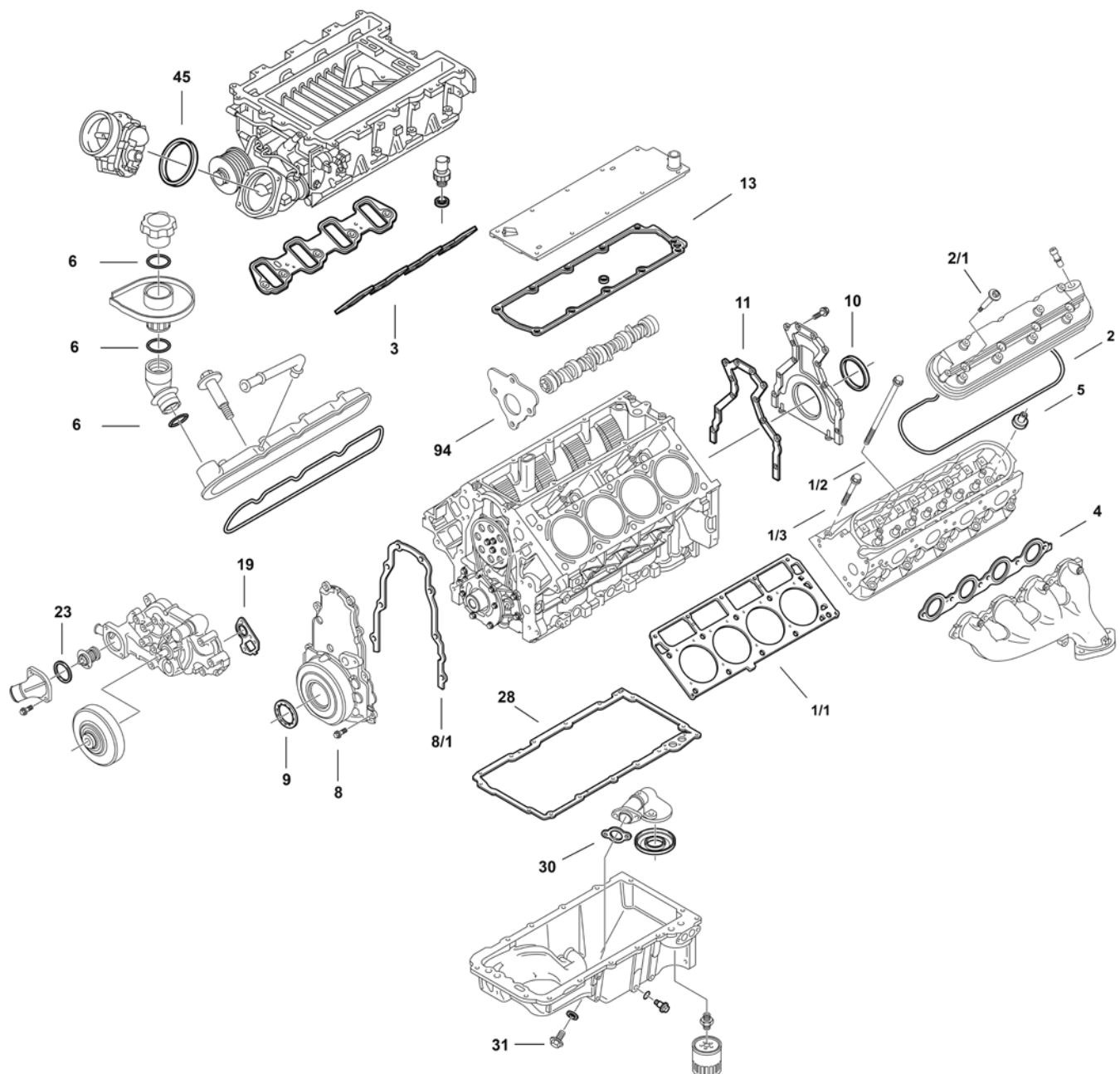
    					
	042.780	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	261.721	2x	12589226	–	–
1/1	466.520	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	781.970	8x	89017769	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–

    					
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	759.900	1x	89017690	–	–
19	853.300	2x	12580035	–	–
23	866.970	1x	12570307	–	–
28	047.800	1x	12643081	–	–
28/1	846.940	1x	12586624	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	823.480	1x	12575463	–	–
94	857.320	1x	12589016	–	With Bolts



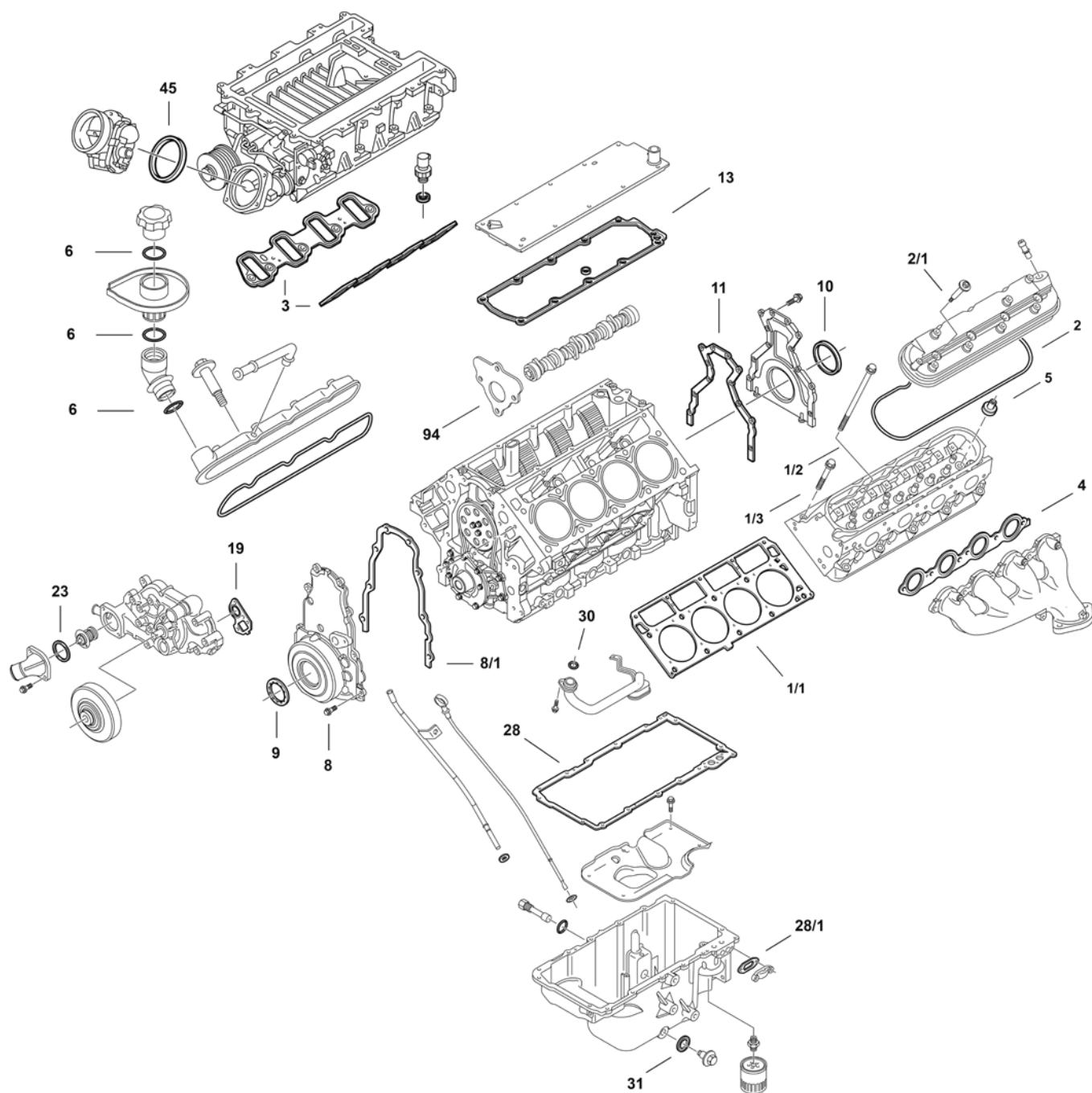
    					
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	065.891	2x	12582179	–	–
1/1	043.430	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	781.960	8x	89017852	–	–
3/1	782.530	2x	12560251	–	–
4	047.690	2x	12594171	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–

    					
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	782.350	1x	12610141	–	–
19	853.300	2x	12630223	–	–
23	866.970	1x	12570307	–	–
28	857.620	1x	12612351	–	–
30	860.350	1x	12628574	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.120	1x	12576549	–	–
94	857.320	1x	12589016	–	With Bolts

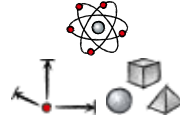


					
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	475.625	2x	12622033	–	–
1/1	043.310	2x	–	+0,5 mm	–
1/2	–	20x	11610590	M12x1,75x107	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	782.080	2x	19180613	–	–
4	047.690	2x	12594171	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–

					
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	782.350	1x	12610141	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	857.620	1x	12612351	–	–
30	860.350	1x	12628574	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.120	1x	12576549	–	–
94	857.320	1x	12589016	–	With Bolts

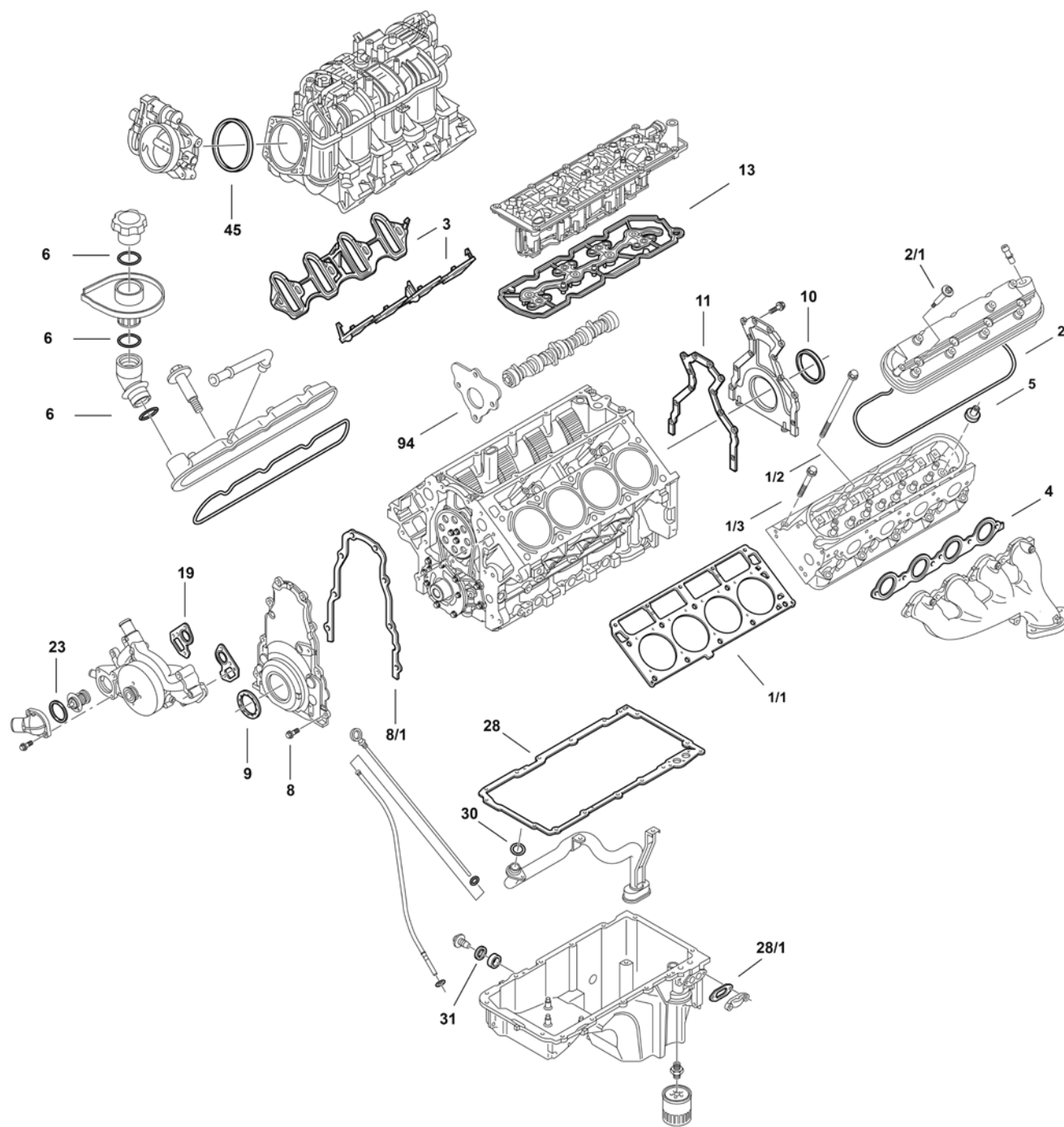


    					
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	475.625	2x	12622033	–	–
1/1	043.310	2x	–	+0,5 mm	–
1/2	–	20x	11610590	M12x1,75x107	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	782.080	2x	19180613	–	–
4	853.220	2x	12620947	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–

    					
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	782.350	1x	12610141	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	947.800	1x	12617944	–	–
28/1	853.210	1x	12611384	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.120	1x	12576549	–	–
94	857.320	1x	12589016	–	With Bolts

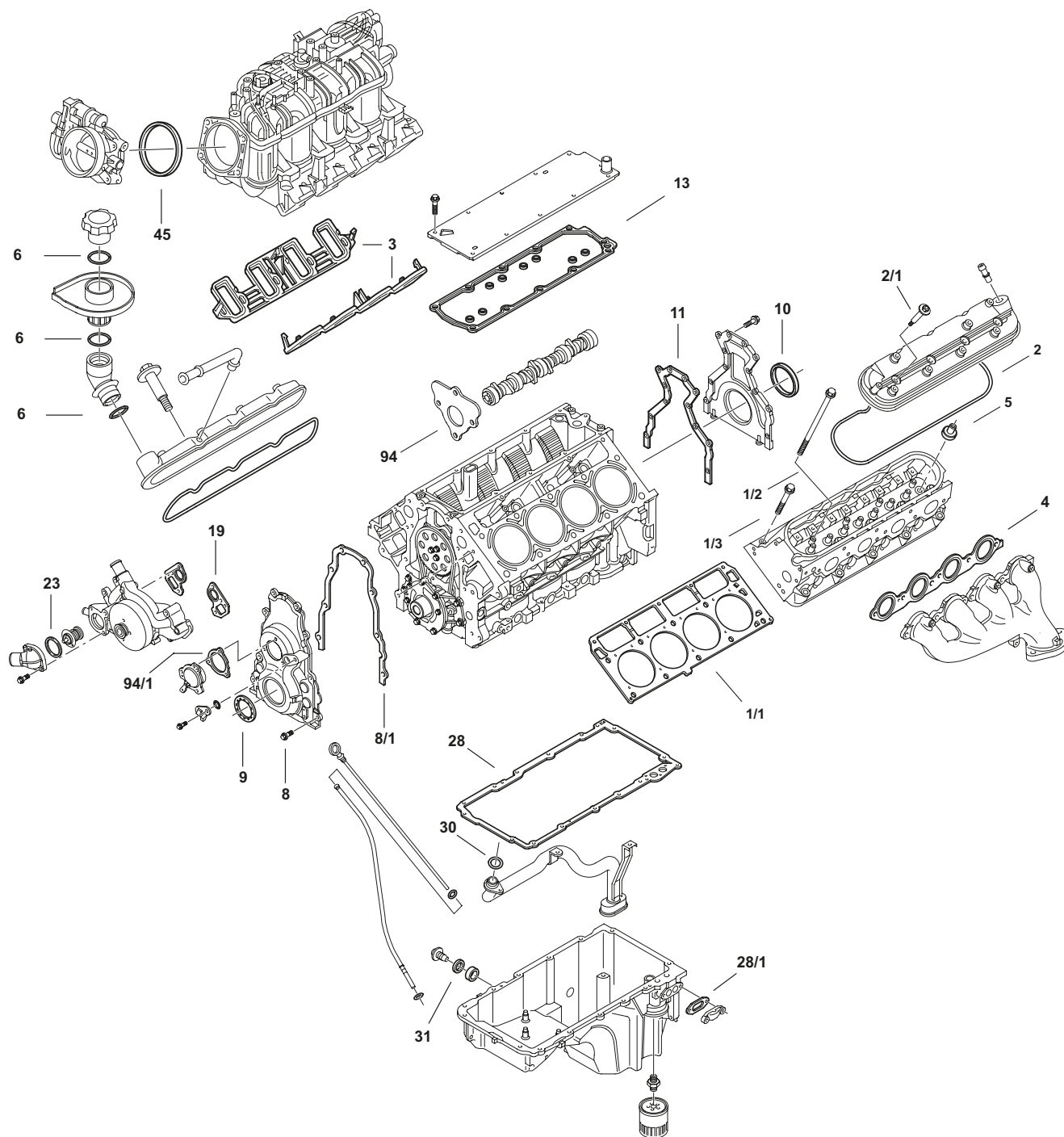


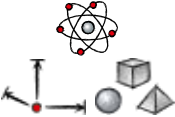
866.970 Thermostat Seal



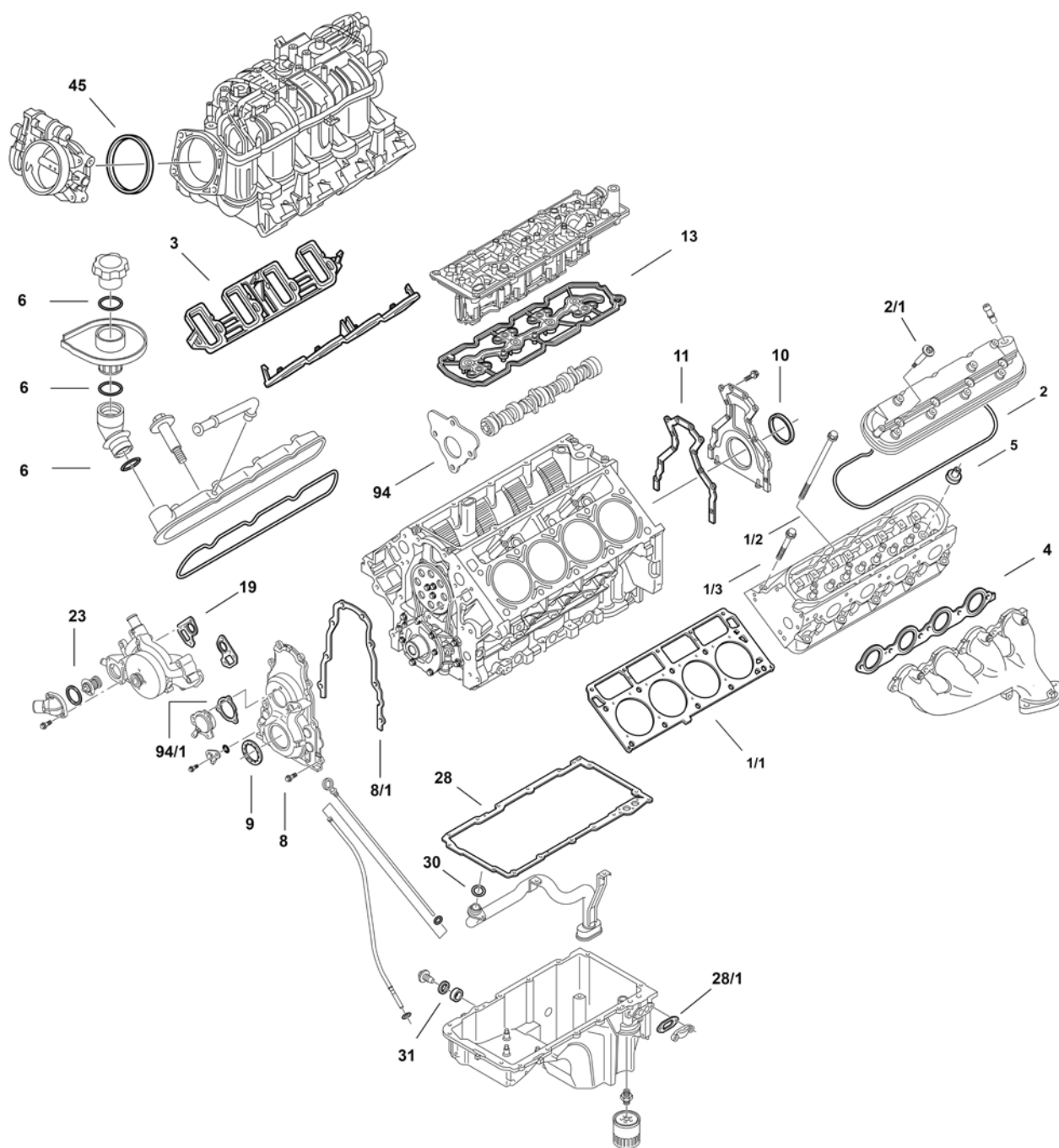
							
	042.730	1x	–	–	–	–	–
	949.250	1x	–	–	–	–	–
	231.390	1x	–	–	–	–	–
	838.210	2x	–	–	–	–	Set
1/1	261.721	2x	12589226	–	–	–	–
1/1	466.520	2x	–	–	+0,5 mm	–	–
1/2	–	20x	19258707	M11x2x100	–	–	–
1/3	–	10x	12558840	M8x1,25x45	–	–	–
2	876.270	2x	12637683	–	–	–	–
2/1	875.380	8x	–	–	–	–	Grommet
3	878.650	1x	89060413	–	–	–	–
4	853.220	2x	12617944	–	–	–	–
5	876.100	8x	12482063	–	–	–	
5	876.110	8x	12457652	–	–	–	
6	592.250	3x	24100002	–	–	–	–

							
8	795.390	8x	11515758	M8x1,25x30	–	–	–
8/1	948.280	1x	12633904	–	–	–	–
9	868.600	1x	12585673	–	–	–	–
10	877.130	1x	89060436	–	–	–	–
11	948.270	1x	12639249	–	–	–	–
13	759.900	1x	89017690	–	–	–	–
19	853.300	2x	12630223	–	–	–	–
23	782.380	1x	12587397	–	–	–	–
28	947.800	1x	12612350	–	–	–	–
28/1	853.210	1x	12611384	–	–	–	–
30	875.400	1x	12584922	–	–	–	–
31	823.400	1x	11562588	–	–	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–	–	–
94	857.320	1x	12589016	–	–	–	With Bolts



    					
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	157.744	2x	12610046	–	–
1/1	043.280	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	802.730	2x	19207929	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–
9	868.600	1x	12585673	–	–

    					
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	782.350	2x	12610141	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	947.800	1x	12612350	–	–
28/1	853.210	1x	12611384	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	782.510	1x	12594339	–	–



      					
	042.850	1x	–	–	–
	949.250	1x	–	–	–
	231.390	1x	–	–	–
	838.210	2x	–	–	Set
1/1	069.404	2x	12589227	–	–
1/1	043.110	2x	–	+0,5 mm	–
1/2	–	20x	19258707	M11x2x100	–
1/3	–	10x	12558840	M8x1,25x45	–
2	876.270	2x	12637683	–	–
2/1	875.380	8x	–	–	Grommet
3	878.650	1x	89060413	–	–
4	853.220	2x	12617944	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	3x	24100002	–	–
8	795.390	8x	11515758	M8x1,25x30	–
8/1	948.280	1x	12633904	–	–

      					
9	868.600	1x	12585673	–	–
10	877.130	1x	89060436	–	–
11	948.270	1x	12639249	–	–
13	759.900	1x	89017690	–	–
19	853.300	2x	12630223	–	–
23	782.380	1x	12587397	–	–
28	947.800	1x	12612350	–	–
30	875.400	1x	12584922	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	777.110	1x	12589235	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	782.510	1x	12594339	–	–

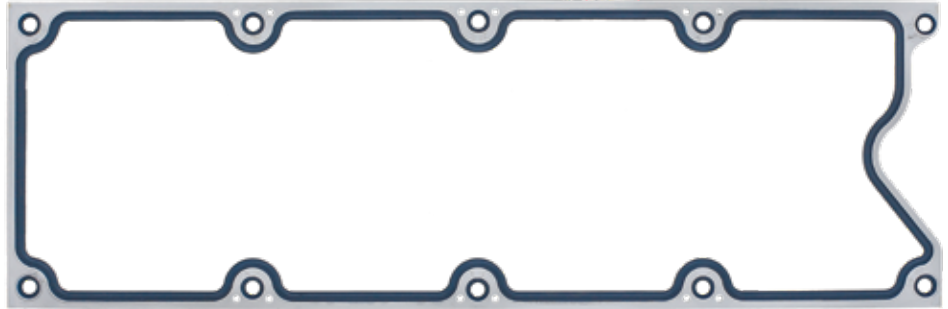


846.920 Oil Filter Housing Gasket

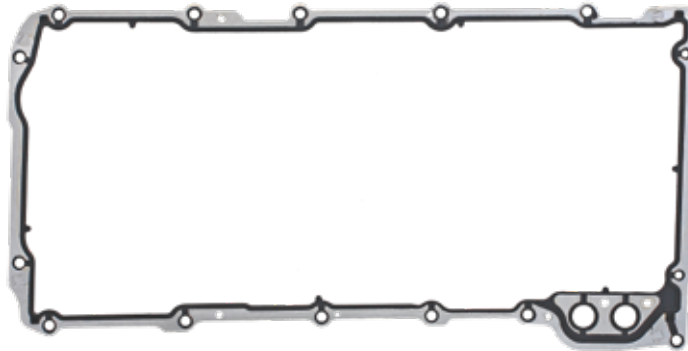
Metal-Elastomer Gaskets

Different Elastomers selected for each Specific Application

876.210 // OE # 12558178
Valley Cover Gasket



947.800 // OE # 12612350
Oil Pan Gasket

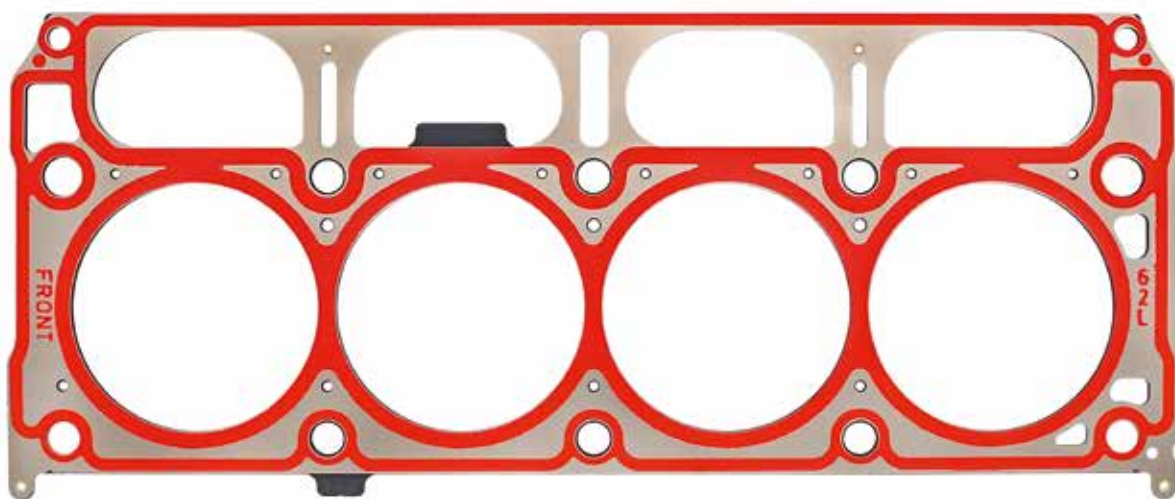


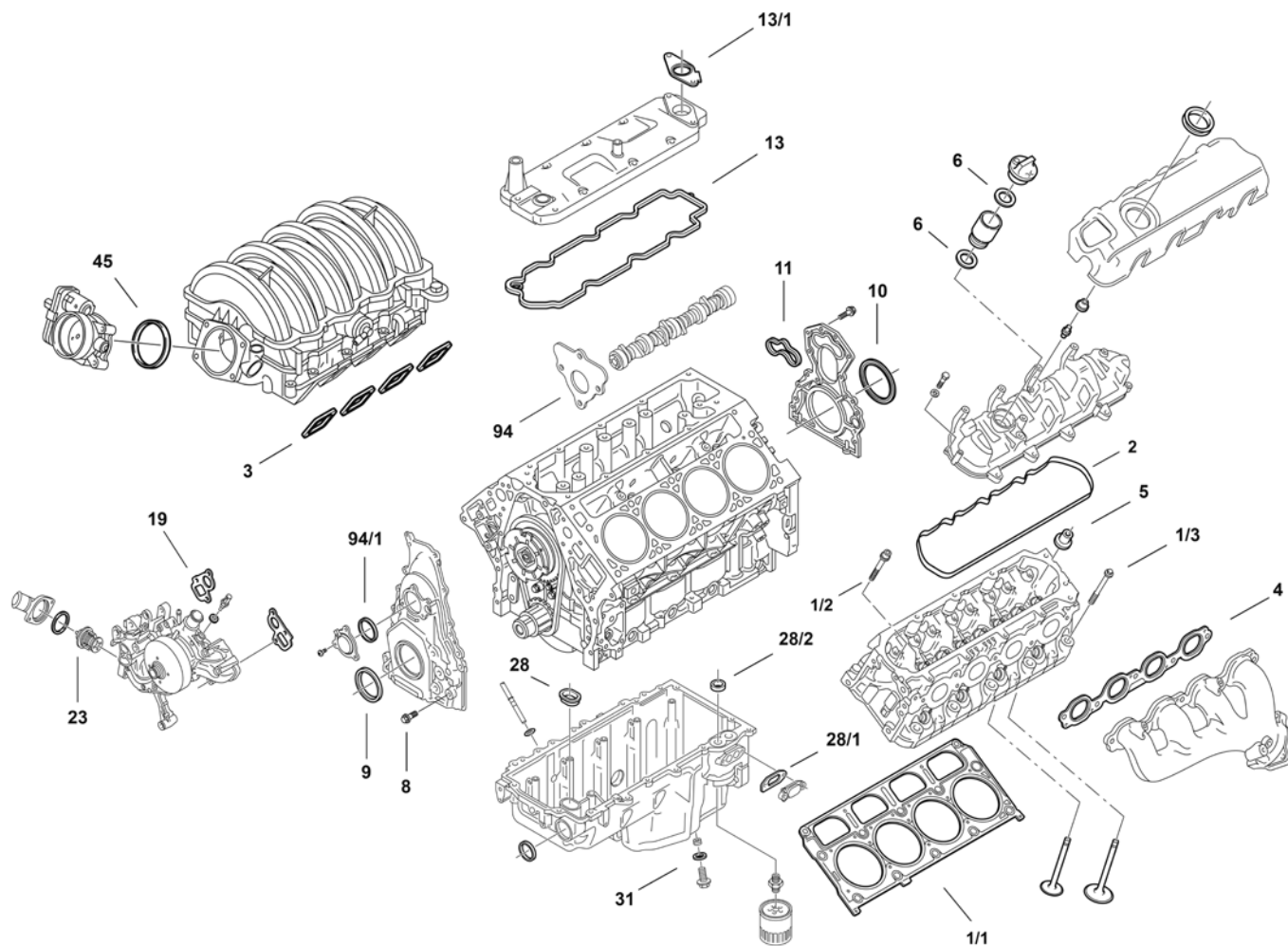
948.270 // OE # 12639249
Rear Main Gasket



948.280 // OE # 12633904
Front Cover Gasket

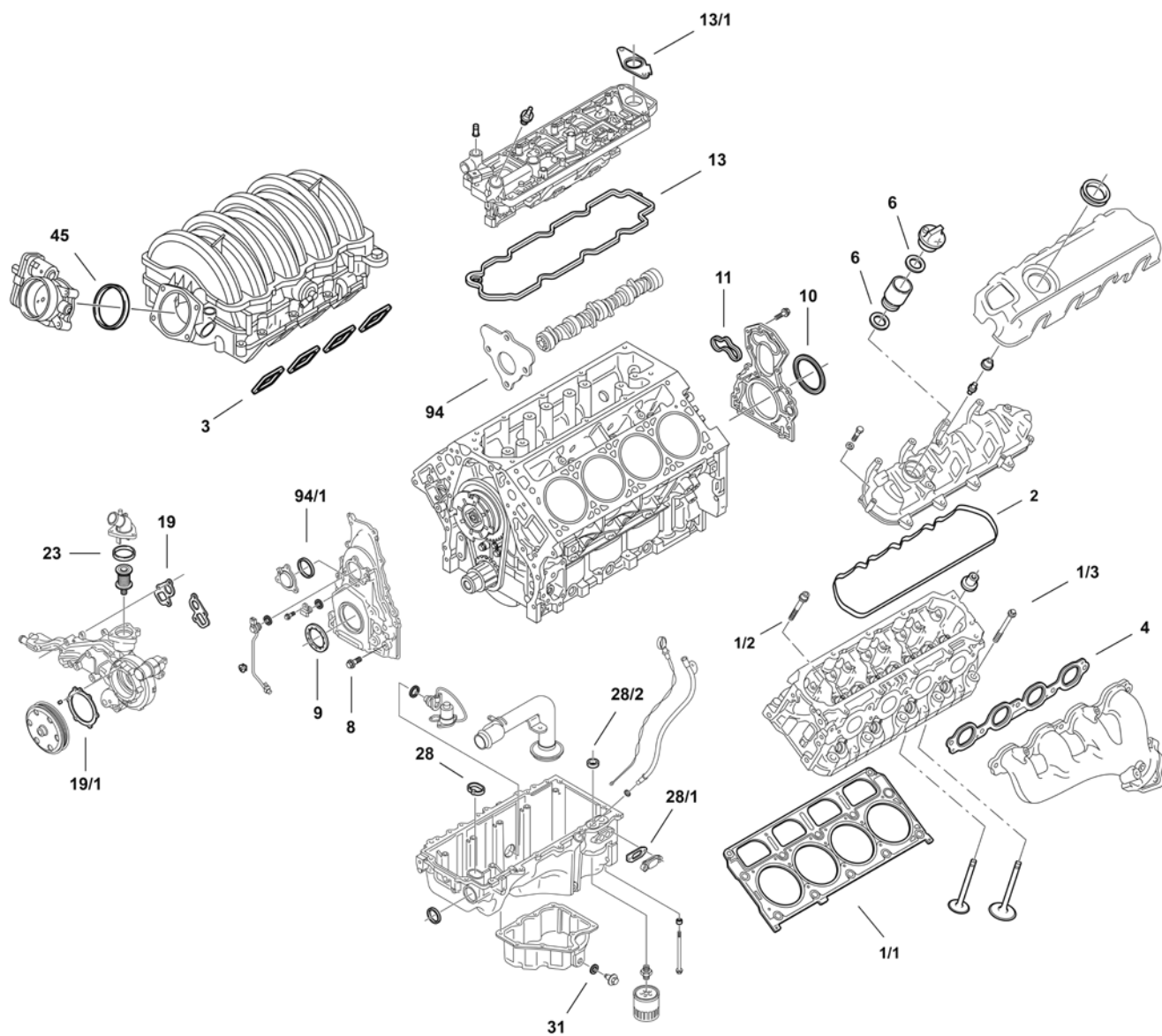


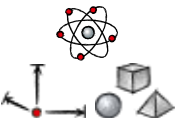


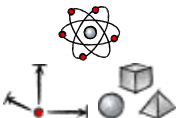


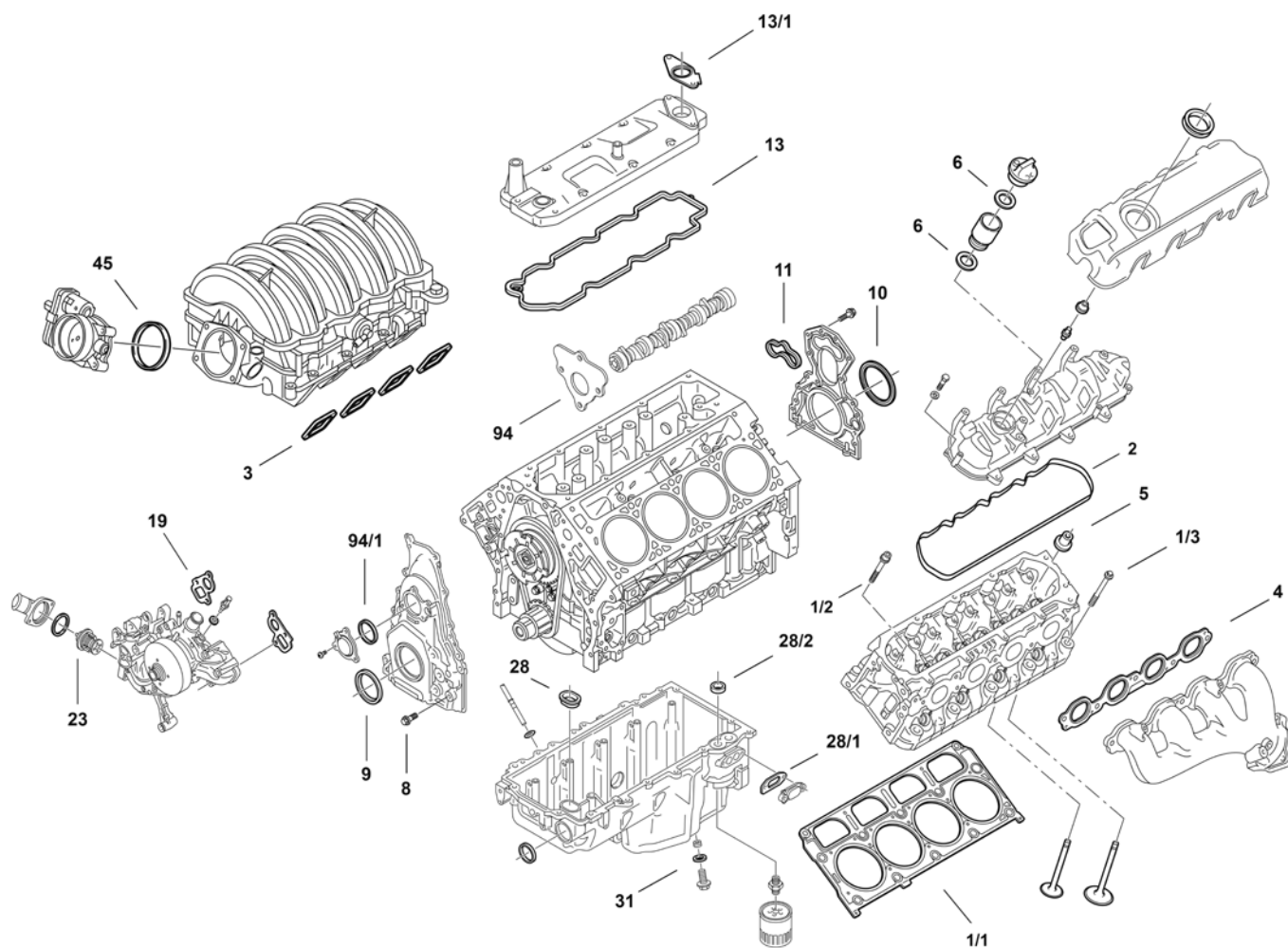
      					
	050.690	1x	-	-	-
	050.740	1x	-	-	-
1/1	729.141	2x	12622325	-	-
1/1	043.440	2x	-	+0,5 mm	-
1/2	-	1x	11611976	M12x1,75x102	-
1/3	-	19x	11546959	M12x1,75x134	-
2	448.410	2x	12619787	-	-
3	449.780	8x	12626354	-	-
4	599.770	2x	12657093	-	-
5	876.100	8x	12482063	-	
5	876.110	8x	12457652	-	
6	592.250	2x	24100002	-	-
8	795.390	8x	11547060	M8x1,25x30	-
9	722.810	1x	12634614	-	-
10	464.250	1x	12665076	-	-
11	837.760	1x	12627520	-	-

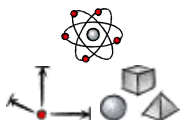
      					
13	860.570	1x	12693081	-	-
13/1	860.710	1x	12679867	-	Diamond Shaped
19	033.360	2x	12682391	-	-
23	782.380	1x	12587397	-	-
28	837.770	1x	12666993	-	-
28/1	836.150	1x	12623359	-	-
28/2	836.340	2x	12621086	-	-
31	823.400	1x	11562588	-	With Drain Plug Seal
45	451.070	1x	12632900	-	-
94	857.320	1x	12589016	-	With Bolts
94/1	836.210	1x	12623437	-	-

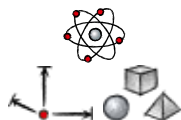


    					
	050.710	1x	-	-	-
1/1	729.141	2x	12622355	-	-
1/1	043.440	2x	-	+0,5 mm	-
1/2	-	1x	11611976	M12x1,75x102	-
1/3	-	19x	11546959	M12x1,75x134	-
2	448.410	2x	12619787	-	-
3	449.780	8x	12626354	-	-
4	599.770	2x	12657093	-	-
5	876.100	8x	12482063	-	
5	876.110	8x	12457652	-	
6	592.250	2x	24100002	-	-
8	795.390	8x	11547060	M8x1,25x30	-
9	722.810	1x	12634614	-	-
10	464.250	1x	12665076	-	-
11	837.760	1x	12627520	-	-

    					
13	451.040	1x	12623104	-	-
13/1	451.080	1x	12623308	-	Circular Shaped
19	601.440	2x	12657430	-	-
19/1	454.300	1x	12619770	-	-
23	619.630	1x	12620318	-	-
28	837.770	1x	12666993	-	-
28/1	836.150	1x	12623359	-	-
28/2	836.340	2x	12621086	-	-
31	823.400	1x	11562588	-	With Drain Plug Seal
45	451.070	1x	12632900	-	-
94	857.320	1x	12589016	-	With Bolts
94/1	836.210	1x	12623437	-	-

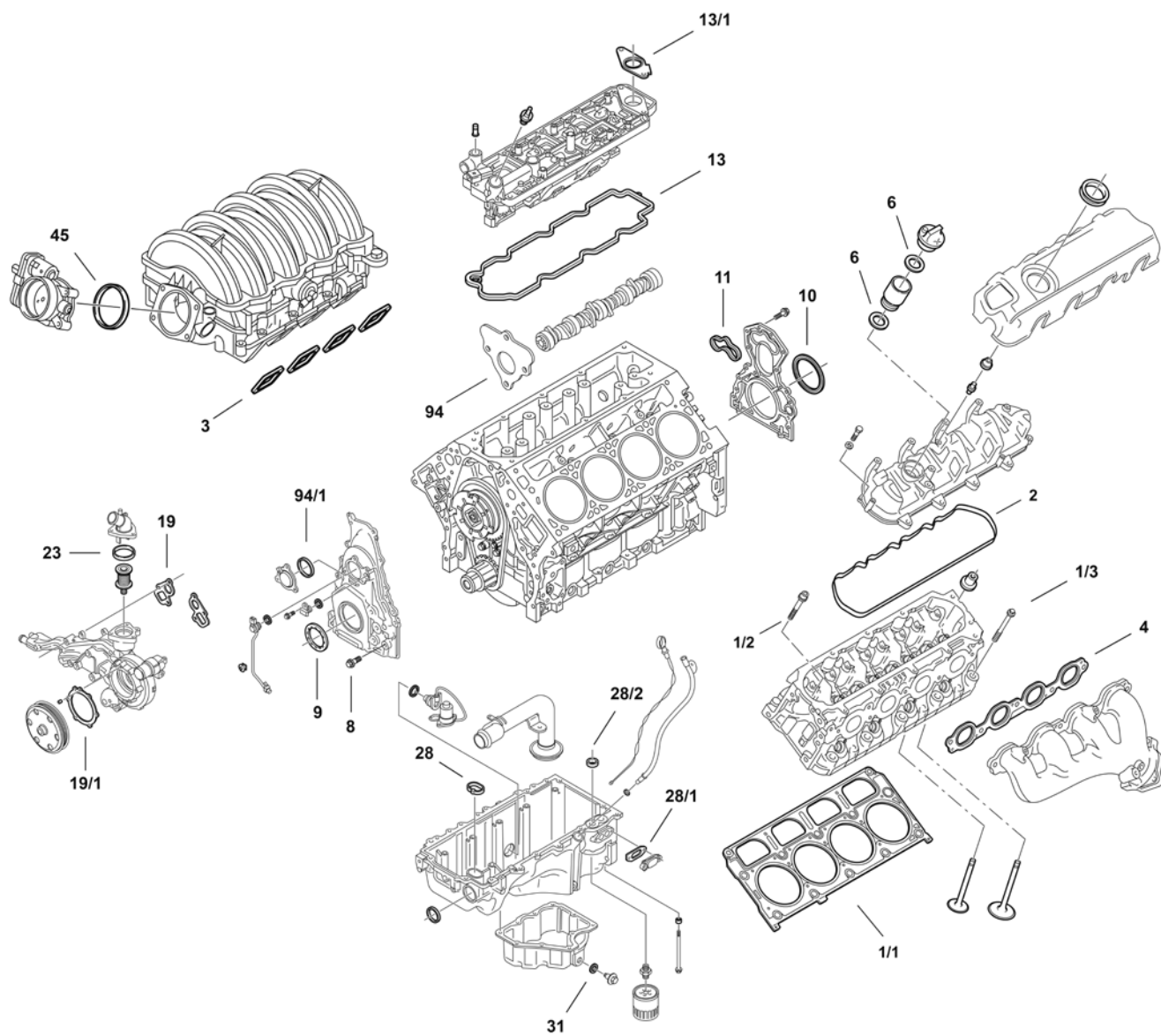


    					
	050.690	1x	–	–	–
	050.740	1x	–	–	–
1/1	729.141	2x	12622325	–	–
1/1	043.440	2x	–	+0,5 mm	–
1/2	–	1x	11611976	M12x1,75x102	–
1/3	–	19x	11546959	M12x1,75x134	–
2	448.410	2x	12619787	–	–
3	449.780	8x	12626354	–	–
4	599.770	2x	12657093	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	2x	24100002	–	–
8	795.390	8x	11547060	M8x1,25x30	–
9	722.810	1x	12634614	–	–
10	464.250	1x	12665076	–	–

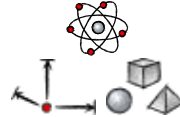
    					
11	837.760	1x	12627520	–	–
13	860.570	1x	12693081	–	–
13/1	860.710	1x	12679867	–	Diamond Shaped
19	033.360	2x	12682391	–	–
23	782.380	1x	12587397	–	–
28	837.770	1x	12666993	–	–
28/1	836.150	1x	12623359	–	–
28/2	836.340	2x	12621086	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	451.070	1x	12632900	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	836.210	1x	12623437	–	–



448.410 Valve Cover Gasket

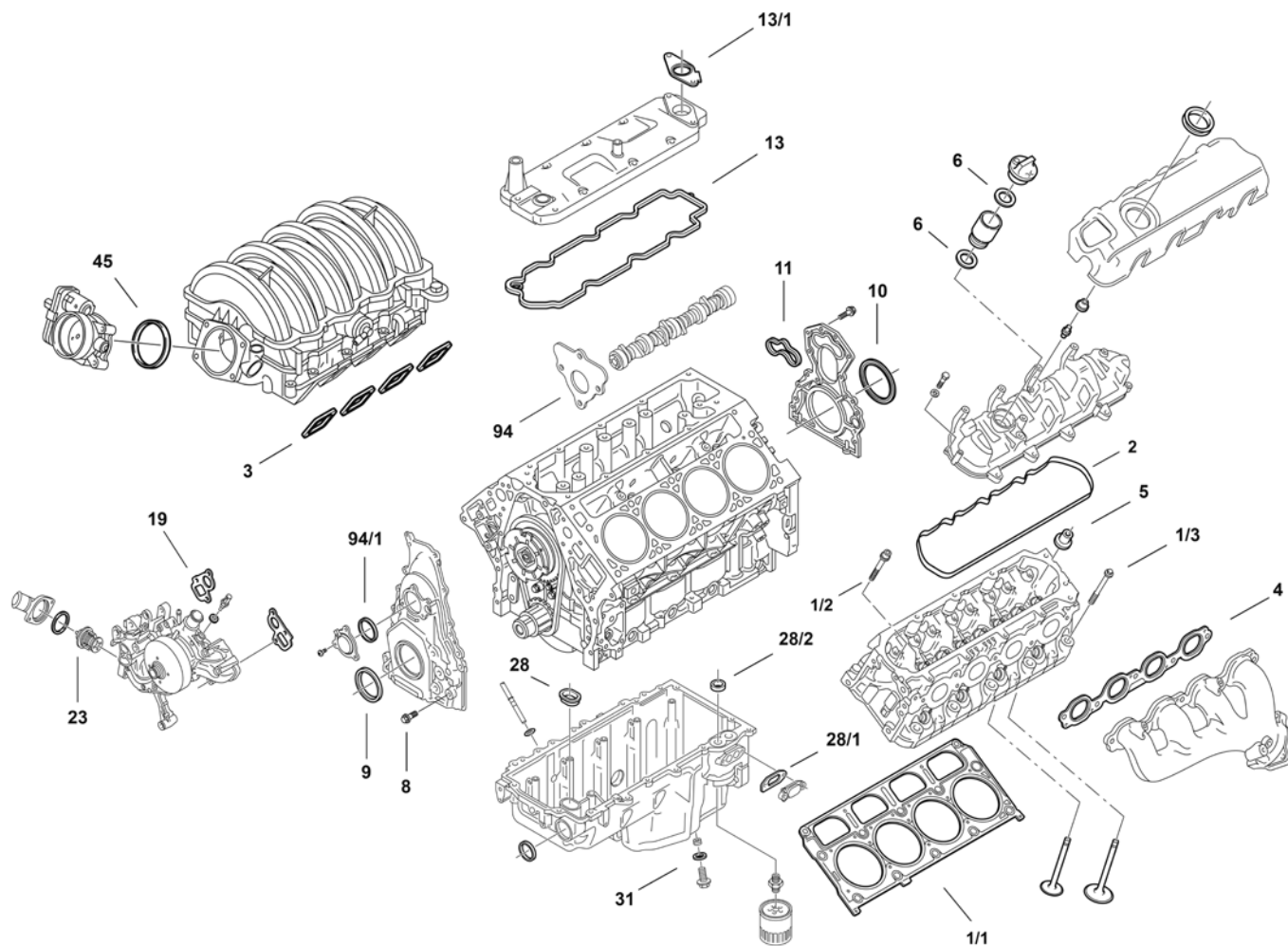


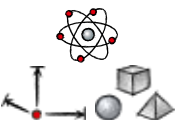
    					
	860.720	1x	-	-	-
1/1	244.421	2x	12688943	-	-
1/2	-	1x	11611976	M12x1,75x102	-
1/3	-	19x	11546959	M12x1,75x134	-
2	448.410	2x	12619787	-	-
3	449.780	8x	12626354	-	-
4	599.770	2x	12657093	-	-
5	876.100	8x	12482063	-	
5	876.110	8x	12457652	-	
6	592.250	2x	24100002	-	-
8	795.390	8x	11547060	M8x1,25x30	-
9	722.810	1x	12634614	-	-
10	464.250	1x	12665076	-	-
11	837.760	1x	12627520	-	-
13	451.040	1x	12623104	-	-

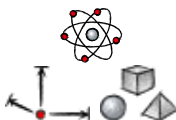
    					
13/1	451.080	1x	12623308	-	Circular Shaped
19	601.440	2x	12657430	-	-
19/1	454.300	1x	12619770	-	-
23	619.630	1x	12620318	-	-
28	837.770	1x	12666993	-	-
28/1	836.340	2x	12621086	-	-
28/2	836.150	1x	12623359	-	-
31	823.400	1x	11562588	-	With Drain Plug Seal
45	806.160	1x	12639086	-	-
94	857.320	1x	12589016	-	With Bolts
94/1	836.210	1x	12623437	-	-

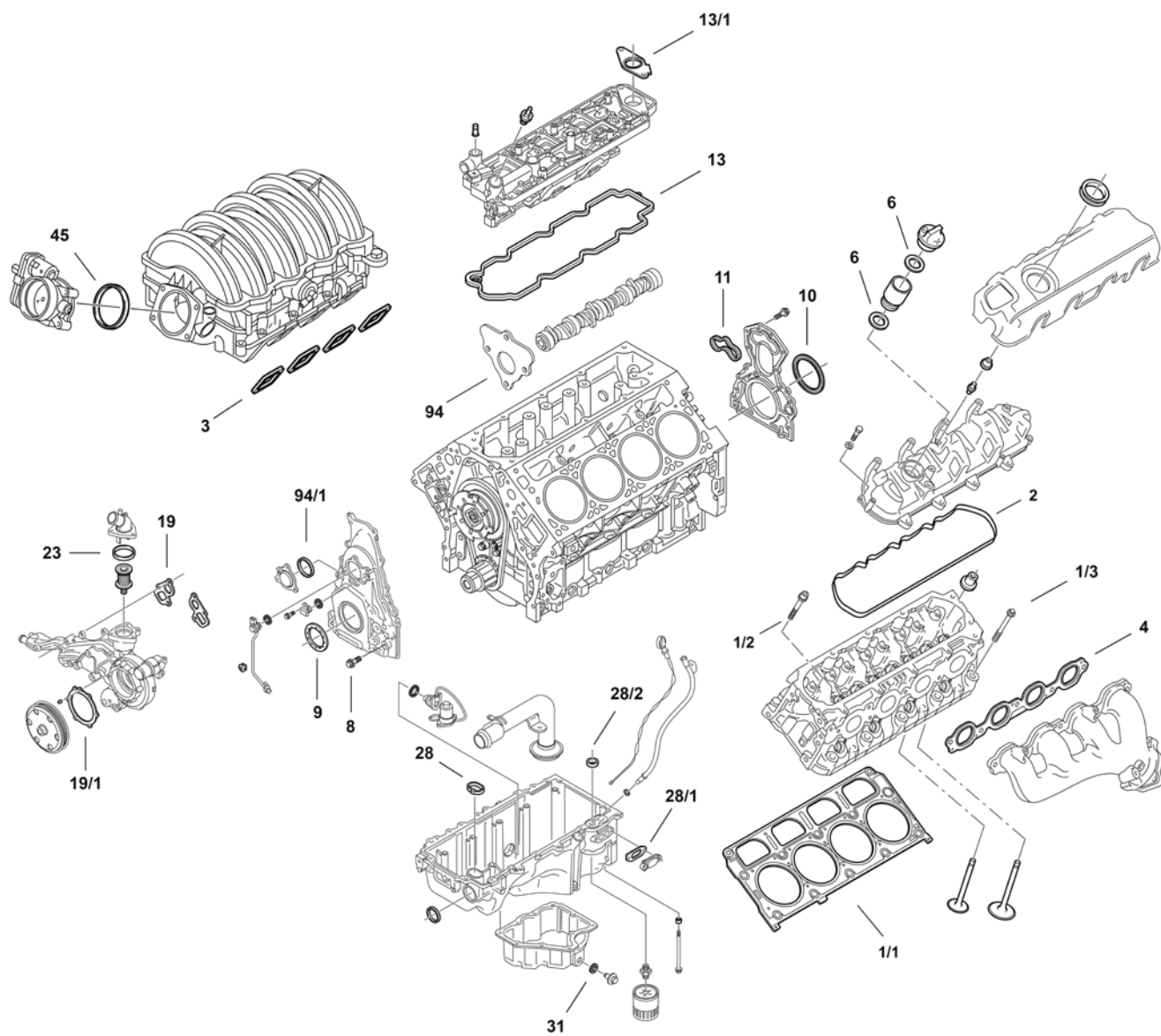


601.440 Water Pump Gasket



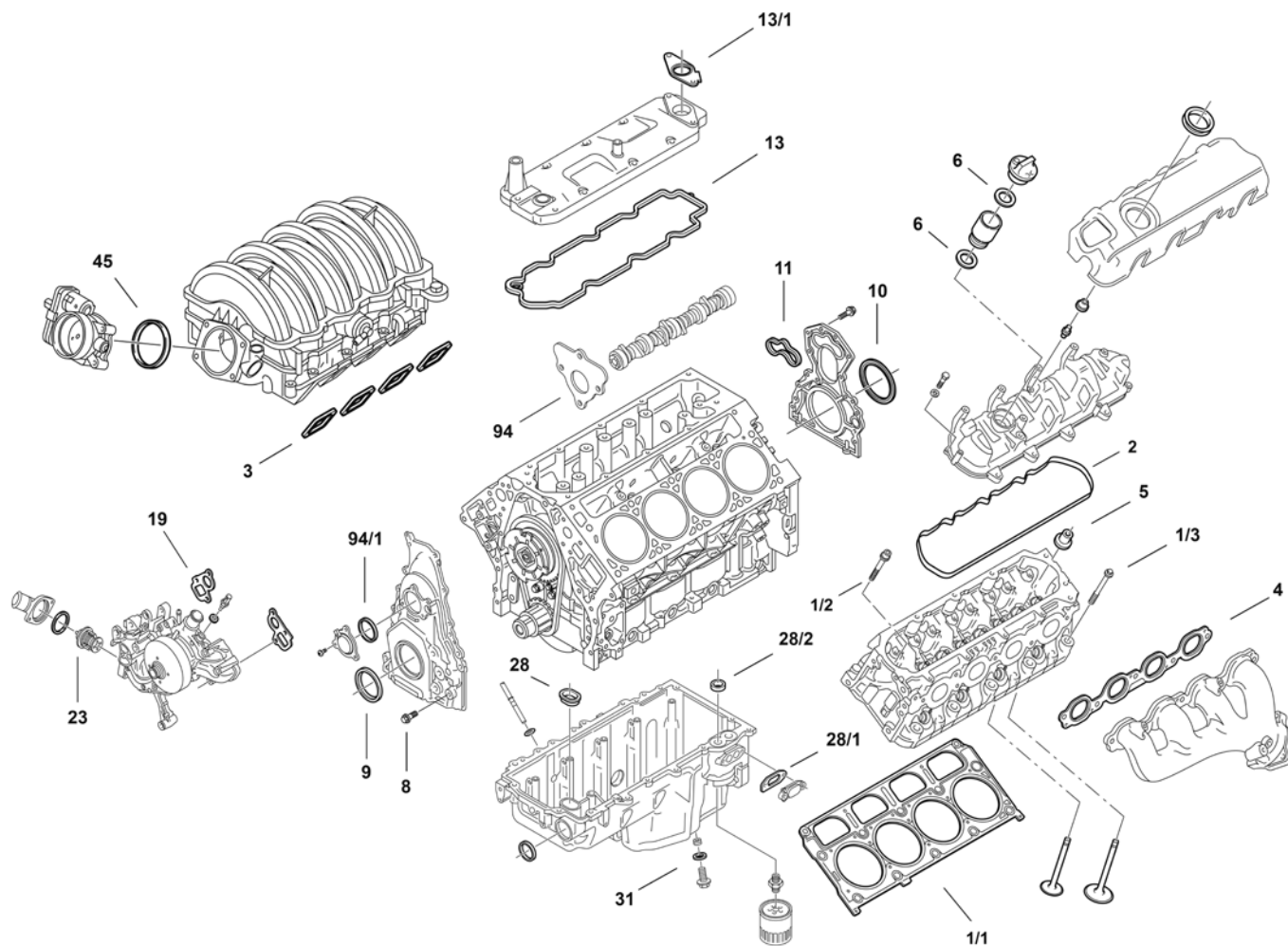
    					
	050.750	1x	–	–	–
1/1	244.421	2x	12688943	–	–
1/2	–	1x	11611976	M12x1,75x102	–
1/3	–	19x	11546959	M12x1,75x134	–
2	448.410	2x	12619787	–	–
3	449.780	8x	12626354	–	–
4	599.770	2x	12657093	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	1x	24100002	–	–
8	795.390	8x	11547060	M8x1,25x30	–
9	722.810	1x	12634614	–	–
10	464.250	1x	12665076	–	–

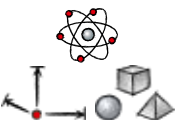
    					
11	837.760	1x	12627520	–	–
13	860.570	2x	12693081	–	–
13/1	860.710	1x	12679867	–	Diamond Shaped
19	033.360	2x	12682391	–	–
23	782.380	1x	12587397	–	–
28	837.770	1x	12666993	–	–
28/1	836.150	1x	12623359	–	–
28/2	836.340	2x	12621086	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	806.160	1x	12639086	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	836.210	1x	12623437	–	–

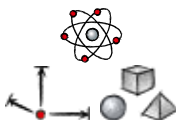


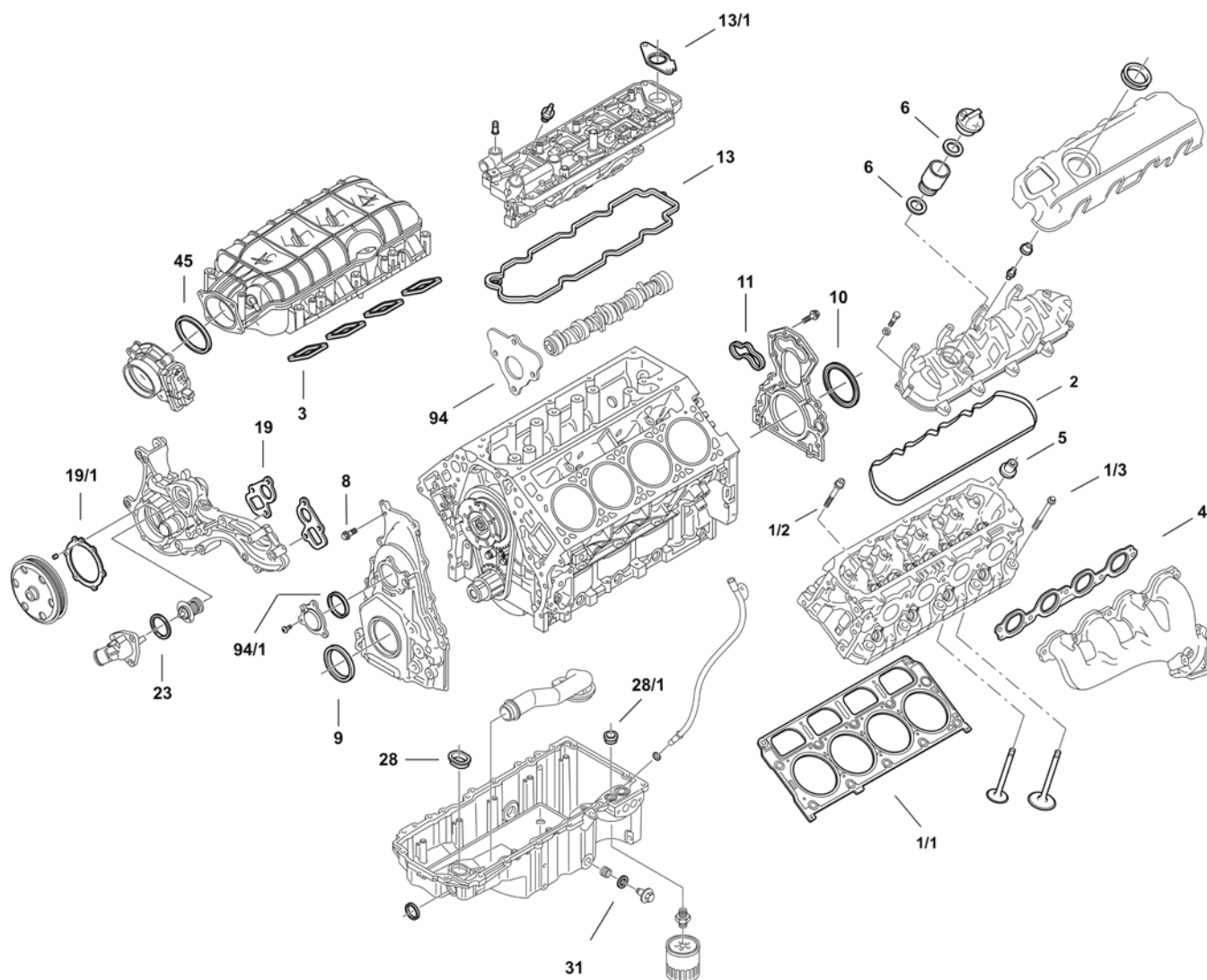
      					
	764.230	1x	–	–	–
	–	1x	–	–	–
	–	1x	–	–	–
1/1	729.141	2x	12622325	–	–
1/1	043.440	2x	–	+0,5 mm	–
1/2	–	1x	11611976	M12x1,75x102	–
1/3	–	19x	11546959	M12x1,75x134	–
2	448.410	2x	12619787	–	–
3	449.780	8x	12626354	–	–
4	599.770	2x	12657093	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	2x	24100002	–	–
8	795.390	8x	11547060	M8x1,25x30	–
9	722.810	1x	12634614	–	–
10	464.250	1x	12665076	–	–

      					
11	837.760	1x	12627520	–	–
13	451.040	1x	12623104	–	–
13/1	451.080	1x	12623308	–	Circular Shaped
19	601.440	2x	12657430	–	–
19/1	454.300	1x	12619770	–	–
23	619.630	1x	12620318	–	–
28	837.770	1x	12666993	–	–
28/1	836.150	1x	12623359	–	–
28/2	836.340	2x	12621086	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	451.070	1x	12632900	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	836.210	1x	12623437	–	–



    					
	860.650	1x	–	–	–
	050.730	1x	–	–	–
1/1	841.840	2x	12688186	–	–
1/2	–	1x	11611976	M12x1,75x102	–
1/3	–	19x	11546959	M12x1,75x134	–
2	448.410	2x	12619787	–	–
3	449.780	8x	12626354	–	–
4	599.770	2x	12657093	–	–
5	876.100	8x	12482063	–	
5	876.110	8x	12457652	–	
6	592.250	2x	24100002	–	–
8	795.390	8x	11547060	M8x1,25x30	–
9	722.810	1x	12634614	–	–
10	464.250	1x	12665076	–	–
11	837.760	1x	12627520	–	–

    					
13	860.570	1x	12693081	–	–
13/1	451.080	1x	12623308	–	Circular Shaped
19	033.360	2x	12682391	–	–
23	782.380	1x	12587397	–	–
28	837.770	1x	12666993	–	–
28/1	836.150	1x	12623359	–	–
28/2	836.340	2x	12621086	–	–
31	823.400	1x	11562588	–	With Drain Plug Seal
45	806.160	1x	12639086	–	–
94	857.320	1x	12589016	–	With Bolts
94/1	836.210	1x	12623437	–	–



							
1/1	244.421	2x	12688943	–	–		
1/2	–	20x	11611976	M12x1,75x102	–		
1/3	–	10x	11546959	M12x1,75x134	–		
2	448.410	2x	12619787	–	–		
3	449.780	8x	12626354	–	–		
4	599.770	2x	12657093	–	–		
5	876.100	8x	12482063	–			
5	876.110	8x	12457652	–			
6	592.250	2x	24100002	–	–		
8	795.390	8x	11547060	M8x1,25x30	–		
9	722.810	1x	12634614	–	PTFE		
10	877.130	1x	89060436	–	ACM		
10	464.250	1x	12665076	–	–		
11	837.760	1x	12627520	–	–		

							
13	451.040	1x	12623104	–	–		
13/1	451.080	1x	12623308	–	Circular Shaped		
19	601.440	2x	12657430	–	–		
19/1	454.300	–	12619770	–	–		
23	619.630	1x	12620318	–	–		
28	860.340	1x	12631278	–	Corvette		
28	837.770	1x	12666993	–	–		
28/1	836.340	2x	12621086	–	–		
31	823.400	1x	11562588	–	With Drain Plug Seal		
45	806.160	1x	12639086	–	–		
94	857.320	1x	12589016	–	With Bolts		
94/1	836.210	1x	12623437	–	–		

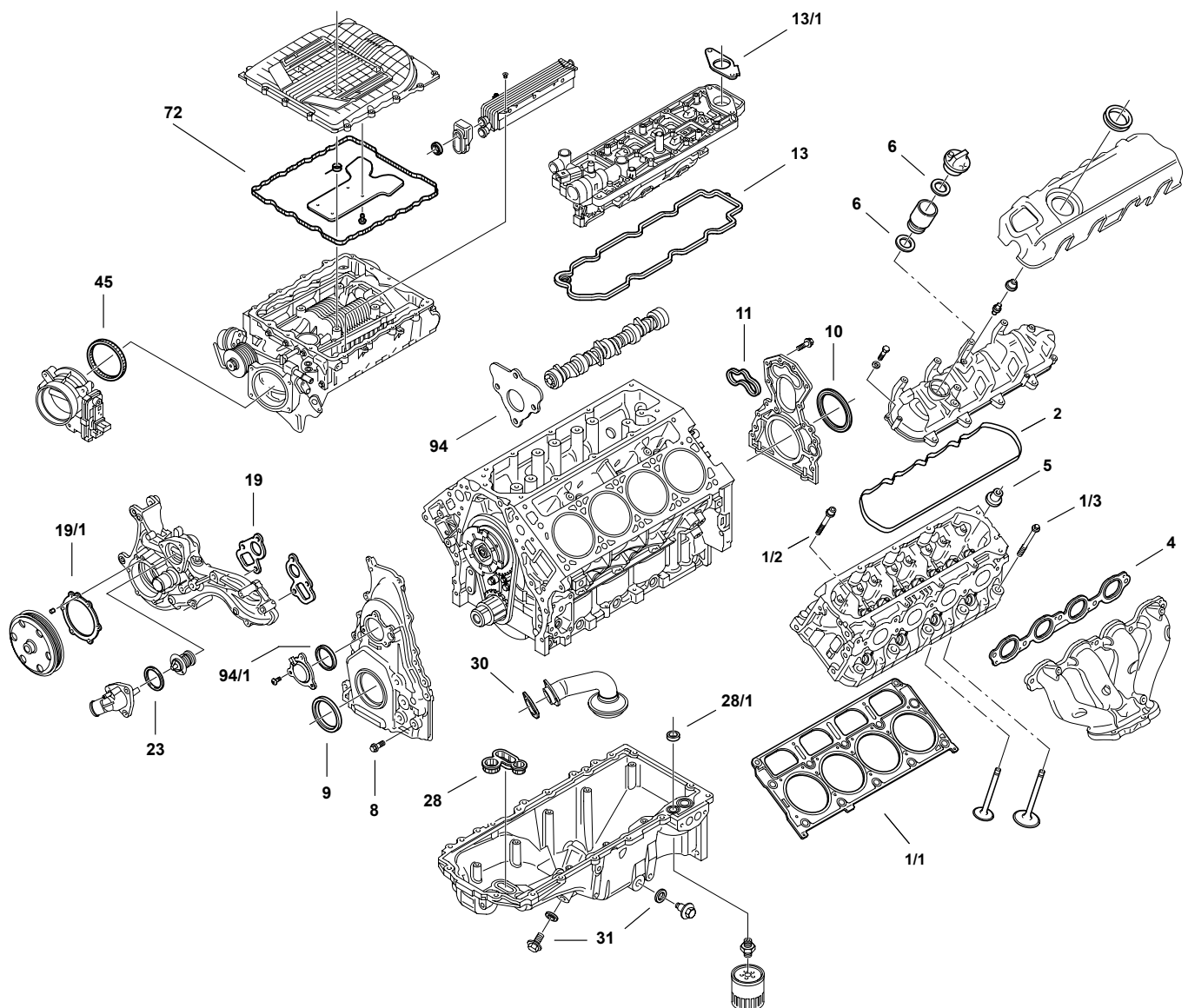




1/1	244.421	2x	12688943	-	-
1/2	-	1x	11611976	M12x1,75x102	-
1/3	-	19x	11546959	M12x1,75x134	-
2	448.410	2x	12619787	-	-
3	449.780	8x	12626354	-	-
4	047.670	2x	12668562	-	-
4/1	050.200	1x	12672379	-	-
4/2	050.430	2x	23194206	-	
4/2	860.550	2x	10354707	-	
5	876.100	8x	12482063	-	
5	876.110	8x	12457652	-	
6	592.250	2x	24100002	-	-
8	795.390	8x	11547060	M8x1,25x30	-
9	868.600	1x	12585673	-	-
10	877.130	1x	89060436	-	-
11	837.760	1x	12627520	-	-

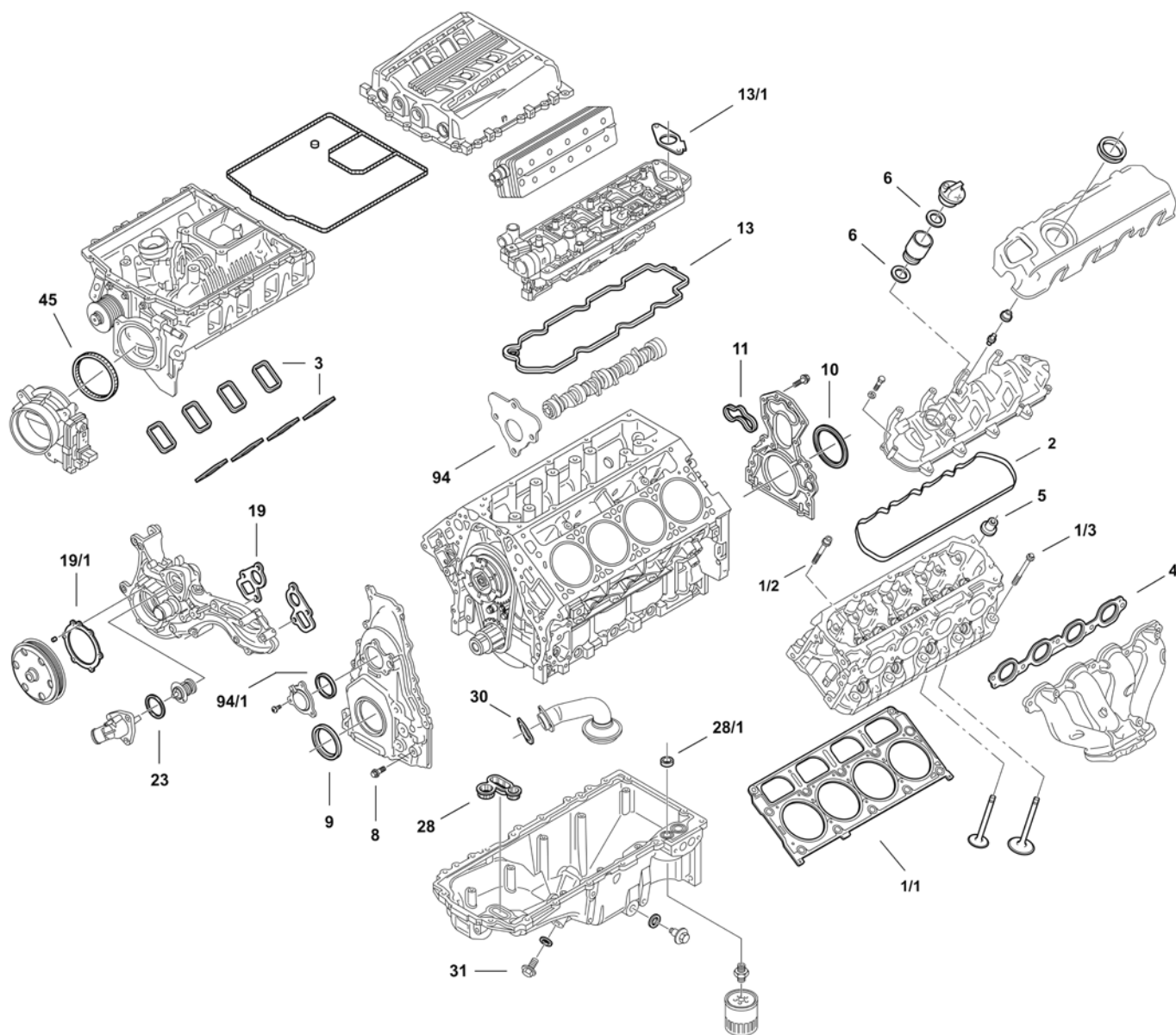


13	050.220	1x	12694737	-	-
13/1	451.080	1x	12623308	-	Circular Shaped
19	601.440	2x	12657430	-	-
19/1	454.300	1x	12619770	-	-
23	782.380	1x	12587397	-	-
28	050.500	1x	12695698	-	-
28/1	560.780	1x	55577121	-	-
28/2	836.340	4x	12621086	-	-
31	050.490	1x	12695699	-	With Drain Plug Seal
45	806.160	1x	12639086	-	-
94	857.320	1x	12589016	-	With Bolts
94/1	836.210	1x	12623437	-	-



							
1/1	236.911	2x	12654622	–			–
1/2	–	1x	11611976	M12x1,75x102	–		
1/3	–	19x	11546959	M12x1,75x134	–		
2	448.410	2x	12619787	–			–
4	599.770	2x	12657093	–			–
5	876.100	8x	12482063	–			
5	876.110	8x	12457652	–			
6	592.250	2x	24100002	–			–
8	795.390	8x	11547060	M8x1,25x30	–		
9	722.810	1x	12634614	–			–
10	877.130	1x	89060436	–			–
11	837.760	1x	12627520	–			–
13	451.040	1x	12623104	–			–
13/1	451.080	1x	12623308	–			Circular Shaped

							
19	601.440	2x	12657430	–			–
19/1	454.300	1x	12619770	–			–
23	619.630	1x	12620318	–			–
28	860.340	1x	12631278	–			Corvette
28/1	836.340	2x	12621086	–			–
29	837.770	1x	12666993	–			–
30	860.350	1x	12628574	–			–
31	823.400	1x	55577568	–			With Drain Plug Seal
45	806.160	1x	12639086	–			–
72	841.170	1x	12642744	–			–
94	857.320	1x	12589016	–			With Bolts
94/1	836.210	1x	12623437	–			–



							
1/1	236.911	2x	12654622	–		–	
1/2	–	1x	11611976	M12x1,75x102	–		
1/3	–	19x	11546959	M12x1,75x134	–		
2	448.410	2x	12619787	–		–	
3	860.600	1x	12687112	Set		–	
4	599.770	2x	12657093	–		–	
5	876.100	8x	12482063	–			
5	876.110	8x	12457652	–			
6	592.250	2x	24100002	–		–	
8	795.390	8x	11547060	M8x1,25x30	–		
9	722.810	1x	12634614	–		–	
10	877.130	1x	89060436	–		–	
11	837.760	1x	12627520	–		–	
13	451.040	1x	12623104	–		–	

							
13/1	451.080	1x	12623308	–			Circular Shaped
19	601.440	2x	12657430	–		–	
19/1	454.300	1x	12619770	–		–	
23	619.630	1x	12620318	–		–	
28	860.340	1x	12631278	–		–	
28/1	836.340	2x	12621086	–		–	
31	823.400	1x	11562588	–			With Drain Plug Seal
45	860.640	1x	12669870	–		–	
94	857.320	1x	12589016	–			With Bolts
94/1	836.210	1x	12623437	–		–	



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